

## Chemical Abrasion: The Mechanics of Zircon Dissolution

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## Abstract

Chemical abrasion is a technique that combines thermal annealing and partial dissolution in hydrofluoric acid (HF) to selectively remove radiation-damaged portions of zircon crystals prior to U-Pb isotopic analysis, and it is applied ubiquitously to zircon prior to U-Pb isotope dilution thermal ionization mass spectrometry (ID-TIMS). The mechanics of zircon dissolution in HF and the impact of different leaching conditions on the zircon structure, however, are poorly resolved. We present a microstructural investigation that integrates microscale X-ray computed tomography ( $\mu$ CT), scanning electron microscopy, and Raman spectroscopy to evaluate zircon dissolution in HF. We show that  $\mu$ CT is an effective tool for imaging metamictization and complex dissolution networks in three dimensions. Acid frequently reaches crystal interiors via fractures spatially associated with radiation damage zoning and inclusions to dissolve soluble high-U zones, some inclusions, and material around fractures leaving behind a more crystalline zircon residue. Other acid paths to crystal cores include the dissolution of surface-reaching inclusions and the percolation of acid across zones with high defect densities. In highly crystalline samples dissolution is crystallographically-controlled with dissolution proceeding almost exclusively along the *c*-axis. Increasing the leaching temperature from 180 °C to 210 °C results in deeper etching textures, wider acid paths, more complex internal dissolution networks, and greater volume losses. How a grain dissolves strongly depends on its initial radiation damage content and defect distribution as well as the size and position of inclusions. As such, the effectiveness of any chemical abrasion protocol for ID-TIMS U-Pb geochronology is likely sample-dependent. We also briefly discuss the implications of our findings for deep-time (U-Th)/He thermochronology.

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## 1 Introduction

Zircon U-Pb dating by isotope dilution thermal ionization mass spectrometry (ID-TIMS) produces high-precision dates that the Earth science community depends on to calibrate geologic time (Bowring and [Schmitz, 2003](#); Schoene, 2014). Zircon crystals affected by radiation damage – caused by alpha recoil events in the  $^{238}\text{U}$ ,  $^{235}\text{U}$ , and  $^{232}\text{Th}$  decay series and the spontaneous fission of  $^{238}\text{U}$  (Holland and Gottfried 1955; Weber et al., 1990; Murakami et al., 1991; Meldrum et al. 1998; Trachenko et al., 2002; Ewing et al., 2003) – can lose radiogenic Pb – or more rarely U – by diffusion, leaching, or recrystallization compromising the accuracy of U-Pb ages (Mezger, 1997; Nasdala et al., 1998; Geisler et al., 2002). Open system behavior can sometimes be identified graphically on a concordia diagram when there is a mismatch between the  $^{238}\text{U}/^{206}\text{Pb}$  and the  $^{235}\text{U}/^{207}\text{Pb}$  isotopic clocks, but sometimes discordia lines closely track concordia making Pb-loss difficult to detect, thereby complicating age interpretations from zircon datasets (Mezger, 1997; Schoene, 2014).

Chemical abrasion, a technique that combines thermal annealing to induce partial structural recovery and leaching in hydrofluoric acid (HF) to selectively remove soluble, radiation-damaged portions of crystals prior to U-Pb isotopic analysis, revolutionized the field's ability to date zircon crystals affected by open system behavior (Mundil et al., 2004; Mattinson, 2005; 2011). Still, many chemically abraded U-Pb zircon datasets exhibit anomalously young, concordant dates that are often attributed to residual Pb-loss or, in rare instances older, reversely discordant dates ([Mattinson et al., 1996](#), Davydov et al., 2010; Schoene et al., 2010a; [Schmitz](#) and Davydov, 2012; Meyers et al., 2012). Undetected open-system behavior can potentially bias or lead to the assignment of inappropriate age uncertainties in critical geologic interpretations where ~100 ka precision and accuracy matter such as correlations between terrestrial flood volcanism and biotic crises or between biostratigraphic and radioisotopic calibrations constructed to study key climate transitions in Earth history ([Schoene et al., 2010a](#); [Schmitz](#) and Davydov, 2012). This ongoing challenge has recently prompted the ID-TIMS U-Pb community to more closely evaluate how different chemical abrasion protocols – which can vary considerably both within and between individual laboratories – affect geochronological results (Huyskens et al., 2016; Widmann et al., 2019) and to explore different frameworks for interpreting crystallization ages and uncertainties in complex U-Pb datasets (e.g., Schoene, 2014).

Despite the near-universal acceptance of chemical abrasion, the mechanics of zircon dissolution during acid digestion are poorly documented in the literature. Previous work has demonstrated that acid dissolves U-rich rims and can reach the interior of some grains to preferentially dissolve U-rich zones in zircon cores (Mundil et al., 2004;

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Mattinson, 2005; 2011). However, no study to date has systematically documented zircon dissolution textures given a range of zircon types and leaching conditions, nor leveraged such findings to gain a mechanistic understanding of the microstructural processes that occur during partial dissolution in HF. Such an understanding would improve Pb-loss mitigation efforts and help ensure the accuracy of high-precision ID-TIMS zircon U-Pb dates. In this study, we present the first three-dimensional (3D) view of zircon dissolution based on microscale X-ray computed tomography data ( $\mu$ CT) acquired before and after leaching in HF. We evaluate zircon crystals from different geological settings with different degrees of radiation damage treated at different leaching conditions (180 °C vs. 210 °C, 4 h vs. 12 h). These data are paired with secondary electron images of etched grain surfaces and Raman spectral data used to track changes in zircon crystallinity. In addition to achieving valuable new insights into the mechanics of zircon dissolution, our  $\mu$ CT data reveal exciting opportunities for quickly and non-destructively imaging radiation damage zoning in zircon in 3D which has broader implications for zircon chronology.

## 2 Methods

### 2.1 Samples

Table 1. Zircon samples.

Sample	Age & Rock Type	Radiation Damage	$\alpha$ -dose ( $\alpha/g$ )	
			Min	Max
AS3	Mesoproterozoic anorthosite	Intermediate-to-high	$2 \times 10^{17}$	$>1 \times 10^{19}$
SAM-47	Archean granitoid	Intermediate-to-high	$6 \times 10^{17}$	$2 \times 10^{18}$
KR18-04	Neoproterozoic rhyolite	Low-to-intermediate	$5 \times 10^{16}$	$7 \times 10^{17}$
BOM2A	Paleogene trachyte	Low-to-intermediate	$6 \times 10^{15}$	$2 \times 10^{17}$

Our study focuses on four zircon samples (AS3, SAM-47, KR18-04, and BOM2A) that together span nearly the full radiation damage spectrum (Table 1). AS3 is an intermediate-to-high damage sample from the Mesoproterozoic Duluth Complex anorthositic series, emplaced during the North American Midcontinent Rift (Paces and Miller, 1993; Schmitz et al., 2003; Takehara et al., 2018; Swanson-Hysell et al., 2020). The sample of AS3 used in this study is the same as that studied by Takehara et al. (2018) which was collected from the same locality as that of Paces and Miller (1993) ( $92^{\circ}09'32.4''$ ,  $46^{\circ}45'43.4''$ ). AS3 crystals are coarse-grained, orange to orangish-brown, and fractured. Most grains are tabular prisms or anhedral shards and many show evidence of hydrothermal alteration (Takehara et al., 2018). SAM-47 is an intermediate-

**Deleted:** are poorly understood, and several outstanding questions remain. Do most zircon crystals predominantly dissolve from rim to core? How does acid reach crystal interiors to dissolve metamict zones? Does partial dissolution effectively remove all mineral and melt inclusions? How does changing the temperature and duration of leaching affect the zircon structure? It is not unreasonable to assume that a zircon grain predominantly dissolves from rim to core, since crystal rims are often enriched in actinides and radiation damage relative to crystal cores (Mattinson, 2005; 2011). However, acid has been observed to reach grain interiors presumably via either pre-existing fractures or soluble radiation damage networks formed by interconnected fission or alpha recoil tracks, much like how natural fluids are thought to leach radiogenic Pb from grain interiors (Mundil et al., 2004; Mattinson, 2005; 2011). Despite some qualitative observations, none of these hypotheses have been rigorously tested nor leveraged to gain a mechanistic understanding of the annealing and leaching process.¶

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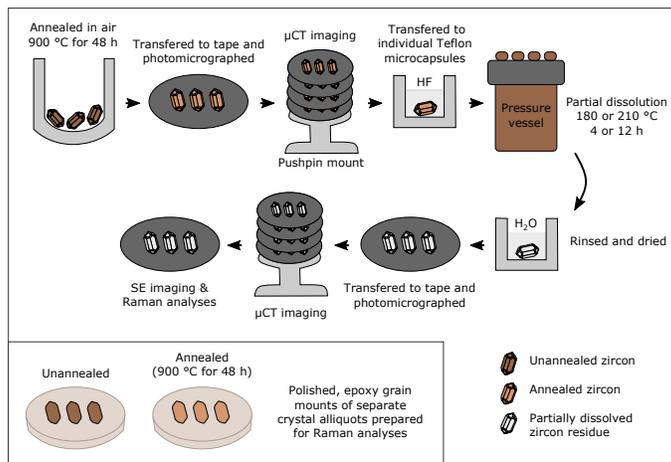


Figure 1. Summary of our experimental workflow.

to-high damage Archean (3.32 - 3.29 Ga) sample from the Corunna Downs Granitic Complex of the Emu Pools Supersuite in the eastern Pilbara Craton (-21°24'29.01", 119°46'21.03") (Barley and Pickard, 1999; Smithies et al., 2003; van Kranendonk et al., 2007). Grains are euhedral, brown, and translucent. KR18-04 is an intermediate-to-low damage sample from a Neoproterozoic rhyolite body associated with the glaciolacustrine Konnarock Formation of Virginia, USA (MacLennan et al., 2020) (36°41'47.95", 81°24'22.08"). Grains are small, transparent, pink-orange and prismatic. BOM2A is our lowest-damage sample from a Paleocene trachyte dike in Mumbai, India associated with rifting following the main phase of Deccan Traps volcanism (Basu et al., 2020). Crystals are small, transparent, colorless, and prismatic.

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Aliquots of unannealed and annealed (900 °C for 48 h) grains from each of the four zircon samples were set aside at the start of the study, mounted, polished, and characterized using Raman spectroscopy to quantify the degree of radiation damage present in each sample, as key bands in the zircon Raman spectrum broaden predictably with increasing damage (Nasdala et al., 2001; Palenik et al., 2003; Váczi and Nasdala, 2017). Annealed grain mounts were also imaged using optical microscopy, cathodoluminescence (CL) imaging, and/or backscattered electron (BSE) imaging to characterize growth textures for each sample (Fig. 1).

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## 2.2 Workflow for partial dissolution experiments

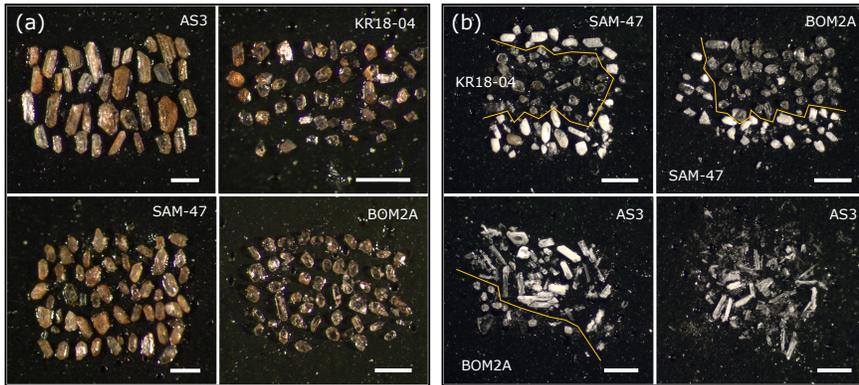


Figure 2: Color, reflected light photomicrographs of zircon crystals mounted on tape for  $\mu$ CT imaging. (a) Photomicrograph of annealed grains prior to chemical abrasion (b) Photomicrograph of zircon residues following chemical abrasion. The after images illustrate how chemical abrasion anneals color centers in grains and renders grains colorless.

A diagram depicting our experimental workflow is presented in Fig. 1. Separate aliquots of the four zircon samples were annealed in quartz crucibles in air at 900 °C for 48 hours in a box furnace. Annealing conditions follow the recommendations of Huysken et al., (2016) who demonstrated that hotter annealing temperatures likely restore crystallinity to domains affected by Pb loss. Annealing durations within the ID-TIMS U-Pb community typically range between 48 h and 60 h (Huysken et al. 2016; Widmann et al., 2019). Annealing studies of radiation damage in zircon demonstrate that annealing only weakly depends on heating duration after the first few hours of heating (Ginster et al., 2019, their Fig. 1). Thus, the difference between 48 and 60 h is not expected to significantly change zircon crystallinity or affect chemical abrasion outcomes.

Annealed grains were mounted on sticky tape (~6 mm diameter circles fashioned using a hole punch) and imaged using optical microscopy. The four sticky tape mounts were then stacked on top of a pushpin and loosely secured with tape for  $\mu$ CT imaging (Cooperdock et al., 2016). After imaging, grains were removed from the sticky tape and transferred to individual Teflon microcapsules for leaching in concentrated HF in a Parr Instrument Company pressure digestion vessel at 180 °C or 210 °C for a duration of 4 or 12 h. The chosen temperatures bracket the range commonly used for chemical abrasion by the ID-TIMS U-Pb community (Huyskens et al., 2016; Widmann et al., 2019). Leaching durations were selected based on the sample's initial radiation damage content. Most intermediate-to-high damage zircon crystals (AS3 and SAM-47) were chemically abraded at shorter durations to ensure that intact zircon residues remained

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(as opposed to dust), although one subset of AS3 grains were leached at 180 °C for the full 12 h. The intermediate-to-low damage samples (KR18-04 and BOM2A) maintained structural integrity over longer leaching durations, so grains were leached for the full 12 h period commonly used for chemical abrasion.

After partial dissolution, residues – the portions of zircon crystals that survive chemical abrasion – were rinsed in Milli-Q water, dried down, and carefully transferred to fresh sticky tape. Mounted residues were then re-imaged using optical microscopy and  $\mu$ CT to generate a “before” and “after” imagery dataset. Microphotographs of annealed grains and chemically abraded zircon residues are presented in Fig. 2. Following  $\mu$ CT, residue mounts were carbon coated, and secondary electron (SE) images of residue surfaces were acquired using a scanning electron microscope (SEM). Raman spectra were measured for a subset of zircon residues to characterize samples’ crystallinities.

### 2.3 Instrumentation and analyses

Chemical abrasion was carried out using equipment and clean lab space at Princeton University. CL and BSE electron images of polished mounts were acquired using the XL30 FEG SEM at the PRISM Imaging and Analysis Center at Princeton University equipped with a mini-Gatan CL detector and a semiconductor BSE detector. Most images were acquired using a 10 kV accelerating voltage, 10 mm working distance, and spot size 5. SE images of chemically abraded zircon residues were captured using the Quanta FEG 200 Environmental-SEM also at the PRISM Imaging and Analysis Center. This system is equipped with a Schottky field emission gun and Everhart-Thornley secondary electron detector. SE images were acquired using low vacuum mode (~0.4 to 0.8 Torr) to minimize charging due to sample topography. Scans used a 10 kV accelerating voltage, 10 to 10.5 mm working distance, and spot size 4 or 5.

All X-ray computed tomography data were collected at the High-Resolution X-ray Computed Tomography Facility at the University of Texas at Austin using a Zeiss Xradia 620 Versa. Measurements were made with X-rays set to 120 kV and 15 W and prefiltered with the LE3 filter. For each scan 2401 views were obtained over a 360° rotation at 4 s per view on the 4x detector. 16-bit TIFF images were reconstructed at 1.62  $\mu$ m/voxel, using a beam hardening correction setting of 1.8 in the Xradia Reconstructor software. All 2D and 3D visualizations and quantitative measurements were made using Object Research Systems (ORS) Dragonfly software. Crystallographic dimensions for BOM2A and KR18-04 were measured using the ruler function. Volume estimates for these two samples were made using the software’s “Upper OTSU” segmentation function. This function differentiates zircon from inclusions, dissolution features, and background (tape/air) based on grayscale intensity. Total volume is calculated by

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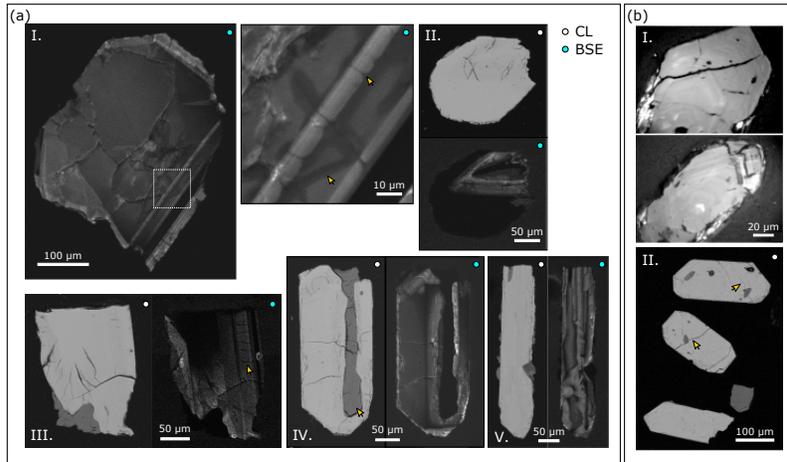


Figure 3: Representative images of annealed AS3 and SAM-47 zircon that have not been treated by chemical abrasion. (a) SEM images of annealed AS3 zircon. I. A zircon with simple growth zoning. Arrows highlight dark hydrothermal alteration zones associated with fine-scale fractures. Some fractures cross-cut compositional zones. II. Zircon with an unfractured **high-damage, CL-black rim** and a fractured core. III. Zircon with row of fractures that cross-cut a zone. IV. Zircon with a large melt inclusion oriented parallel to the c-axis. V. Zircon with convolute growth zoning. (b) Representative images of annealed SAM-47 zircon. I. Reflected light images showing fine-scale concentric growth zoning. II. BSE images showing that some grains are finely fractured. Some of these fractures pass through mineral inclusions (arrows).

adding the number of selected high-intensity zircon voxels together. The volume of one voxel is  $\sim 4.25 \mu\text{m}^3$ .

Raman spectra were acquired using the Horiba LabRAM Evolution Raman spectrometer in the High-Pressure Mineral Physics Laboratory at Princeton University. Measurements were made using either a 632.81 nm or 532 nm diode laser. The laser power to the sample surface was  $\sim 8.5$  to  $17$  mW and  $\sim 7.5$  to  $30$  mW for the red and green lasers, respectively. The instrument was calibrated daily using the silicon  $520.7 \text{ cm}^{-1}$  Raman band and the automated protocol implemented within the Horiba Scientific LabSpec6 software (Itoh and Shirono, 2020). Additionally, a quartz reference spectrum was acquired daily to verify the accuracy of measured peak positions (Krishnam, 1945). All measurements were made using an  $1800 \text{ g/mm}$  grating, a  $100 \mu\text{m}$  slit, a  $400$  to  $100 \mu\text{m}$  confocal pin hole, and either an Olympus  $100\times/0.9\text{na}$  lens or Mitutoyo  $50\times$  or  $20\times$  long working distance objective lens.

This setup has a spectral resolution better than  $2 \text{ cm}^{-1}$  and a spatial resolution of  $<1$  to  $\sim 5 \mu\text{m}$ . Polynomial background subtractions and Gaussian-Lorentzian peak fits were

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made using LabSpec6 software. Peak widths have estimated uncertainties on the order of 10% ( $2\sigma$ ) based on tests of measurement and peak fit reproducibility. All reported peak widths (full width at half maximum, FWHM) have been corrected for instrumental broadening following the approach of Váczi (2014). A Raman spectrum for a synthetic zircon grown using a Li-Mo flux method (Hanchar et al., 2001) was acquired as a loose analog for undamaged zircon.

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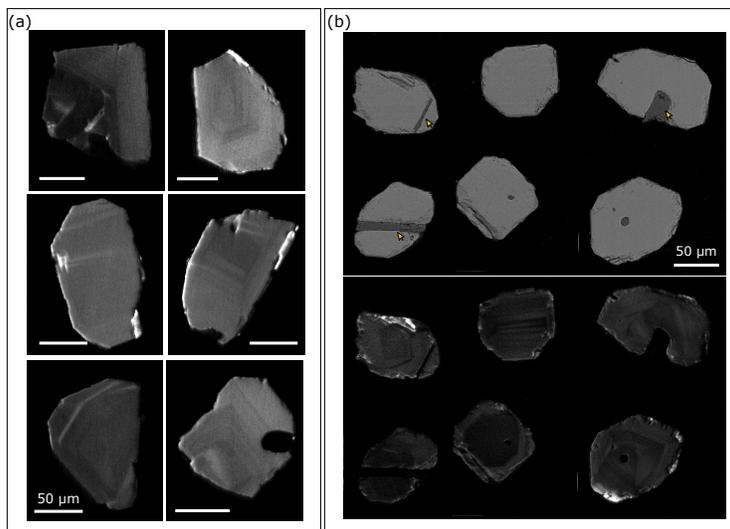


Figure 4: Representative images of annealed KR18-04 and BOM2A zircon that have not been treated by chemical abrasion. (a) CL images of annealed KR18-04 zircon with fine concentric or broad, faint growth patterns. All scale bars are 50  $\mu\text{m}$ . (b) Representative BSE (top) and CL (bottom) images of annealed BOM2A zircon showing broad concentric growth zoning. Arrows highlight the frequent occurrence of apatite inclusions.

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### 3 Results

#### 3.1 Images of polished grain mounts

SEM and reflected light images of annealed AS3 and SAM-47 grains are presented in Fig. 3. CL images of AS3 grains display broad concentric or convoluted zoning patterns with evidence of hydrothermal alteration. Many crystals are finely fractured, and some have large melt inclusions oriented elongate to the c-axis. Some fractures and alteration zones cross-cut compositional zones. SAM-47 crystals are not CL luminescent. Reflected light images acquired under the Raman microscope, however, reveal fine-scale

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concentric zoning. BSE images indicate that some crystals are finely fractured and included. Many inclusions are cross-cut by fractures. SEM images of annealed KR18-04 and BOM2A grains are presented in Fig. 4. Both samples exhibit concentric zoning, with some faint, broad zones. Fractures are rare. Many BOM2A crystals have needle-like apatite inclusions.

Table 2. Minimum and maximum  $\nu_3(\text{SiO}_4)$  FWHM values for unannealed, annealed, and chemically abraded zircon samples.

Sample	$\nu_3(\text{SiO}_4)$ FWHM ( $\text{cm}^{-1}$ ) <sup>a</sup>		Sample	$\nu_3(\text{SiO}_4)$ FWHM ( $\text{cm}^{-1}$ ) <sup>a</sup>	
	Min	Max		Min	Max
AS3			KR18-04		
Unannealed	5.7	35.9	Unannealed	2.6	11.9
Annealed	3.6	20.0	Annealed	1.6	5.0
Chemically Abraded			Chemically Abraded		
180 °C, 4 h	5.0	11.0	180 °C, 12 h	1.9	3.4
210 °C, 4 h	5.2	14.0	210 °C, 12 h	2.2	4.5
180 °C, 12 h	4.0	11.0			
SAM-47			BOM2A		
Unannealed	10.4	24.1	Unannealed	1.8	5.4
Annealed	6.9	14.6	Annealed	2.3	5.2
Chemically Abraded			Chemically Abraded		
180 °C, 4 h	4.8	11.9	180 °C, 12 h	1.6	3.0
210 °C, 4 h	6.8	9.7	210 °C, 12 h	1.8	3.0

### 3.2 Raman spectroscopy

#### 3.2.1 Polished grain mounts of unannealed and annealed samples

Key bands in the zircon Raman spectrum – most notably the  $\nu_3(\text{SiO}_4)$  asymmetric  $\text{SiO}_4$  stretching band near  $\sim 1008 \text{ cm}^{-1}$  and the external  $E_g$  mode near  $\sim 357 \text{ cm}^{-1}$  – broaden and shift to lower frequencies with increasing radiation damage (Nasdala et al. 1995, Zhang et al. 2000, Nasdala et al. 2001, Anderson et al. 2020a, Härtel et al. 2021). Multiple Raman analyses were made on several grains from each sample set to assess intracrystalline variations in radiation damage. Measured  $\nu_3(\text{SiO}_4)$  and  $E_g$  peak widths and positions are reported in Table S1. Peak width ranges for the  $\nu_3(\text{SiO}_4)$  band for all samples are summarized in Table 2. Equivalent alpha doses ( $\alpha/g$ ) for unannealed samples were derived using the relationship between the  $\nu_3(\text{SiO}_4)$  peak width and equivalent alpha dose for Sri Lankan zircon (Palenik et al., 2003; Váczi and Nasdala, 2017) (Table 1). This relationship – calculated assuming an equivalent damage accumulation interval of 375 Ma to account for the partial annealing of radiation damage in Sri Lankan zircon – nicely fits the dataset of unannealed zircon presented by Nasdala et al. (2001), suggesting that the relationship is broadly appropriate for zircon from a wide range of geological environments.

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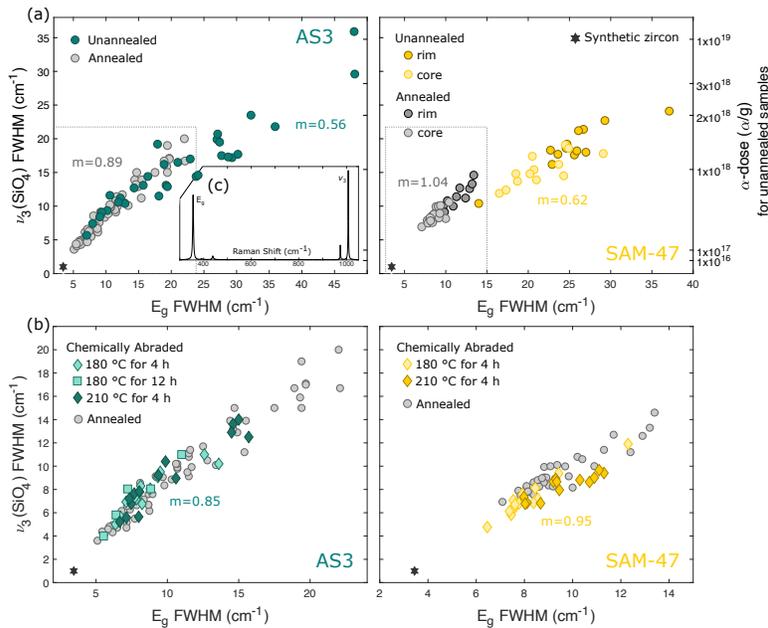


Figure 5: Raman  $\nu_3(\text{SiO}_4)$  and  $E_8$  peak width data for intermediate-to-high damage samples AS3 and SAM-47. (a) Results for unannealed and annealed (900 °C for 48 hour) zircon samples. Alpha dose estimates for unannealed zircon samples derived from measured  $\nu_3(\text{SiO}_4)$  peak widths are shown on the right y-axis (Váczi and Nasdala, 2017). Slopes ( $m$ ) for unannealed and annealed samples were calculated assuming a simple linear regression. Gray boxes mark the plot area presented in (b). (b) Results for chemically abraded residues compared to annealed samples. Reported slopes are inclusive of all leaching conditions. (c) Representative spectrum of synthetic zircon with peak assignments.

Unannealed AS3 and SAM-47 grains have intermediate-to-high degrees of radiation damage with strong inter- and intra-crystalline variations (Fig. 5a, Table 2). CL black regions in AS3 samples that yielded anomalous zircon spectra with fluorescent artifacts indicative of altered material were excluded from radiation damage estimates. Rims in SAM-47 samples have accumulated more radiation damage than cores, indicating that rims are enriched in actinides relative to cores. Alpha dose estimates for both AS3 and SAM-47 span above and below the estimated alpha dose threshold assigned to fission track percolation  $1.9 \times 10^{18}$  α/g (Ketcham et al., 2013). Importantly, this threshold also corresponds to key transitions in zircon material properties including density (Holland and Gottfried, 1955; Murakami et al., 1991; Ewing et al., 2003). Unannealed KR18-04 and BOM2A zircon samples have low-to-intermediate levels of radiation damage and a lesser degree of radiation damage zoning (Fig. 6a, Table 2).

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- Deleted: Estimated alpha doses range from  $\sim 5 \times 10^{16}$  to  $7 \times 10^{17}$  α/g and  $\sim 6 \times 10^{15}$  to  $2 \times 10^{17}$  α/g for the two samples, respectively, well below the  $1.9 \times 10^{18}$  α/g threshold.

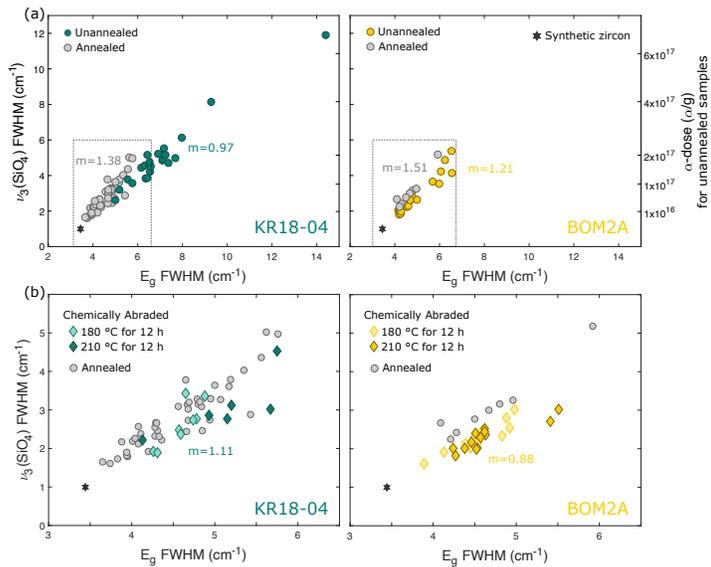


Figure 6: Raman  $\nu_3(\text{SiO}_4)$  and  $E_g$  peak width data for lower damage samples KR18-04 and BOM2A. (a) Results for unannealed and annealed (900 °C for 48 hour) zircon samples. Alpha dose estimates for unannealed zircon samples derived from  $\nu_3(\text{SiO}_4)$  peak width measurements are shown on the right y-axis (Váczi and Nasdala, 2017). Slopes (m) for unannealed and annealed samples were calculated assuming a simple linear regression. Gray boxes mark the plot area presented in (b). (b) Results for chemically abraded residues compared to annealed samples. Reported slopes are inclusive of all leaching conditions.

Raman peak widths in annealed AS3, SAM-47, and KR18-04 samples are narrower than their unannealed counterparts, indicating partial annealing of radiation damage (Fig. 5a, Fig. 6a, and Table 2) (Zhang et al., 2000; Geisler et al., 2001a; 2001b; Ginster et al., 2019; Härtel et al., 2021). Peak width ranges for each sample are also more restricted, implying that annealing has decreased the magnitude of inter- and intra-crystalline variations in radiation damage. Annealing has had minimal effect on the crystallinity of BOM2A. The most crystalline annealed BOM2A and KR18-04 samples have peak widths that closely approach that of synthetic zircon. The slight differences between the natural and synthetic samples could reflect minor residual radiation damage or slight differences in lattice strain related to zircon composition and other intrinsic defects.

The relationship between the  $\nu_3(\text{SiO}_4)$  and  $E_g$  peak widths steepens upon annealing in each of the four samples, since the two Raman peaks have different temperature sensitivities (Härtel et al., 2021). This observation once again confirms that thermal

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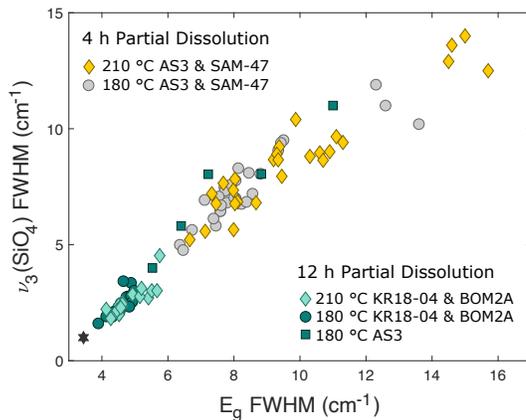


Figure 7: Raman  $\nu_3(\text{SiO}_4)$  and  $E_g$  peak width results for all chemically abraded zircon residues.

annealing is not the inverse of radiation damage accumulation as demonstrated by previous annealing studies (e.g., Zhang et al., 2000; Geisler et al., 2002; Ginster et al., 2019). As such, we caution against using the Váczi and Nasdala (2017)  $\nu_3(\text{SiO}_4)$ -alpha dose relationship to derive alpha dose estimates for either the annealed or chemically abraded samples.

### 3.2.2 Chemically abraded zircon residues

Raman results for chemically abraded residues broken down by zircon sample are shown in Fig. 5b and Fig. 6b. The broadest peaks for AS3, SAM-47, KR18-04, and BOM2A residues are narrower than their unleached counterparts, indicating that HF leaching has dissolved the most damaged material in each sample leaving behind a more crystalline zircon residue. Notably, residue datapoints for SAM-47 and BOM2A samples largely plot below (at lower  $\nu_3$  for a given  $E_g$ ) the annealed datapoints. The slope of the  $\nu_3(\text{SiO}_4)$  and  $E_g$  relationship is also shallower for all four chemically abraded sample sets when compared to their annealed sample sets. Taken together, these observations could suggest that additional structural changes occur during HF leaching.

In Fig. 7 we compile Raman results for all chemically abraded residues to evaluate how different leaching conditions affect zircon crystallinity. The spread in datapoints for AS3 residues leached at 180 °C for 12 h is shifted toward narrower values compared to AS3 and SAM-47 residues leached at either 180 °C or 210 °C for 4 h, implying that increasing the leaching duration results in a more crystalline zircon residue due to the progressive dissolution of higher damage domains. Somewhat surprisingly, leaching temperature does not appear to have a significant effect on residue crystallinity; AS3 and SAM-47

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¶ Notably, SAM-47 and BOM2A residues each have at least one data point with a narrower  $\nu_3(\text{SiO}_4)$  and  $E_g$  peak width than their solely annealed counterparts suggesting that some residues have a higher degree of crystallinity. Further, we find that the r...otably, residue datapoints for these two...AM-47 and BOM2A samples largely plot below (at lower  $\nu_3$  for a given  $E_g$ ) the annealed datapoints indicating a change in the relationship between the  $\nu_3(\text{SiO}_4)$  and  $E_g$  peaks... The slope of the  $\nu_3(\text{SiO}_4)$  and  $E_g$  relationship is also shallower for all four chemically abraded sample sets when compared to their annealed sample sets. ...aken together, these observations could suggest that additional structural recovery ...hanges occurs...in some zircon samples ...uring HF leaching, even after dry annealing at significantly higher temperature [4]

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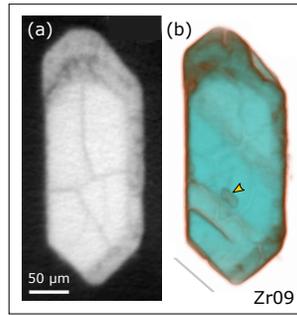


Figure 8:  $\mu$ CT images of a zircon with density zoning. (a) A single 2D  $\mu$ CT image slice of an annealed – but not leached – AS3 grain with a dark, low-density damaged rim and a light, high-density crystalline core. (b) Semi-transparent 3D rendering of the  $\mu$ CT image stack for the same grain. High-density zircon is teal, and lower-density material is orange-brown. The arrow marks an interior inclusion. The faint stripes are surface indents of surficial inclusions not shown.

samples leached for 4 h at 180 °C or 210 °C have residues with broadly similar peak width distributions, as do KR18-04 and BOM2A samples leached for 12 h at 180 °C or 210 °C. This could reflect a small n-problem. AS3 residues leached at 180 °C for 12 h have universally broader peak widths compared to KR18-04 and BOM2A residues treated under the same leaching conditions highlighting that a sample’s initial radiation damage profoundly affects its residue’s crystallinity.

### 3.3 $\mu$ CT imaging of radiation damage zoning

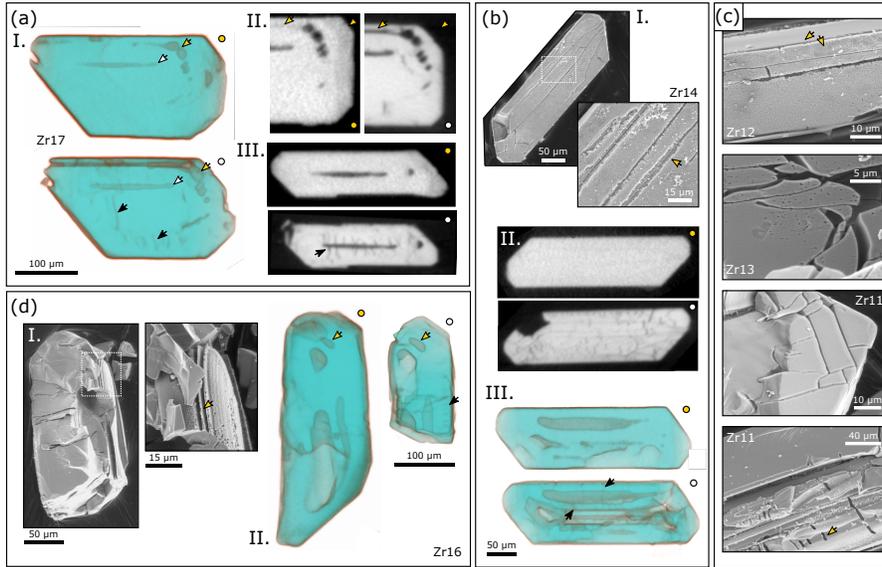
The accumulation of radiation damage decreases the density of zircon by 17% from ~4.7 to 3.9 g/cm<sup>3</sup> with the most rapid density change occurring over an alpha dose interval of  $\sim 1 \times 10^{18}$  to  $\sim 4 \times 10^{18}$   $\alpha$ /g (Holland and Gottfried, 1955; Murakami et al., 1991; Ewing et al., 2003; Nasdala et al., 2004). Raman data for unannealed AS3 and SAM-47 grains indicates that these samples have alpha doses spanning above and below this interval. Lower density materials attenuate X-rays less, so metamict zircon should appear darker in grayscale  $\mu$ CT image slices than crystalline zircon. Indeed, some AS3 and SAM-47 grains exhibit density zoning (Fig. 8), indicating that annealing at 900 °C for 48 h does not significantly increase the density of metamict material. Importantly,  $\mu$ CT does not capture variations in radiation damage below the  $\sim 1 \times 10^{18}$   $\alpha$ /g density-change threshold; density zoning is not observed in any of the low-to-intermediate damaged KR18-04 and BOM2A samples.

### 3.4 Imaging textures before and after partial dissolution

#### 3.4.1 AS3

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Before (○) and after (○) partial dissolution

Figure 9: SE and  $\mu$ CT images of AS3 grains pre- and post-chemical abrasion (yellow dots and white dots, respectively) at 180 °C for 4 h. (a) I. Semi-transparent 3D renderings of  $\mu$ CT data for Zr17 showing melt inclusions removed by partial dissolution (yellow and white arrows) and newly visible fractures (black arrows). II. 2D  $\mu$ CT image slices showing the removal of a metamict rim and interior zone. III. 2D  $\mu$ CT cross section of the melt inclusion marked by white arrows in I. Newly visible radial fractures have developed along the length of the melt inclusion (black arrow). (b) I. SE images of Zr14 showing the widening of fractures on the grain surface. II. 2D  $\mu$ CT image slices showing a fracture network after partial dissolution. III. 3D rendering of  $\mu$ CT data showing radial fractures (black arrows) around large melt inclusions removed by partial dissolution. (c) SE images of zircon residues illustrating the contrast between a smooth, low damage surface and a higher damage pitted surface (Zr12), curved acid paths and small etch pits (Zr13), blocky fractures (Zr11 top), and dumbbell-like dissolution features (Zr11 bottom). (d) I. SE images of Zr16 showing the removal of fine-scale zones. II. 3D rendering of  $\mu$ CT data with showing the removal of large melt inclusions (yellow arrows), the formation of a parallel fracture sequence (black arrow), and significant volume loss likely due to breakage along the grain center where there are two giant melt inclusions.

AS3 residues are white and brittle (Fig. 2b). Most residues treated at 180 °C for 12 h and a large fraction of grains treated at 180 °C or 210 °C for 4 h broke apart during rinsing or transfer from the microcap to the tape. SE and  $\mu$ CT images of grains before and after chemical abrasion are presented in Figures 9, 10, 11, S1, and S2. Each figure shows results for one of the three leaching conditions – 180 °C for 4 h, 210 °C for 4 h, and 180

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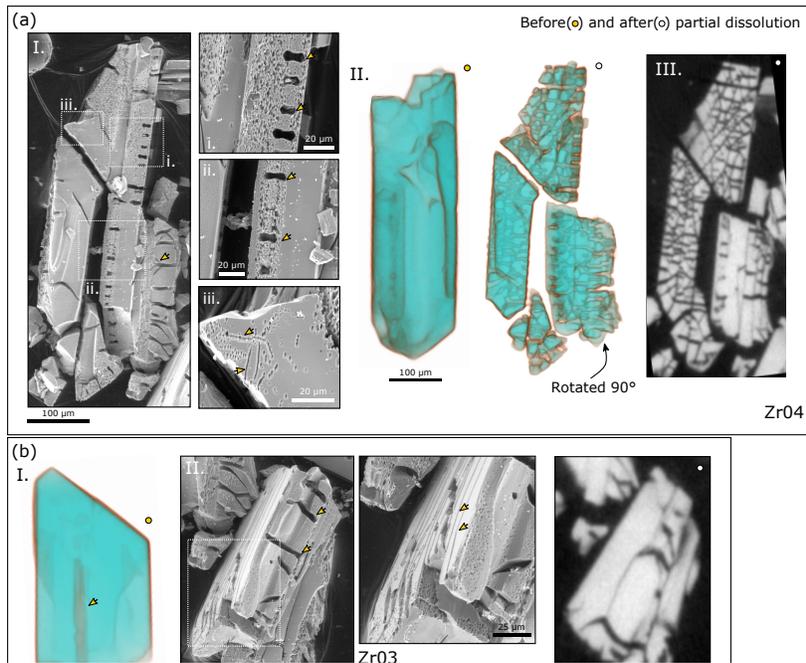


Figure 10: SE and  $\mu$ CT images of AS3 grains pre- and post-chemical abrasion at 210 °C for 4 h. (a) I. SE images of ZrO4, a large crystal broken into four pieces. The rotated piece marked with a yellow arrow shows a nice cross-section of the grain interior. The arrow highlights an example of a branching channel. The higher magnification images show that these channels correlate with dumbbell features that cross-cut zones of relatively low (i) or high (ii) radiation damage. iii shows etch pit arrays likely indicative of dislocations loops or low-angle grain boundaries. II. 3D rendering of the  $\mu$ CT data shows the development of a complex dissolution network in the crystal's interior. III. 2D  $\mu$ CT image slice showing that the intensive fracturing observed in 3D is restricted to narrow plane within the crystal. (b) I. Semi-transparent 3D rendering of  $\mu$ CT data for ZrO3 showing a large melt inclusion. II. SE images show elongated, channel-like dumbbells (low magnification) and the apparent removal of fine-scale zones (high magnification). III. 2D  $\mu$ CT image slice showing wide acid paths in the grain interior.

°C for 12 h. Here we briefly summarize key observations. We refer the reader to the figure captions for additional context.

Damaged zircon is more soluble in HF than crystalline zircon.  $\mu$ CT images show that low-density, high damage rims and interior zones dissolved early and at low temperatures (180 °C for 4 h). SE images also document the removal of fine zones early in the leaching process. Etching in SE images reflects the removal of soluble defects such as partially-annealed radiation damage, dislocations, low-angle grain boundaries,

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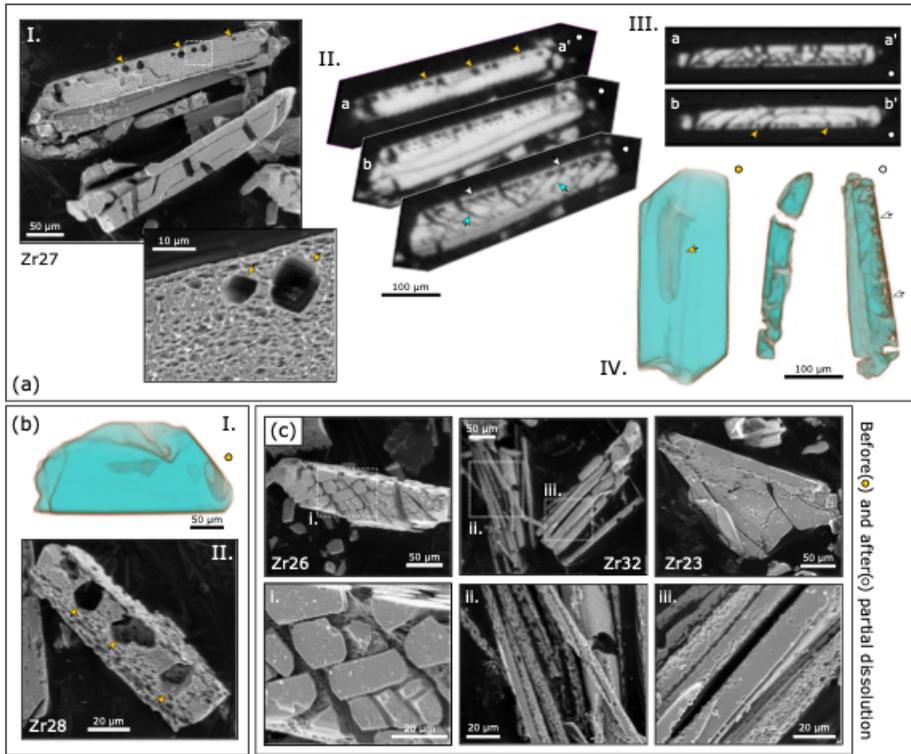


Figure 2. SE and  $\mu$ CT images of AS3 pre- and post-chemical abrasion at 180 °C for 12 h. (a) I. SE images of sample Zr27 showing a row of dumbbells along the length of the zircon crystal. The higher magnification SE image shows a sponge-like surface texture. II. A series of 2D  $\mu$ CT image slices progressively stepping down to view structures beneath the crystal's surface. The yellow arrows highlight the same dumbbell features marked on the SE image in I. The teal arrows highlight fractures, many of which radiate from dumbbell features. The white arrows mark another series of dumbbells on the bottom side of the crystal. III. Cross-sectional 2D  $\mu$ CT image slices of a-a' and b-b' as labeled in II. White arrows mark second set of dumbbells with a different crystallographic orientation. IV. Semi-transparent 3D rendering of  $\mu$ CT data with arrows highlighting a large melt inclusion. The dissolution of this inclusion likely caused the grain to break into two pieces. The white arrows mark the same row of dumbbells as indicated by the white arrows in II. (b) I. Semi-transparent 3D rendering of  $\mu$ CT data for Zr28 prior. II. SE image of the husk-like zircon shell with large dumbbell features. (c) SE images of zircon residues Zr26, Zr32, and Zr23 showing cobble stone, straw, and lace-like textures.

and intrinsic point defects. Low damage zones have smooth surfaces, whereas higher damage zones have pitted or sponge-like surfaces due to etching of closely-spaced, radiation-related defects in SE images (Fig. 9c and Fig. 10aI). For spatial reference, fission tracks are  $\sim 16.7 \mu\text{m}$  and alpha recoil tracks (clusters of alpha recoil tracks stemming from a single decay chain) average  $\sim 125 \text{ nm}$  in length prior to annealing (Ewing et al., 2003; Jonckheere, 2003). In SE images,

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stemming from a single decay chain) average ~125 nm in length prior to annealing or etching (Ewing et al., 2003; Jonckheere, 2003). Etch pits are not observed in  $\mu$ CT images due to the dataset's lower spatial resolution.

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The shape of etch pits is independent of the nature of the defect (Jonckheere and Van den haute, 1996; Jonckheere et al., 2005; 2022). A pit's surface symmetry instead reflects crystallographically-controlled dissolution, and etch pit geometries vary with crystallographic orientation (Gleadow et al., 1976; Yamada et al., 1995). As such, while individual diamond-shaped etch pits resemble SE images of etched fission tracks presented by others for zircon and other minerals (e.g., Jones et al., 2022), these likely reflect other defect types such as lattice dislocations. Fission tracks are expected to anneal during the pre-leach 900 °C heating step (e.g., Yamada et al. 1995; 2007), although some pits could reflect fission tracks that were pre-etched geologically. Given the limited abundance, spacing, and larger size of many diamond and pyramid-like etch pits, we find them unlikely to represent alpha recoil tracks. Etch pit arrays that do not correlate with expected zoning patterns (Fig. 10a-iii) are interpreted as dislocation loops or low-angle grain boundaries.

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Etch textures are subtle at low temperatures and short leaching durations. At hotter temperatures and longer leaching durations, etched zones have deeper, sponge-like textures indicative of a greater degree of dissolution. When leached at 180 °C for 12 h, only a heavily dissected crystalline husk, a collection of perforated straw-like zones, or a cobble stone-like residue is sometimes all that remains.

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Other interesting textures in AS3 residues include geometrical dissolution features that cross-cut radiation damage zones as highlighted in Fig. 10a and Fig. 11a which we refer to as dumbbells. Some dumbbells cross-cut zones of relatively high damage, while others cross-cut zones of relatively low damage. Dumbbells are oriented normal to the of the crystal (the c-axis), 3D rendering of  $\mu$ CT data reveal that dumbbells are surface expressions of complex, fracture networks that are spatially restricted to specific zones. The geometrical shape of dumbbells and the wide, branching, and channel-like appearance of some fractures in SE imaging, indicate that these fracture networks are focal points for crystallographically-controlled dissolution.

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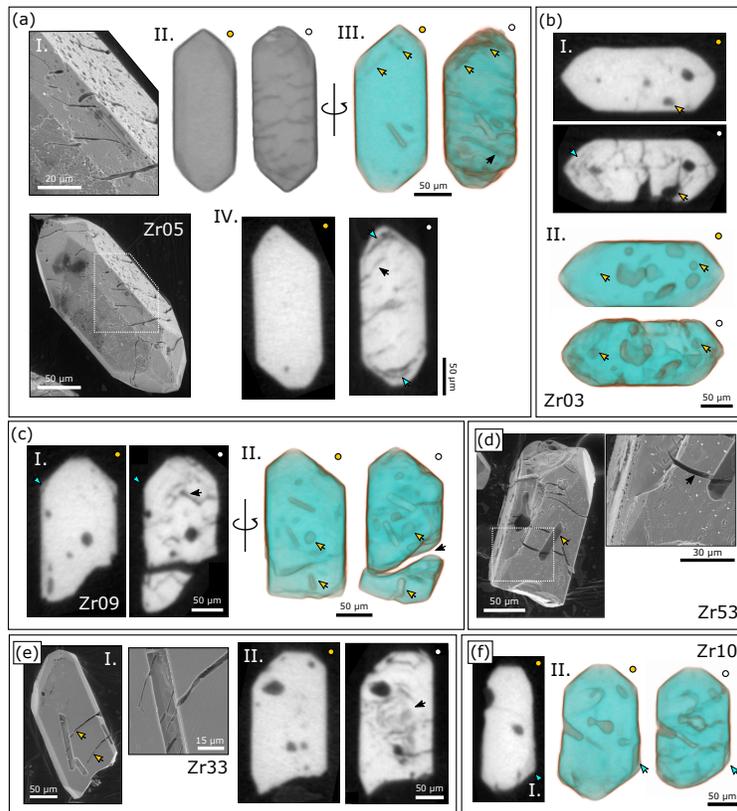
Our  $\mu$ CT dataset also generates new insights into the fate of inclusions. In  $\mu$ CT image slices of unleached grains, inclusions appear dark with grayscale intensities marginally above that of background (air and tape) due to their low density and mean atomic number relative to that of zircon. We interpret an inclusion to have dissolved if its grayscale intensity decreases to that of background, if its size or morphology changes after leaching, or if an acid path leads to the inclusion. We find that inclusions dissolved at

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each leaching condition investigated, Radial fractures are commonly present around dissolved inclusions in residues (Fig. 9b-I).

### 3.4.2 SAM-47

Like AS3 residues, SAM-47 residues are white and brittle (Fig. 2b). Many residues broke during sample transfer, especially those leached at 210 °C. SE and  $\mu$ CT images of SAM-47 grains before and after chemical abrasion, at 180 °C or 210 °C for 4 h are presented in Figures 12, 13, S3, and S4. Some SAM-47 grains have density zoning with dark, high-



Before (I) and after (II) partial dissolution

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~~Deleted:~~ Other interesting dissolution textures in AS3 include geometrical dissolution features that cross-cut compositional zones as highlighted in Fig. 10a and Fig. 11a which we will refer to as dumbbells. Some dumbbells cross-cut zones of relatively high damage, while others cross-cut zones of relatively low damage. Dumbbells are oriented normal to the elongation of the crystal (the *c*-axis). 3D rendering of  $\mu$ CT data reveal that dumbbells are surface expressions of complex, fracture networks that are spatially restricted to specific zones. The geometrical shape of dumbbells and the branching, channel-like appearance of some fractures in SE imaging, indicate that these fracture networks are focal points for crystallographically-controlled dissolution

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Figure 12: SE and  $\mu$ CT images of SAM-47 grains pre- and post-chemical abrasion at 180 °C for 4 h. (a) I. SE images of Zr05 showing deep grooves on the grain's surface and a sponge-like etch texture. II. Opaque 3D rendering of  $\mu$ CT data showing that these surface fractures are only apparent after partial dissolution. III. Semi-transparent 3D rendering of  $\mu$ CT data with yellow arrows marking inclusions removed by partial dissolution. IV. 2D  $\mu$ CT image slices highlighting an example of an acid path into the grain interior (black arrow) and the removal of concentric zones (teal arrow). (b) I. 2D  $\mu$ CT image slices showing the removal of fine-scale concentric zones (teal arrow) and a mineral inclusion (yellow arrows) in Zr03. II. Semi-transparent 3D rendering of  $\mu$ CT data with yellow arrows depicting the removal of more mineral inclusions. (c) I. 2D  $\mu$ CT image slices of Zr09 showing the removal of a low-density rim (teal arrow) and an acid path into the grain interior (black arrow). II. Semi-transparent 3D rendering of  $\mu$ CT data highlighting the removal of inclusions (yellow arrows) and the formation of a large fracture (black arrow). (d) SE images of Zr53 showing crystal-shaped voids interpreted as dissolved surface-reaching inclusions (yellow arrow) and the fractures that crosscut these voids (black arrow). (e) SE images of Zr33 again showing fractures cross-cutting inclusions removed by partial dissolution (yellow arrows) and a smooth grain surface. II. 2D  $\mu$ CT image slices showing a convolute pattern of material dissolved from the crystal core. (f) I. 2D  $\mu$ CT image slices highlighting a low-density rim on Zr10. II. Semi-transparent 3D rendering of  $\mu$ CT data showing the removal of this rim.

damage rims and light, crystalline cores. One crystal exhibits concentric density zoning in the grain interior. Like for AS3, these low-density zones dissolve at low leaching temperatures and durations (180 °C, 4 h).

SE images of SAM-47 residues treated at 180 °C for 4 h show a range of surface textures (Fig. 12). Some grains have smooth, unetched surfaces while others are more strongly etched indicating inter- and intra-crystalline variations in radiation damage. Low-intensity chemical abrasion removes surface-reaching inclusions as evidenced by large prismatic voids on grain surfaces. Most of these voids are crosscut by fractures. Other grains have finer sinuous fracture patterns not associated with inclusions.  $\mu$ CT images show that acid has reached the interior of most zircon residues treated at 180 °C for 4 h and dissolved inclusions and fine-scale concentric and convolute zones from crystal interiors.

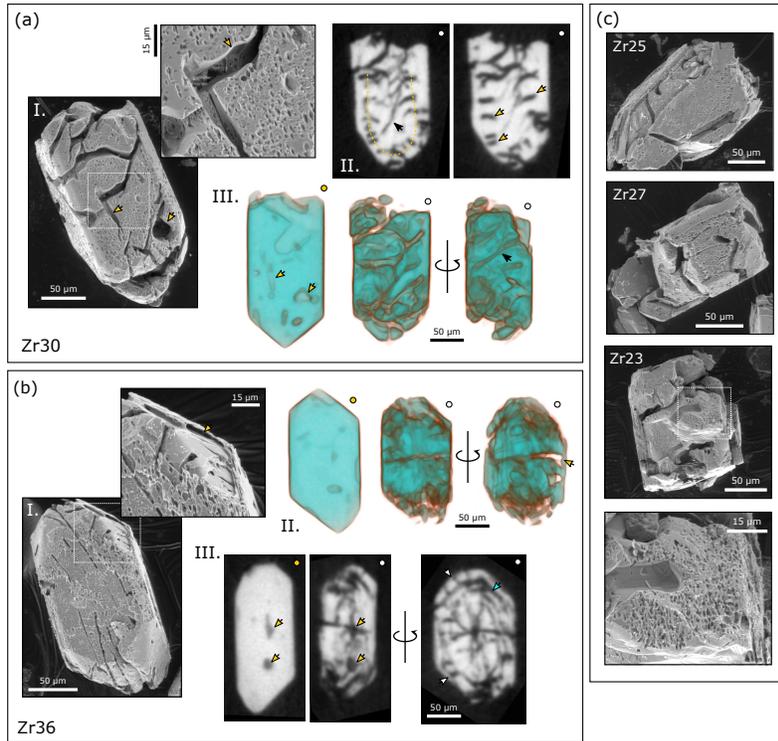
SE images of SAM-47 residues treated at 210 °C for 4 h are more strongly etched with deep sponge-like textures (Fig. 13). Etch pits are larger with diamond-like shapes similar to those observed in AS3 crystals treated at either 210 °C for 4 h or 180 °C for 12 h, and fractures are wider. SE images indicate the dissolution of surface-reaching inclusions, and the shell-like appearance of some residues hints at the removal of interior zones.  $\mu$ CT images of residues treated at 210 °C for 4 h reveal that concentric zones and inclusions have been dissolved from crystal cores. Acid paths are wider and more interconnected, and fractures crosscut dissolved mineral inclusions. We observe fracture patterns similar to the dumbbell features in AS3. Drawing a line normal to dumbbell features in a  $\mu$ CT image slice of Zr30 forms a continuous concentric zone (Fig.

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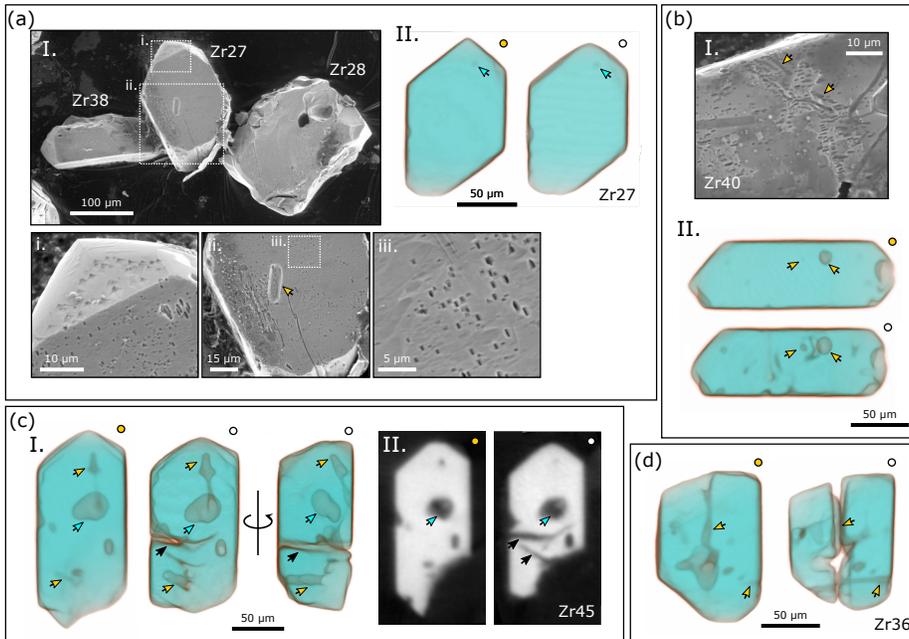


Before(○) and after(○) partial dissolution

Figure 13: SE and  $\mu$ CT images of SAM-47 grains pre- and post-chemical abrasion at 210 °C for 4 h. (a) I. SE images of Zr30 showing wide fractures, the removal of mineral inclusions (yellow arrows), and a moderately etched surface. II. 2D  $\mu$ CT image slices highlighting dumbbell-like features (yellow arrows) interpreted to cross-cut what could be a concentric zone (yellow dashed line). The black arrow exhibits how fractures radiate from the dumbbell features. III. Semi-transparent 3D rendering of  $\mu$ CT data. Yellow arrows correlate to those in I. The black arrow highlights how the fractures observed on the surface propagate through the crystal interior. (b) I. SE images of Zr36 showing fractures, diamond-shaped etch pits, and the targeted removal of an interior zone (yellow arrow). II. Semi-transparent 3D rendering of  $\mu$ CT data. The yellow arrow highlights the grain's shell-like appearance because of significant dissolution in the grain's interior. III. 2D  $\mu$ CT image slices showing the removal of mineral inclusions (yellow arrows), oscillatory zones (teal arrow), and dumbbell-like fractures that appear to cross-cut compositional zones (white arrows). (c) SE images of dog-chewed zircon residues Zr25, Zr27, and Zr23.

13a-II, Other fractures radiate from the dumbbell features. In sample Zr36 (Fig. 13b-III) dumbbell features connect dissolved concentric zones both to one another and to the grain surface in a scaffold-like pattern.

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Before(○) and after(●) partial dissolution

Figure 14: SE and  $\mu$ CT images of KR18-04 grains pre- and post-chemical abrasion at 180 °C for 12 h. (a) I. A low magnification SE image of zircon samples Zr38, Zr27, and Zr28 and higher magnification images of Zr27 showing close up images of rectangular and triangular etch pits and the removal of a surface-reaching inclusion (yellow arrow). II. Semi-transparent 3D rendering of  $\mu$ CT data for Zr27. Arrows highlight an inclusion inferred to have survived partial dissolution. (b) I. SE image of Zr40 with linear etch pit arrays likely indicative of dislocations. II. Semi-transparent 3D rendering of  $\mu$ CT data highlighting inclusions that dissolved. (c) I. Semi-transparent 3D rendering of  $\mu$ CT data for Zr45. Teal arrows highlight a large inclusion inferred to have survived partial dissolution, while yellow arrows mark inclusions that dissolved. Black arrows mark acid paths. II. 2D  $\mu$ CT image slices. Teal arrows mark the same multi-phase inclusion in I. Black arrows mark acid paths not apparent in the before imagery dataset. (d) Semi-transparent 3D rendering of  $\mu$ CT data for Zr36. Yellow arrows highlight surface-reaching inclusions removed by partial dissolution, resulting in a large cavity in the grain's interior.

### 3.4.3 KR18-04

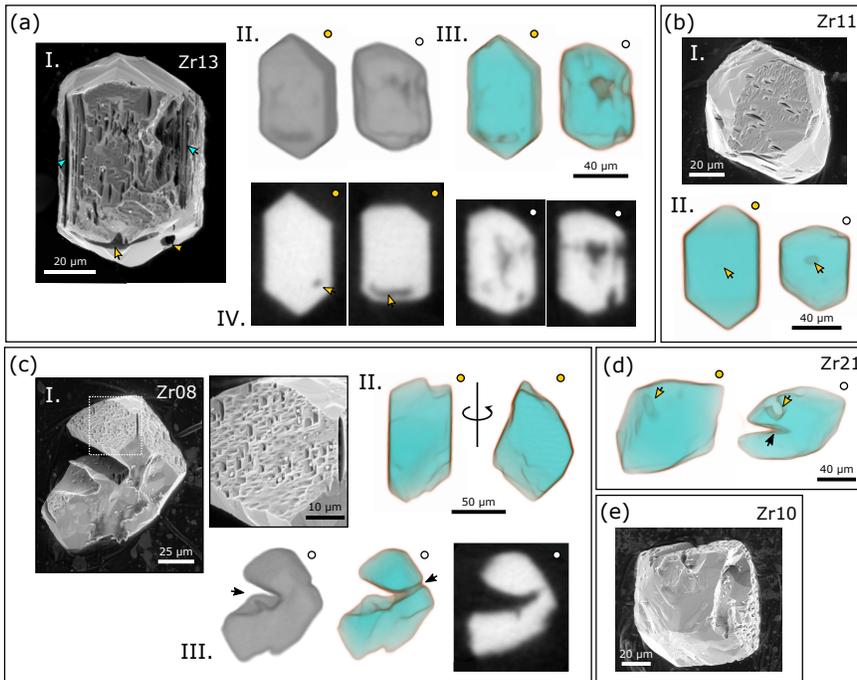
KR18-04 residues are transparent and colorless (Fig. 2b). Most residues remained intact during rinsing and transfer. Only grains with large, pre-existing fractures broke apart.  $\mu$ CT and SE images of KR18-04 grains before after chemical abrasion at 180 °C or 210 °C for 12 h are presented in Fig. 14 and Fig. 15, respectively. SE images of residues treated

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Before(○) and after(○) partial dissolution

Figure 15: SE and  $\mu$ CT images of KR18-04 grains pre- and post-chemical abrasion at 210 °C for 12 h. (a) I. SE image of Zr13 showing dissolved inclusions (yellow arrows) and the removal of oscillatory zones (teal arrows). II. Opaque 3D rendering of  $\mu$ CT data. III. Semi-transparent 3D rendering of  $\mu$ CT data. IV. Representative 2D  $\mu$ CT image slices indicate that a significant amount of zircon material was dissolved from the grain's interior. Yellow arrows correlate to those in I. (b) I. SE image of Zr11 showing deep etch pits on (100) with the long axes oriented parallel to the crystal's  $c$ -axis. Etch pits are absent from other crystal faces. II. Semi-transparent 3D rendering of  $\mu$ CT data showing a dissolved inclusion. (c) I. SE images of Zr08. High magnification image shows closely spaced and overlapping prismatic etch pits that form a sponge-like texture. II. Semi-transparent 3D rendering of  $\mu$ CT data acquired before partial dissolution. III. Opaque and Semi-transparent  $\mu$ CT 3D renderings and a representative 2D  $\mu$ CT image slice of the sample after partial dissolution. Black arrows highlight acid paths into the grain interior. (d) Semi-transparent 3D rendering of  $\mu$ CT data for Zr21. Yellow arrows mark an inclusion that dissolved. The black arrow highlights the acid path that inexplicably cut into the grain interior. (e) SE image of Zr10 with deep prismatic etch pits present on some grain surfaces but not others.

at 180 °C show intact grains with mildly etched surfaces (Fig. 14). Etch pits on (100) are small, prismatic, and generally rectangular, while etch pits on other crystal faces are more triangular, again highlighting that the shape of etch pits is crystallographically controlled. Linear etch pit arrays are indicative of dislocation loops.

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Large crystal-shaped voids on grain surfaces once again indicate that leaching dissolves surface-reaching inclusions.  $\mu$ CT images of residues treated at 180 °C suggest that leaching dissolves some – but not all – mineral inclusions from crystal interiors. For example, the large multi-phase inclusion in Fig. 14c-I is interpreted to have survived partial dissolution since 1) there is apparent change to the grayscale intensities of either phase relative to that of background, 2) there is no apparent change to the inclusion's size or morphology, and 3) there is no evidence that an acid path has reached the inclusion. Beam hardening effects (the halo-like effect around high-density zircon) make it challenging to identify whether or not smaller inclusions survive chemical abrasion. In such cases, grayscale intensity values cannot be used to identify whether or not an inclusion dissolved. Some residues treated at 180°C have fractures or acid paths that lack obvious precursors in the before imagery dataset. Qualitatively, before-and-after  $\mu$ CT imagery suggest minimal volume loss and a slight shortening of prismatic grain's c-to-a aspect ratio.

SE images of residues treated at 210 °C show the removal of fine concentric zones and surface-reaching inclusions. Etch pits are well-preserved on some crystal faces including (100) and entirely absent on others. Etch pits are generally larger than those observed in 180 °C residues. Many are deep, rectangular, and well-faceted. The long axes of deep rectangular pits align parallel to the crystallographic *c*-axis, while the long axes of shallower rectangular pits align parallel to the *a*-axis. Etch pit clusters have a sponge-like texture.  $\mu$ CT images of residues treated at 210 °C show that acid has dissolved inclusions and zircon material from grain interiors. Some grains have deep carveouts from crystal interiors with no obvious structural precursor in the before imagery dataset. Before-and-after imagery suggest higher volume loss and a more pronounced shortening of some grains' aspect ratios.

#### 3.4.4 BOM2A

BOM2A residues are transparent and colorless (Fig. 2b). All residues remained intact during rinsing and transfer. SE and  $\mu$ CT images of BOM2A gains before and after chemical abrasion at 180 °C or 210 °C for 12 h are presented in Fig. 16 and Fig. 17, respectively. Etch pits are small and rectangular in SE images of residues treated at 180 °C (Fig. 16). Some etch pits are isolated while others are interconnected. Some surfaces have deep voids that penetrate the grain interior but do not correlate with inclusions.  $\mu$ CT images qualitatively suggest minor volume loss with a slight shortening of the crystal's *c*-axis. Chemical abrasion dissolves surface-reaching inclusions and some – but not all – inclusions from crystal interiors. Some residues have fractures that are spatially associated with inclusions.

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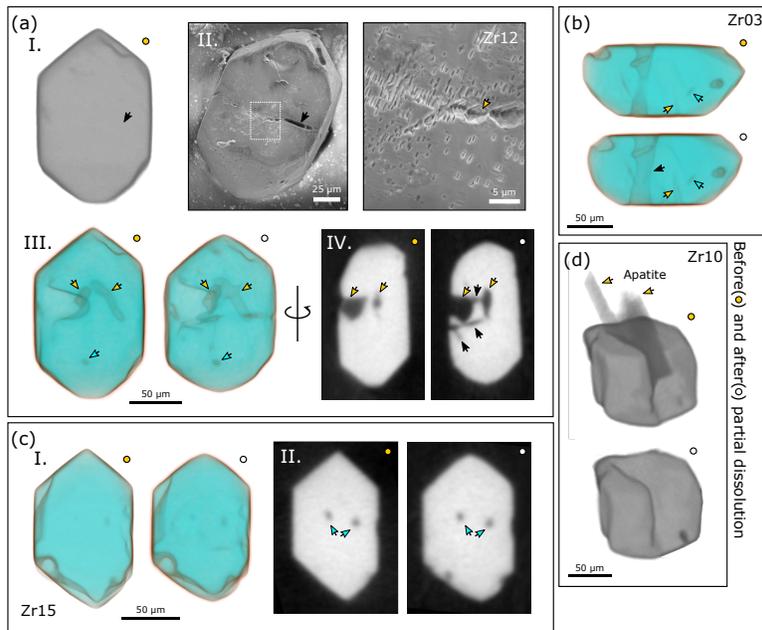


Figure 16. SE and  $\mu$ CT images of BOM2A grains pre- and post-chemical abrasion at 180 °C for 12 h. (a) I. Opaque 3D rendering of  $\mu$ CT data for Zr12. II. SE image of grain surface with close up image of clustered and isolated rectangular etch pits. The black arrow points to a void in the crystal perhaps related to a surficial inclusion not apparent in the pre-chemical abrasion dataset, and the yellow arrow highlights another interesting dissolution feature. III. Semi-transparent 3D rendering of  $\mu$ CT data showing inclusions removed by partial dissolution (yellow arrows) and inclusions inferred to have survived (teal arrows). IV. 2D  $\mu$ CT image slices with yellow arrows depicting inclusions dissolved during chemical abrasion and black arrows highlighting acid paths. (b) Semi-transparent 3D rendering of  $\mu$ CT data for Zr03 showing inclusions removed by partial dissolution (yellow arrows) and inclusions inferred to have survived (teal arrows). The black arrow highlights an acid path cutting through the crystal interior. (c) I. Semi-transparent 3D rendering of  $\mu$ CT data for Zr15 suggesting a slight shortening along the  $c$ -axis. II. 2D  $\mu$ CT image slices showing inclusions inferred to have survived partial dissolution. (d) Opaque 3D rendering of  $\mu$ CT data for Zr10 showing the removal of large, protruding apatite inclusions by partial dissolution.

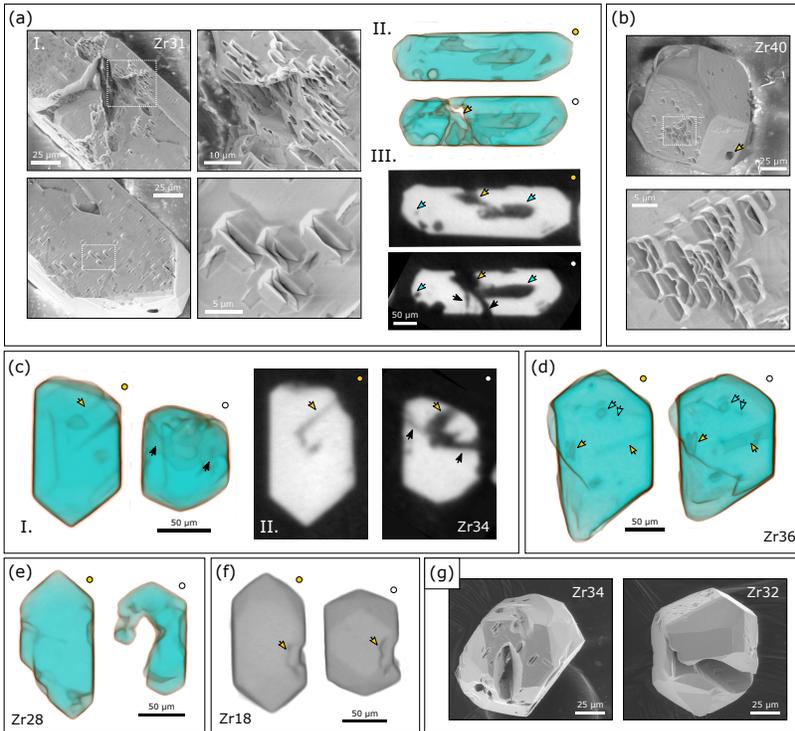
SE images of residues treated at 210 °C show that etch pits are preserved on some crystal faces but not others suggesting a crystallographic control on either etch pit formation or preservation (Fig. 17). Like KR18-04 residues leached under the same conditions, etch pits are larger with well-developed facets at hotter leaching conditions. Some etch pits are isolated while others interconnect to form acid paths into grain interiors. The long axes of deep, prismatic etch pits on (100) align with the crystal's  $c$ -axis, while the long axes of shallower etch pits align with the crystal's  $a$ -axis. Some SE

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Before (○) and after (◐) partial dissolution

Figure 17: SE and  $\mu$ CT images of BOM2A grains pre- and post-chemical abrasion at 210 °C for 12 h. **(a)** I. SE images of Zr31 showing deep fractures penetrating the grain's interior. Close up images show well-faceted etch pits on (100) some of which are isolated while others are interconnected. The long axes of deep, octahedral etch pits are oriented parallel to the  $c$ -axis, whereas the long axes of shallower etch pits are oriented parallel to the  $a$ -axis. II. Semi-transparent 3D rendering of  $\mu$ CT data again highlighting the development of large fractures. III. 2D  $\mu$ CT image slices. Teal arrows highlight inclusions that were dissolved, the yellow arrow points to a surface-reaching inclusion that acted as an acid path into the grain interior, and the black arrow highlights acid paths not observed in the before imagery dataset. **(b)** SE images of Zr40 that demonstrates how some crystallographic faces are strongly etched while others are pristine. Etch pits are again strongly prismatic and sometimes interconnected. The yellow arrow points to a void where there once was an inclusion. **(c)** I. Semi-transparent 3D rendering of  $\mu$ CT data for Zr34 showing a significant shortening of the crystal's  $c$ -axis. II. 2D  $\mu$ CT image slices. The yellow arrows highlight surface-reaching inclusions removed by partial dissolution. Black arrows mark acid paths not apparent in the before imagery dataset. **(d)** Semi-transparent 3D rendering of  $\mu$ CT data for Zr36. Teal arrows highlight inclusions inferred to have survived partial dissolution. Yellow arrows highlight inclusions that were dissolved. **(e)** Semi-transparent 3D rendering of  $\mu$ CT data for Zr28 showing significant volume loss from the grain interior. **(f)** Opaque 3D rendering of  $\mu$ CT data for Zr18. Yellow arrows highlight how some topographic features are preserved during partial dissolution despite significant volume loss. Note how crystal facets are better developed after partial dissolution. **(g)** Low magnification SE images of Zr34 and Zr32 showcasing the crystallographic-dependence of surface etching and acid paths that cut deep into grain interiors.

images show that acid has penetrated deeply into grain interiors forming what look like

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caverns. Many of these caverns lack obvious precursors in in the before imagery dataset.  $\mu$ CT images show that the dissolution of surface-reaching inclusions allows acid into crystal cores. Fractures in SE images are sometimes associated with large mineral inclusions. Like the 180 °C leach, we find that leaching at 210 °C dissolves some – but not all – interior inclusions. Qualitatively, volume loss appears greater at 210 °C, and the *c*-axis is considerably shorter in most crystals after partial dissolution. Before-and-after images show that some surface topographic features are preserved during chemical abrasion. Some residues are more strongly faceted than they were prior to chemical abrasion.

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### 3.5 Quantifying volume loss and changes to crystal morphology

All quantitative measurements made using the ruler and segmentation functions in Dragonfly ORS software for samples KR18-04 and BOM2A are presented in supplementary Tables S2 and S3 and summarized in Fig. 18. Leaching at 180 °C for 12 h causes a ~5 to 10 % decrease in the length of a crystal's *c*-axis (Fig. 18a). Increasing the leaching temperature to 210 °C results in a greater degree of shortening on the order of ~15 to 30 %. In contrast, the length of a crystal's *a*-axes shows little (maximum <4 %) to no change after leaching at 180 °C or 210 °C (Fig. 18b). Consequently, the aspect ratio (*c/a*) of a crystal decreases during chemical abrasion (Fig. 18c). A 2 % change in a crystal with an initial axis length of 80  $\mu$ m equates to a change of 1.6  $\mu$ m which is approximately the spatial resolution of our  $\mu$ CT dataset (1.62  $\mu$ m). As such, we take ~2 % to be a minimum estimate for our measurement error.

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Estimated volume losses are presented in Fig. 18d. Fine-scale dissolution features and small mineral inclusions are sometimes missed by grayscale segmentation method used due to a combination of beam hardening effects which manifest as bright halos around zircon edges and the relatively low spatial resolution of the  $\mu$ CT dataset. As such, volume loss estimations are considered first-order approximations for minimum volume loss. We find that chemical abrasion at 180 °C for 12 h dissolves ~5 to 10 % of a grain by volume, whereas chemical abrasion at 210 °C for 12 h dissolves ~25 to 50 % of a grain by volume. Although there is considerable overlap between the BOM2A and KR18-04 datasets at both leaching conditions, KR18-04 values are skewed toward higher volume losses because KR18-04 grains have more radiation damage.

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Despite clear evidence for dominantly *c*-axis dissolution, there is only a weak correlation between a grain's aspect ratio and volume loss; crystals with aspect ratio's

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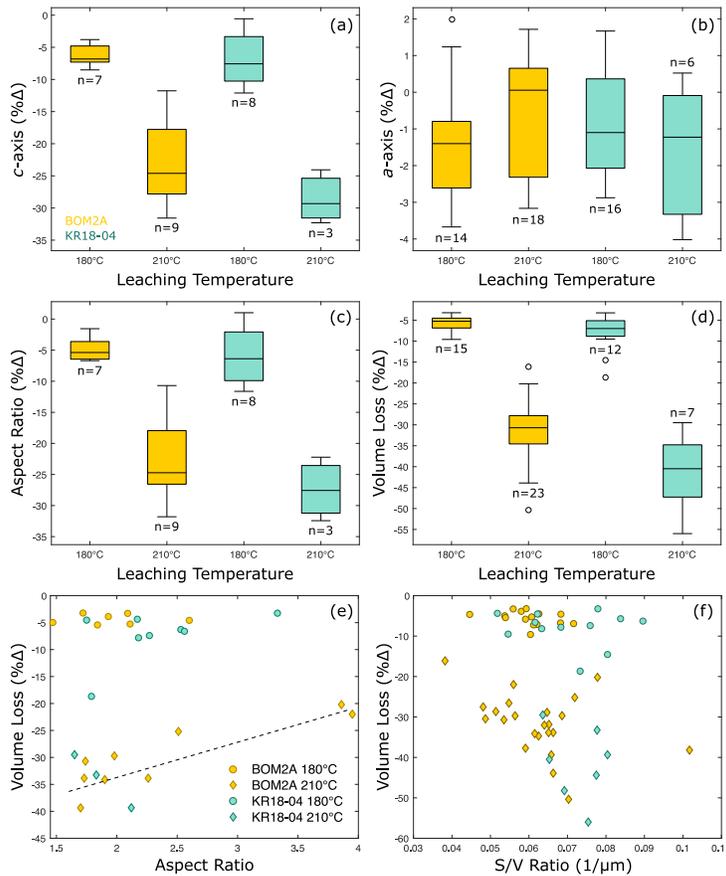


Figure 18: Data plots summarizing crystal morphology, volume, and surface area measurements for KR18-04 and BOM2A. (a) Boxplot showing how the length of a grain's *c*-axis changes during chemical abrasion. In all box plots, the central line represents the dataset's median, the box extends to the dataset's 25<sup>th</sup> and 75<sup>th</sup> percentiles, the whiskers extend to include the full data range excluding outliers, and circles markers are outliers that exceed the 99% confidence interval. (b) Boxplot showing how the length of a grain's *a*-axis changes during chemical abrasion. (c) Boxplot showing how a grain's aspect ratio (*c/a*) changes during chemical abrasion. (d) Boxplot showing estimated volume loss during chemical abrasion. (e) Scatter plot showing the relationship between a grain's initial aspect ratio and estimated volume loss. (f) Scatter plot showing the relationship between a grain's initial surface-to-volume ratio and estimated volume loss.

<2.5 dissolve more readily than crystals with aspect ratio >2.5 in the samples leached at 210 °C (Fig. 18e). There is no correlation between a grain's initial surface area-to-volume ratio and volume loss (Fig 18f).

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## 4 Discussion

### 4.1 The Mechanics of Zircon Dissolution

#### 4.1.1 Higher damage grains ( $\sim 2 \times 10^{17} \alpha/g$ to $> 1 \times 10^{19} \alpha/g$ )

In addition to dissolving high-damage, low-density rims acid easily accesses crystal cores to dissolve inclusions and interior zones at short leaching durations (4 h) leaving behind an inclusion-free residue with a higher degree of crystallinity in higher damage grains like AS3 and SAM-47 (Fig. 5, Fig. 9 – Fig. 13). The most common acid path into crystal cores in higher damage samples are fractures that are spatially associated with radiation damage zoning and inclusions (Fig. 10a, Fig. 11a-b, and Fig. 13b). While fractures are common in CL and BSE images of annealed AS3 and SAM-47 grains, fractures are rare in  $\mu$ CT images of annealed grains. This discrepancy reflects the difference in spatial resolution between the two imaging methods. Fractures are visible in  $\mu$ CT images of residues because dissolution has widened them sufficiently.

Radial or concentric fracturing related to internal stresses caused by volume expansion of radiation-damaged domains is a common feature in zircon (Chakoumakos et al., 1987; Lee and Tromp, 1995). Fracturing has also been attributed to differential stresses caused by volume reduction of damaged domains during annealing (Geisler et al. 2001a, Geisler et al. 2002). CL images of annealed AS3 zircon illustrate that fractures related to radiation damage zoning are indeed common (Fig. 3a-I, a-II, and a-III). Some of these fractures exhibit evidence of hydrothermal alteration indicating that they are geological in nature (Fig. 3a-I). We consider dual radiation damage accumulation and annealing fracturing mechanisms to best explain why some residue fractures crosscut zones of relatively high damage while others crosscut zones of relatively low damage (Fig. 10a). Radiation damage zoning, fracturing mechanisms also explain why complex fracture networks are spatially restricted to certain zones (Fig. 10a, Fig. 11a).

Radial fractures are evident around dissolved melt inclusions in AS3 residues (Fig. 9a-b), and fractures that crosscut mineral inclusions are a common in both annealed SAM-47 samples and chemically abraded residues (Fig 3b, Fig. 12d-e). BSE images of unannealed SAM-47 grains confirm that some fractures formed prior to the thermal annealing, however, we consider it likely that some fractures developed during thermal annealing at 900 °C, since zircon and inclusions have different coefficients of thermal expansion (e.g., Subbarao et al., 1990; Hovis et al., 2015). Stress fractures around inclusions have long been used to identify heat treatment in gemstones (Crowningshield and Nassau, 1981; Nassau 1981).

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In higher damage grains,

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We find that many fractures observed in SE and  $\mu$ CT images of zircon residues are spatially associated with radiation damage zoning (Fig. 10a, Fig. 11a-b, and Fig. 13b). ... While fractures are common in CL and BSE images of annealed AS3 and SAM-47 grains, fractures are rare in  $\mu$ CT images of annealed grains. We attribute the ... his apparent ... iscrepancy reflects between (... [17])

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While fractures related to radiation damage zoning and inclusions are the major highways providing acid access to crystal interiors, SE images of overlapping etch pits indicate that acid also percolates across regions with high defect densities including zones of higher radiation damage (Fig. 10a, Fig. 11) and regions with dislocation loops (Fig. 10a-iii). Increasing the temperature or duration of acid leaching results in more pronounced and interconnected etching textures on grain surfaces, wider acid paths, and the formation of more complex dissolution networks within crystal cores.

#### 4.1.2 Lower damage grains ( $\sim 6 \times 10^{15}$ to $7 \times 10^{17}$ $\alpha/g$ )

The mechanics of zircon dissolution are considerably different for lower damage samples KR18-04 and BOM2A. Fractures spatially associated with large mineral inclusions still play an important role as acid conduits to grain interiors (Fig. 14d, Fig. 16a, Fig. 17a). Fractures may be geological in nature or form during thermal annealing (Crowningshield and Nassau, 1981; Nassau, 1981; Subbarao et al., 1990; Hovis et al., 2015). Fracturing related to radiation damage zoning, however, does not meaningfully contribute to zircon dissolution in samples with lower radiation damage and more muted intracrystalline variations.

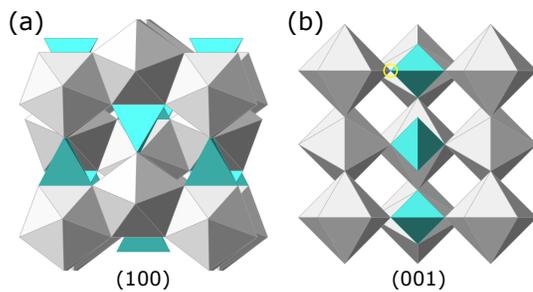


Figure 19: The zircon crystal structure (Hazen and Finger, 1979; Finch and Hanchar, 2003) rendered using CrystalMaker® software. ZrO<sub>6</sub> polyhedra are in light gray and SiO<sub>4</sub> tetrahedra are in teal. (a) Projection on (100) looking down the *a*-axis. (b) Projection on (001) looking down the *c*-axis. The yellow circle highlights the corner-sharing bonds between the SiO<sub>4</sub> tetrahedra and the ZrO<sub>6</sub> polyhedra.

Other mechanisms by which acid reaches a grain interior's is via the dissolution of surface reaching inclusions (Fig. 14d, 15a, 16d) and the percolation of acid across regions with higher defect densities and overlapping etch pits (Fig. 15, Fig. 16a, Fig. 17a-b). In some samples, chemical abrasion dissolves large volumes from crystal cores without clear structural reasons (Fig. 15c-d, Fig. 17e). This could reflect the dissolution of zones with more radiation damage, but the pattern of the dissolved material does not

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obviously conform with the zonation patterns expected for these samples. Combined, these various acid paths lead to the dissolution of some – but not all – interior inclusions and some zones with higher degrees of radiation damage.

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Importantly,  $\mu$ CT measurements indicate that dissolution in highly crystalline material is crystallographically-controlled and strongly anisotropic. Most dissolution occurs along the *c*-axis. Etch pits preserved on (100) suggest that dissolution along the *a*-axis is mostly limited to the dissolution of defects that intersect the grain surface. In the (100) and (010) projections of the zircon structure  $ZrO_8$  polyhedra share edges with adjacent  $ZrO_8$  polyhedra and  $SiO_4$  tetrahedra (Fig. 20) (Hazen and Finger, 1979; Finch and Hanchar, 2003). Whereas in the (001) projection of the zircon structure,  $ZrO_8$  polyhedra share edges with adjacent  $ZrO_8$  polyhedra and *corners* with adjacent  $SiO_4$  tetrahedra. We infer that corner sharing bonds in the (001) plane are easier to break during dissolution than the solely edge-sharing bonds in the (100) and (010) planes causing faster dissolution along the *c*-axis. Increasing the leaching temperature from 180 °C to 210 °C leads a more significant shortening of a crystal's aspect ratio and greater volume loss. In lower damage grains that lack fractures, surface-reaching inclusions, and interconnected defect zones, grains predominantly dissolve from rim-to-core along the crystal's *c*-axis (Fig. 14a, Fig. 15b, and Fig. 16c).

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In the two samples analyzed, leaching temperature and a crystal's bulk radiation damage has the strongest control over volume loss. Results for BOM2A show that crystals with very high aspect ratios might dissolve more slowly than more equant grains, since dissolution along the *c*-axis is the rate-limiting process. A grain's initial surface-to-volume ratio does not affect volume loss.

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## 4.2 Implications for ID-TIMS U-Pb geochronology

### 4.2.1 Zircon U-Pb ages and trace element analyses

The goal of this study is to construct a mechanistic understanding of zircon dissolution and identify possible implications for U-Pb dating and coupled trace element analyses upon which future geochronological and geochemical investigations – such as the single-crystal stepwise partial dissolution experiments that are currently underway by authors AJM and BS – can build.

As discussed above, how a zircon dissolves strongly depends on its initial radiation damage content and the distribution of radiation damage and other defects within the crystals and associated fractures. Dissolution also depends on the size and distribution of inclusions within a grain and the extent to which fractures develop around these

inclusions. To a lesser degree, crystal morphology also affects dissolution. As such, the effectiveness of any chemical abrasion protocol will inherently be sample dependent.

Here we briefly consider the idealized case of a concentrically-zoned magmatic zircon. This discussion focuses on the dissolution of an intact single crystal; some ID-TIMS U-Pb studies analyze polished half-grains or targeted portions of a single crystal.

Magmatic crystallization of zircon occurs over a period of time within a magma chamber. As such, zircon cores are intrinsically older than rims and often differ compositionally. A rim-to-core model for zircon dissolution implicitly suggests that dissolving more zircon during chemical abrasion by either increasing the temperature or duration of leaching will remove a greater portion of a crystal's rim and bias its U-Pb date and trace element content toward an older value and core composition, respectively. This is especially concerning for geochronological studies of volcanic rocks where the youngest U-Pb date or population of dates is often taken to represent the age of a volcanic eruption.

Our results suggest that the majority of zircon crystals evaluated in this study do not predominantly dissolve from rim-to-core. While increasing the intensity of chemical abrasion leads to greater volume loss, much of that added loss comes from the dissolution of interior zones. Consequently, a typical U-Pb analysis of a zircon residue is more likely to reflect the absence of soluble high U zones irrespective of age variation within single grains. As such, analyses of zircon residues are more likely to broadly represent mixed core-rim ages and trace element compositions. The proportion of rim-to-core material will inherently be sample- and leaching condition-dependent. Only grains with low radiation damage, few-to-no inclusions, and no pre-existing fractures are likely to conform to a rim-to-core dissolution model with dissolution predominantly progressing along a crystal's *c*-axis; however, since rim material on (100) is preserved due to limited dissolution along *a*, there likely remains a mixed core-rim age component to each analysis.

#### 4.2.2 Inclusions and zircon trace element analyses

Integrating chemical abrasion ID-TIMS U-Pb dates with trace element analyses (TEA) of the same volume of dissolved zircon can provide important information about petrogenetic processes (Schoene et al. 2010b). The integrative TEA approach, however, broadly assumes that inclusions are also dissolved during chemical abrasion, such that the final volume analyzed is zircon as opposed to a zircon-inclusion mixture. While geochronologists generally endeavor to select inclusion-free grains, this is not possible = or desired – for all zircon samples, and not all inclusions can be identified optically with a standard binocular picking scope.

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**Deleted:** Further, our analysis suggests that zircon material is commonly dissolved from crystal interiors in lower damage grains. As such, whether hot leaching causes residue ages to be biased toward older values is likely to depend on crystal-dependent factors such as the number, size, and distribution of mineral inclusions, the distribution of higher U domains, and pre-existing fractures.

**Deleted:** Incompatible trace elements such as common Pb, LREEs, Fe, Al, Ca, and Mn can be introduced during metamictization or hydrothermal alteration (Geisler et al., 2001b; Takehara et al., 2018). Our data suggest that damaged zones are readily dissolved during chemical abrasion, and thus should not affect TEA of zircon residues.

**Deleted:** A zircon-inclusion mixture would likely result in anomalous trace element concentrations and – if inclusions are Pb-bearing – artificially high common Pb contents which can affect the precision of the U-Pb analysis (Bell et al. 2019).

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The fate of inclusions during chemical abrasion has never been rigorously investigated. Our data suggest that inclusions are readily dissolved in grains with intermediate-to-high radiation damage densities due to the development of stress fractures that form either geologically or during thermal annealing at 900 °C. These findings strongly emphasize that the annealing step of chemical abrasion is important not just for minimizing leaching-induced elemental and isotopic fractionation (Mattinson, 2005; 2011), but also for building acid paths into grain interiors to dissolve inclusions. In lower damage grains, our findings suggest that small inclusions armored by highly crystalline zircon – can survive 12 h of chemical abrasion at 210 °C. As such, some lower damage residues may be susceptible to inclusion contamination. Increasing the leaching temperature from 180 °C to 210 ° improves the likelihood that inclusions will be removed, but it does not guarantee it.

#### 4.3 Imaging radiation damage zoning: Implications for (U-Th)/He thermochronology

The accumulation of radiation damage in zircon has a profound impact on not only on U-Pb geochronology, but also on He diffusion kinetics and deep-time zircon (U-Th)/He thermochronology (Guenther et al. 2013; Cherniak, 2019; Anderson et al. 2017; 2020b). While cathodoluminescence imaging and Raman 2D spectral mapping have previously been used to either qualitatively or quantitatively characterize the distribution of radiation damage in polished zircon grains prior to laser ablation zircon (U-Th)/He analyses (Danišik et al., 2017; Anderson et al., 2017; 2020a), finding a method for rapid and non-destructive 3D characterization of strong radiation damage zoning in unpolished grains for single-crystal zircon (U-Th)/He dating has remained elusive.  $\mu$ CT offers an exciting new way to quickly screen zircon grains for strong radiation damage zoning prior to (U-Th)/He analysis. Strongly zoned grains could either be excluded from datasets or corrections could be applied to account for expected intracrystalline variations in He diffusivity.  $\mu$ CT data can also be used to identify mineral phases or inclusions and intergrowths that might impact He systematics (Cooperdock et al., 2016; Cooperdock and Stockli, 2018; Cooperdock et al. 2022), and improve alpha ejection corrections by providing zoning information and generating more robust surface area-to-volume estimates (Cooperdock et al., 2019).

## 5 Conclusions

In this study we present a microstructural investigation of four zircon samples covering a range of ages and radiation damage densities evaluated before and after chemical abrasion in HF acid in pressure digestion vessels at 180 °C or 210 °C for 4 h or 12 h. Results yield new insights into the mechanics of zircon dissolution and advance  $\mu$ CT as

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an effective tool for the rapid – and non-destructive – imaging of strong radiation damage zoning in zircon in 3D.

How a zircon dissolves strongly depends on the degree of radiation damage and the nature of intracrystalline variations. Dissolution also depends on the size and placement of inclusions. In lower damage zircon ( $\sim 6 \times 10^{15}$  to  $7 \times 10^{17}$   $\alpha/g$ ), dissolution is strongly anisotropic; dissolution dominantly progresses along the c-axis with minimal dissolution occurring along a. Acid reaches the interior of many lower damage crystals via the dissolution of surface-reaching inclusions, fractures that crosscut inclusions, and by the percolation of acid across closely-spaced, soluble defects to remove interior zones with higher degrees of damage and some – but not all – mineral inclusions. In addition to inclusions and radiation damage, acid also preferentially attacks intrinsic defects such as dislocation loops.

In higher damage samples ( $2 \times 10^{17}$   $\alpha/g$  to  $>1 \times 10^{19}$   $\alpha/g$ ), acid readily dissolves low-density, high-damage rims and regularly accesses crystal cores to dissolve inclusions and interior zones with higher degrees of damage resulting in a more crystalline residue. The most common acid path into the interior of the higher damage samples analyzed are planar fractures associated with radiation damage zoning, fractures that form around inclusions, and acid percolation across regions with high-defect densities which forms sponge-like textures. Fractures reflect differential stress caused by volume expansion and/or reduction of radiation damaged domains and inclusions. Some fractures are geological in nature, but a subset of fractures like formed during the thermal annealing step conducted prior to leaching (900 °C for 48 h); these results highlight the important role that the annealing step of chemical abrasion plays in generating pathways for acid to reach crystal interiors.

Increasing the leaching temperature or duration leads to the development of wider acid paths, more extensive dissolution networks, and the development of deeper sponge-like surface textures. In the lower damage samples analyzed, increasing the leaching temperature by 30 °C resulted in an increase in volume loss of up to ~40 %.

The effectiveness of any chemical abrasion protocol for ID-TIMS U-Pb geochronology will ultimately be sample-dependent. Most residue dates like reflect a mixture of core and rim material, although the proportion of rim relative to core is expected to be both sample- and leaching-condition dependent. Future microstructural investigations should focus on a wider range of zircon ages, morphologies, and geological environments of formation to help build a broader intuition for how different zircon populations dissolve. Other future studies could integrate textural data with geochemical and geochronological analyses of leachates and residues to further

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[elucidate the mechanics of dissolution. Studies that evaluate how different annealing conditions affect zircon micro-fracturing or the rate of dissolution would also be beneficial.](#)

**Supplement.** The supplement to this article is available online at:

**Author Contributions.** AJM designed and conducted the experiments. All authors participated in the interpretation of the experimental results. AJM prepared the figures and manuscript.

**Competing Interests.** The authors declare no competing interests.

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**Review Statement.**

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**Deleted:** Selected samples have a range of accumulated alpha doses that cover nearly the full radiation damage spectrum. SE images of chemically abraded zircon residues show that high-U oscillatory zones, radiation damage defects, and other intrinsic defects such as lattice dislocations are preferentially dissolved during acid digestion. In higher damage materials etch pits generally have diamond-like shapes that closely resemble etched fission tracks. At longer leaching durations and in more crystalline zircon samples, etch pit morphology becomes increasingly prismatic due to crystallographically-controlled dissolution. The interconnectivity of etch pits in SE images demonstrates how acid can percolate across regions with high defect densities. Dumbbell features that crosscut radiation damage zones in some SE images highlight the important role that fracturing related to radiation damage accumulation and/or annealing plays in the dissection of higher damage grains. SE images of zircon residues also show that fractures commonly crosscut voids where inclusions once were. ¶ We pair our surface texture catalog with  $\mu$ CT images of the same grains acquired before and after chemical abrasion to understand the effects of HF leaching on crystal cores. We find that the density contrast between crystalline and metamict zircon is apparent in  $\mu$ CT images, making  $\mu$ CT an effective tool for the rapid – and non-destructive – imaging of strong radiation damage zoning in zircon in 3D. We find that most zircon crystals, especially higher damage grains, do not dissolve predominantly from rim-to-core. Low-density rims and interior zones visible in  $\mu$ CT images are dissolved during low intensity chemical abrasion. However, leaching also removes oscillatory zones, material around fractures, and some inclusions from crystal cores. The main mechanisms by which acid reaches grain interiors is via fracturing due to internal stresses caused by radiation damage zoning and inclusions and dissolved surface-reaching inclusions. While many fractures formed geologically, we hypothesize that dry laboratory annealing at 900 °C prior to HF leaching likely contributes to fracture development, making dry annealing a critical step of the chemical abrasion process. Increasing the leaching temperature from 180 °C to 210 °C or increasing the leaching duration leads to the development of more extensive dissolution networks in higher damage grains. ¶

More crystalline zircon samples lack fracturing related to radiation damage zoning. Acid still, however, reaches the interior of many crystals via the other (... [21])

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