

1 **Chemical Abrasion: The Mechanics of Zircon Dissolution**

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10 **Abstract**

11 Chemical abrasion is a technique that combines thermal annealing and partial
12 dissolution in hydrofluoric acid (HF) to selectively remove radiation-damaged portions
13 of zircon crystals prior to U-Pb isotopic analysis, and it is applied ubiquitously to zircon
14 prior to U-Pb isotope dilution thermal ionization mass spectrometry (ID-TIMS). The
15 mechanics of zircon dissolution in HF and the impact of different leaching conditions
16 on the zircon structure, however, are poorly resolved. We present a microstructural
17 investigation that integrates microscale X-ray computed tomography (μ CT), scanning
18 electron microscopy, and Raman spectroscopy to evaluate zircon dissolution in HF. We
19 show that μ CT is an effective tool for imaging metamictization and complex dissolution
20 networks in three dimensions. Acid frequently reaches crystal interiors via fractures
21 spatially associated with radiation damage zoning and inclusions to dissolve soluble
22 high-U zones, some inclusions, and material around fractures leaving behind a more
23 crystalline zircon residue. Other acid paths to crystal cores include the dissolution of
24 surface-reaching inclusions and the percolation of acid across zones with high defect
25 densities. In highly crystalline samples dissolution is crystallographically-controlled
26 with dissolution proceeding almost exclusively along the *c*-axis. Increasing the leaching
27 temperature from 180 °C to 210 °C results in deeper etching textures, wider acid paths,
28 more complex internal dissolution networks, and greater volume losses. How a grain
29 dissolves strongly depends on its initial radiation damage content and defect
30 distribution as well as the size and position of inclusions. As such, the effectiveness of
31 any chemical abrasion protocol for ID-TIMS U-Pb geochronology is likely sample-
32 dependent. We also briefly discuss the implications of our findings for deep-time (U-
33 Th)/He thermochronology.

34

35 1 Introduction

36

37 Zircon U-Pb dating by isotope dilution thermal ionization mass spectrometry (ID-TIMS)
38 produces high-precision dates that the Earth science community depends on to calibrate
39 geologic time (Bowring and Schmitz, 2003; Schoene, 2014). Zircon crystals affected by
40 radiation damage – caused by alpha recoil events in the ^{238}U , ^{235}U , and ^{232}Th decay series
41 and the spontaneous fission of ^{238}U (Holland and Gottfried 1955; Weber et al., 1990;
42 Murakami et al., 1991; Meldrum et al. 1998; Trachenko et al., 2002; Ewing et al., 2003) –
43 can lose radiogenic Pb – or more rarely U - by diffusion, leaching, or recrystallization
44 compromising the accuracy of U-Pb ages (Mezger, 1997; Nasdala et al., 1998; Geisler et
45 al., 2002). Open system behavior can sometimes be identified graphically on a concordia
46 diagram when there is a mismatch between the $^{238}\text{U}/^{206}\text{Pb}$ and the $^{235}\text{U}/^{207}\text{Pb}$ isotopic
47 clocks, but sometimes discordia lines closely track concordia making Pb-loss difficult to
48 detect, thereby complicating age interpretations from zircon datasets (Mezger, 1997;
49 Schoene, 2014).

50 Chemical abrasion, a technique that combines thermal annealing to induce partial
51 structural recovery and leaching in hydrofluoric acid (HF) to selectively remove soluble,
52 radiation-damaged portions of crystals prior to U-Pb isotopic analysis, revolutionized
53 the field's ability to date zircon crystals affected by open system behavior (Mundil et al.,
54 2004; Mattinson, 2005; 2011). Still, many chemically abraded U-Pb zircon datasets
55 exhibit anomalously young, concordant dates that are often attributed to residual Pb-
56 loss or, in rare instances older, reversely discordant dates (Mattinson et al., 1996,
57 Davydov et al., 2010; Schoene et al., 2010a; Schmitz and Davydov, 2012; Meyers et al.,
58 2012). Undetected open-system behavior can potentially bias or lead to the assignment
59 of inappropriate age uncertainties in critical geologic interpretations where ~100 ka
60 precision and accuracy matter such as correlations between terrestrial flood volcanism
61 and biotic crises or between biostratigraphic and radioisotopic calibrations constructed
62 to study key climate transitions in Earth history (Schoene et al., 2010a; Schmitz and
63 Davydov, 2012). This ongoing challenge has recently prompted the ID-TIMS U-Pb
64 community to more closely evaluate how different chemical abrasion protocols – which
65 can vary considerably both within and between individual laboratories – affect
66 geochronological results (Huyskens et al., 2016; Widmann et al., 2019) and to explore
67 different frameworks for interpreting crystallization ages and uncertainties in complex
68 U-Pb datasets (e.g., Schoene, 2014).

69 Despite the near-universal acceptance of chemical abrasion, the mechanics of zircon
70 dissolution during acid digestion are poorly documented in the literature. Previous
71 work has demonstrated that acid dissolves U-rich rims and can reach the interior of
72 some grains to preferentially dissolve U-rich zones in zircon cores (Mundil et al., 2004;

73 Mattinson, 2005; 2011). However, no study to date has systematically documented
 74 zircon dissolution textures given a range of zircon types and leaching conditions, nor
 75 leveraged such findings to gain a mechanistic understanding of the microstructural
 76 processes that occur during partial dissolution in HF. Such an understanding would
 77 improve Pb-loss mitigation efforts and help ensure the accuracy of high-precision ID-
 78 TIMS zircon U-Pb dates. In this study, we present the first three-dimensional (3D) view
 79 of zircon dissolution based on microscale X-ray computed tomography data (μ CT)
 80 acquired before and after leaching in HF. We evaluate zircon crystals from different
 81 geological settings with different degrees of radiation damage treated at different
 82 leaching conditions (180 °C vs. 210 °C, 4 h vs. 12 h). These data are paired with
 83 secondary electron images of etched grain surfaces and Raman spectral data used to
 84 track changes in zircon crystallinity. In addition to achieving valuable new insights into
 85 the mechanics of zircon dissolution, our μ CT data reveal exciting opportunities for
 86 quickly and non-destructively imaging radiation damage zoning in zircon in 3D which
 87 has broader implications for zircon chronology.

88

89 2 Methods

90

91 2.1 Samples

92

Table 1. Zircon samples.

Sample	Age & Rock Type	Radiation Damage	α -dose (α/g)	
			Min	Max
AS3	Mesoproterozoic anorthosite	Intermediate-to-high	2×10^{17}	$>1 \times 10^{19}$
SAM-47	Archean granitoid	Intermediate-to-high	6×10^{17}	2×10^{18}
KR18-04	Neoproterozoic rhyolite	Low-to-intermediate	5×10^{16}	7×10^{17}
BOM2A	Paleogene trachyte	Low-to-intermediate	6×10^{15}	2×10^{17}

93

94 Our study focuses on four zircon samples (AS3, SAM-47, KR18-04, and BOM2A) that
 95 together span nearly the full radiation damage spectrum (Table 1). AS3 is an
 96 intermediate-to-high damage sample from the Mesoproterozoic Duluth Complex
 97 anorthositic series, emplaced during the North American Midcontinent Rift (Paces and
 98 Miller, 1993; Schmitz et al., 2003; Takehara et al., 2018; Swanson-Hysell et al., 2020). The
 99 sample of AS3 used in this study is the same as that studied by Takehara et al. (2018)
 100 which was collected from the same locality as that of Paces and Miller (1993)
 101 ($92^{\circ}09'32.4''$, $46^{\circ}45'43.4''$). AS3 crystals are coarse-grained, orange to orangish-brown,
 102 and fractured. Most grains are tabular prisms or anhedral shards and many show
 103 evidence of hydrothermal alteration (Takehara et al., 2018). SAM-47 is an intermediate-

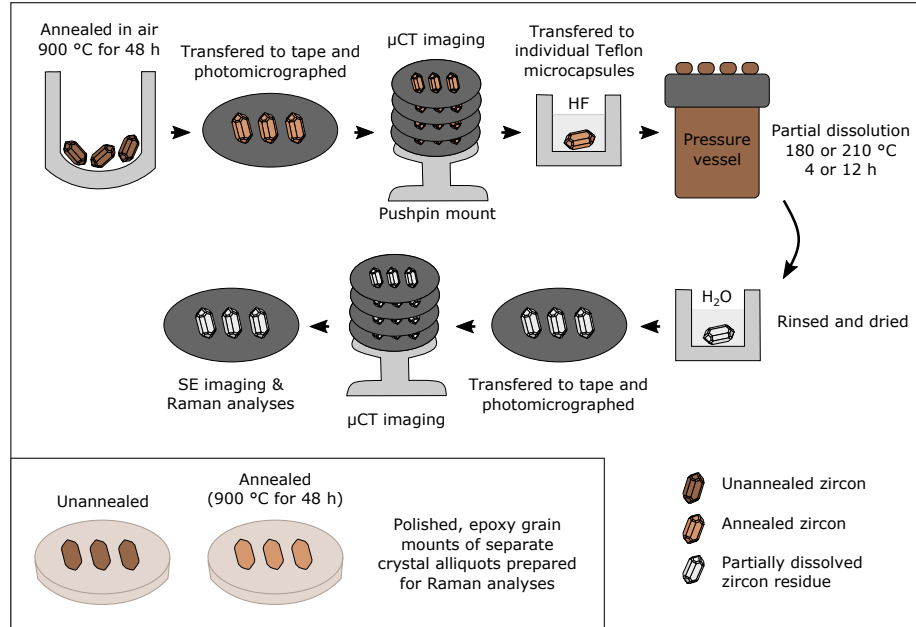


Figure 1. Summary of our experimental workflow.

104 to-high damage Archean (3.32 - 3.29 Ga) sample from the Corunna Downs Granitic
 105 Complex of the Emu Pools Supersuite in the eastern Pilbara Craton (-21°24'29.01",
 106 119°46'21.03") (Barley and Pickard, 1999; Smithies et al., 2003; van Kranendonk et al.,
 107 2007). Grains are euhedral, brown, and translucent. KR18-04 is an intermediate-to-low
 108 damage sample from a Neoproterozoic rhyolite body associated with the
 109 glaciolacustrine Konnarock Formation of Virginia, USA (MacLennan et al., 2020)
 110 (36°41'47.95", 81°24'22.08"). Grains are small, transparent, pink-orange and prismatic.
 111 BOM2A is our lowest-damage sample from a Paleocene trachyte dike in Mumbai, India
 112 associated with rifting following the main phase of Deccan Traps volcanism (Basu et al.,
 113 2020). Crystals are small, transparent, colorless, and prismatic.

114

115 Aliquots of unannealed and annealed (900 °C for 48 h) grains from each of the four
 116 zircon samples were set aside at the start of the study, mounted, polished, and
 117 characterized using Raman spectroscopy to quantify the degree of radiation damage
 118 present in each sample, as key bands in the zircon Raman spectrum broaden
 119 predictably with increasing damage (Nasdala et al., 2001; Palenik et al., 2003; Váczi and
 120 Nasdala, 2017). Annealed grain mounts were also imaged using optical microscopy,
 121 cathodoluminescence (CL) imaging, and/or backscattered electron (BSE) imaging to
 122 characterize growth textures for each sample (Fig. 1).

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124 2.2 Workflow for partial dissolution experiments

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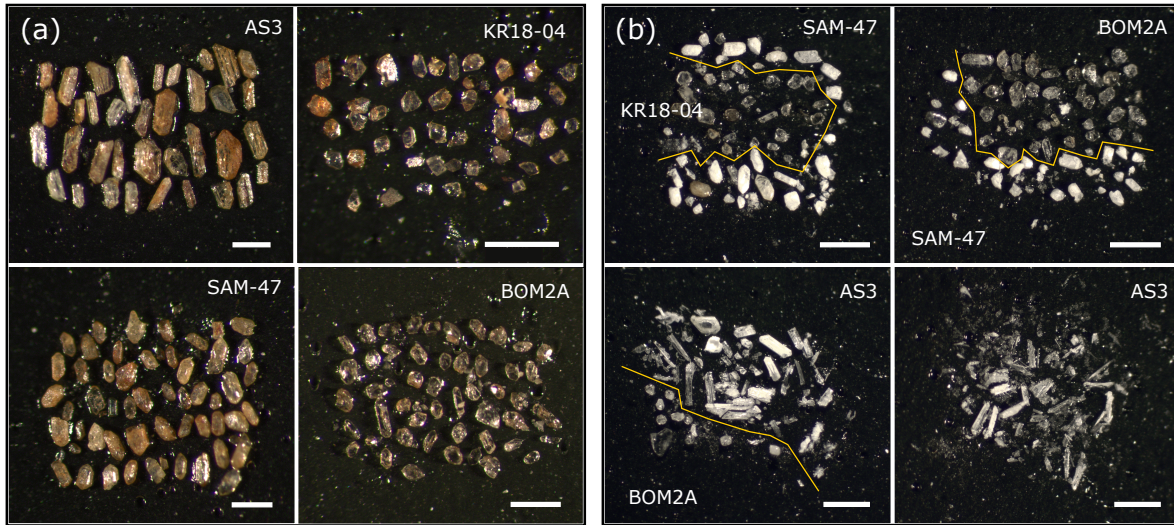


Figure 2: Color, reflected light photomicrographs of zircon crystals mounted on tape for μ CT imaging. (a) Photomicrograph of annealed grains prior to chemical abrasion (b) Photomicrograph of zircon residues following chemical abrasion. The after images illustrate how chemical abrasion anneals color centers in grains and renders grains colorless.

126 A diagram depicting our experimental workflow is presented in Fig. 1. Separate
 127 aliquots of the four zircon samples were annealed in quartz crucibles in air at 900 °C for
 128 48 hours in a box furnace. Annealing conditions follow the recommendations of
 129 Huysken et al., (2016) who demonstrated that hotter annealing temperatures likely
 130 restore crystallinity to domains affected by Pb loss. Annealing durations within the ID-
 131 TIMS U-Pb community typically range between 48 h and 60 h (Huysken et al. 2016;
 132 Widmann et al., 2019). Annealing studies of radiation damage in zircon demonstrate
 133 that annealing only weakly depends on heating duration after the first few hours of
 134 heating (Ginster et al., 2019, their Fig. 1). Thus, the difference between 48 and 60 h is not
 135 expected to significantly change zircon crystallinity or affect chemical abrasion
 136 outcomes.

137

138 Annealed grains were mounted on sticky tape (~6 mm diameter circles fashioned using
 139 a hole punch) and imaged using optical microscopy. The four sticky tape mounts were
 140 then stacked on top of a pushpin and loosely secured with tape for μ CT imaging
 141 (Cooperdock et al., 2016). After imaging, grains were removed from the sticky tape and
 142 transferred to individual Teflon microcapsules for leaching in concentrated HF in a Parr
 143 Instrument Company pressure digestion vessel at 180 °C or 210 °C for a duration of 4 or
 144 12 h. The chosen temperatures bracket the range commonly used for chemical abrasion
 145 by the ID-TIMS U-Pb community (Huyskens et al., 2016; Widmann et al., 2019).
 146 Leaching durations were selected based on the sample's initial radiation damage
 147 content. Most intermediate-to-high damage zircon crystals (AS3 and SAM-47) were
 148 chemically abraded at shorter durations to ensure that intact zircon residues remained

149 (as opposed to dust), although one subset of AS3 grains were leached at 180 °C for the
150 full 12 h. The intermediate-to-low damage samples (KR18-04 and BOM2A) maintained
151 structural integrity over longer leaching durations, so grains were leached for the full 12
152 h period commonly used for chemical abrasion.

153

154 After partial dissolution, residues – the portions of zircon crystals that survive chemical
155 abrasion – were rinsed in Milli-Q water, dried down, and carefully transferred to fresh
156 sticky tape. Mounted residues were then re-imaged using optical microscopy and μ CT
157 to generate a “before” and “after” imagery dataset. Microphotographs of annealed
158 grains and chemically abraded zircon residues are presented in Fig. 2. Following μ CT,
159 residue mounts were carbon coated, and secondary electron (SE) images of residue
160 surfaces were acquired using a scanning electron microscope (SEM). Raman spectra
161 were measured for a subset of zircon residues to characterize samples’ crystallinities.

162

163 **2.3 Instrumentation and analyses**

164

165 Chemical abrasion was carried out using equipment and clean lab space at Princeton
166 University. CL and BSE electron images of polished mounts were acquired using the
167 XL30 FEG SEM at the PRISM Imaging and Analysis Center at Princeton University
168 equipped with a mini-Gatan CL detector and a semiconductor BSE detector. Most
169 images were acquired using a 10 kV accelerating voltage, 10 mm working distance, and
170 spot size 5. SE images of chemically abraded zircon residues were captured using the
171 Quanta FEG 200 Environmental-SEM also at the PRISM Imaging and Analysis Center.
172 This system is equipped with a Schottky field emission gun and Everhart-Thornley
173 secondary electron detector. SE images were acquired using low vacuum mode (~0.4 to
174 0.8 Torr) to minimize charging due to sample topography. Scans used a 10 kV
175 accelerating voltage, 10 to 10.5 mm working distance, and spot size 4 or 5.

176

177 All X-ray computed tomography data were collected at the High-Resolution X-ray
178 Computed Tomography Facility at the University of Texas at Austin using a Zeiss
179 Xradia 620 Versa. Measurements were made with X-rays set to 120 kV and 15 W and
180 prefiltered with the LE3 filter. For each scan 2401 views were obtained over a 360°
181 rotation at 4 s per view on the 4x detector. 16-bit TIFF images were reconstructed at 1.62
182 μ m/voxel, using a beam hardening correction setting of 1.8 in the Xradia Reconstructor
183 software. All 2D and 3D visualizations and quantitative measurements were made
184 using Object Research Systems (ORS) Dragonfly software. Crystallographic dimensions
185 for BOM2A and KR18-04 were measured using the ruler function. Volume estimates for
186 these two samples were made using the software’s “Upper OTSU” segmentation
187 function. This function differentiates zircon from inclusions, dissolution features, and
188 background (tape/air) based on grayscale intensity. Total volume is calculated by

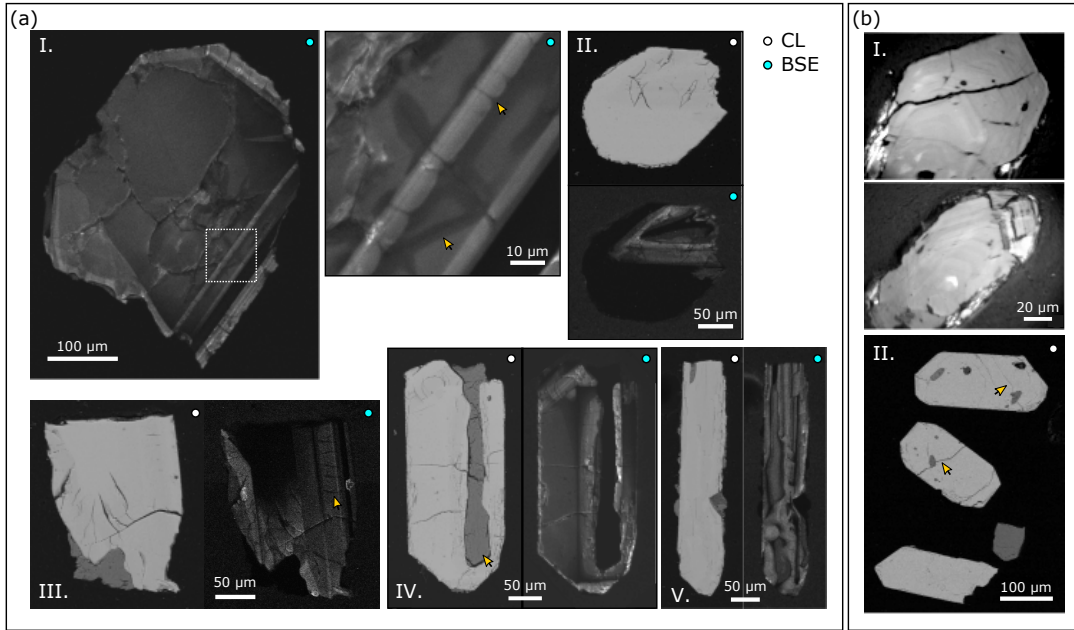


Figure 3: Representative images of annealed AS3 and SAM-47 zircon that have not been treated by chemical abrasion. **(a)** SEM images of annealed AS3 zircon. I. A zircon with simple growth zoning. Arrows highlight dark hydrothermal alteration zones associated with fine-scale fractures. Some fractures cross-cut compositional zones. II. Zircon with an unfractured high-damage, CL-black rim and a fractured core. III. Zircon with row of fractures that cross-cuts a zone. IV. Zircon with a large melt inclusion oriented parallel to the c-axis. V. Zircon with convolute growth zoning. **(b)** Representative images of annealed SAM-47 zircon. I. Reflected light images showing fine-scale concentric growth zoning. II. BSE images showing that some grains are finely fractured. Some of these fractures pass through mineral inclusions (arrows).

189 adding the number of selected high-intensity zircon voxels together. The volume of one
 190 voxel is $\sim 4.25 \mu\text{m}^3$.

191 Raman spectra were acquired using the Horiba LabRAM Evolution Raman
 192 spectrometer in the High-Pressure Mineral Physics Laboratory at Princeton University.
 193 Measurements were made using either a 632.81 nm or 532 nm diode laser. The laser
 194 power to the sample surface was ~ 8.5 to 17 mW and ~ 7.5 to 30 mW for the red and
 195 green lasers, respectively. The instrument was calibrated daily using the silicon 520.7
 196 cm^{-1} Raman band and the automated protocol implemented within the Horiba Scientific
 197 LabSpec6 software (Itoh and Shirono, 2020). Additionally, a quartz reference spectrum
 198 was acquired daily to verify the accuracy of measured peak positions (Krishnam, 1945).
 199 All measurements were made using an 1800 g/mm grating, a 100 μm slit, a 400 to 100
 200 μm confocal pin hole, and either an Olympus 100x/0.9na lens or Mitutoyo 50x or 20x
 201 long working distance objective lens.

202 This setup has a spectral resolution better than 2 cm^{-1} and a spatial resolution of <1 to
 203 $\sim 5 \mu\text{m}$. Polynomial background subtractions and Gaussian-Lorentzian peak fits were

204 made using LabSpec6 software. Peak widths have estimated uncertainties on the order
205 of 10% (2σ) based on tests of measurement and peak fit reproducibility. All reported
206 peak widths (full width at half maximum, FWHM) have been corrected for
207 instrumental broadening following the approach of Váczi (2014). A Raman spectrum for
208 a synthetic zircon grown using a Li-Mo flux method (Hanchar et al., 2001) was acquired
209 as a loose analog for undamaged zircon.

210

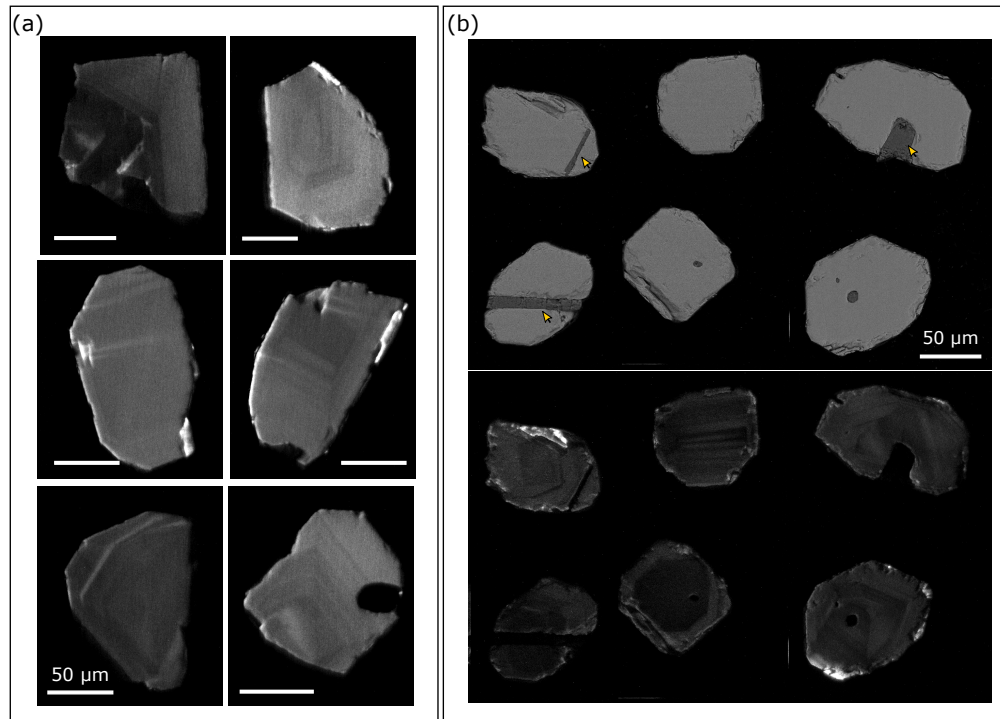


Figure 4: Representative images of annealed KR18-04 and BOM2A zircon that have not been treated by chemical abrasion. (a) CL images of annealed KR18-04 zircon with fine concentric or broad, faint growth patterns. All scale bars are 50 μm . (b) Representative BSE (top) and CL (bottom) images of annealed BOM2A zircon showing broad concentric growth zoning. Arrows highlight the frequent occurrence of apatite inclusions.

211 3 Results

212

213 3.1 Images of polished grain mounts

214

215 SEM and reflected light images of annealed AS3 and SAM-47 grains are presented in
216 Fig. 3. CL images of AS3 grains display broad concentric or convoluted zoning patterns
217 with evidence of hydrothermal alteration. Many crystals are finely fractured, and some
218 have large melt inclusions oriented elongate to the *c*-axis. Some fractures and alteration
219 zones cross-cut compositional zones. SAM-47 crystals are not CL luminescent. Reflected
220 light images acquired under the Raman microscope, however, reveal fine-scale

221 concentric zoning. BSE images indicate that some crystals are finely fractured and
 222 included. Many inclusions are cross-cut by fractures. SEM images of annealed KR18-04
 223 and BOM2A grains are presented in Fig. 4. Both samples exhibit concentric zoning with
 224 some faint, broad zones. Fractures are rare. Many BOM2A crystals have needle-like
 225 apatite inclusions.
 226
 227

Table 2. Minimum and maximum $\nu_3(\text{SiO}_4)$ FWHM values for unannealed, annealed, and chemically abraded zircon samples.

Sample	$\nu_3(\text{SiO}_4)$ FWHM (cm^{-1}) ^a		Sample	$\nu_3(\text{SiO}_4)$ FWHM (cm^{-1}) ^a	
	Min	Max		Min	Max
AS3			KR18-04		
Unannealed	5.7	35.9	Unannealed	2.6	11.9
Annealed	3.6	20.0	Annealed	1.6	5.0
Chemically Abraded			Chemically Abraded		
180 °C, 4 h	5.0	11.0	180 °C, 12 h	1.9	3.4
210 °C, 4 h	5.2	14.0	210 °C, 12 h	2.2	4.5
180 °C, 12 h	4.0	11.0			
SAM-47			BOM2A		
Unannealed	10.4	24.1	Unannealed	1.8	5.4
Annealed	6.9	14.6	Annealed	2.3	5.2
Chemically Abraded			Chemically Abraded		
180 °C, 4 h	4.8	11.9	180 °C, 12 h	1.6	3.0
210 °C, 4 h	6.8	9.7	210 °C, 12 h	1.8	3.0

228
 229 **3.2 Raman spectroscopy**

230
 231 **3.2.1 Polished grain mounts of unannealed and annealed samples**

232
 233 Key bands in the zircon Raman spectrum – most notably the $\nu_3(\text{SiO}_4)$ asymmetric SiO_4
 234 stretching band near $\sim 1008 \text{ cm}^{-1}$ and the external E_g mode near $\sim 357 \text{ cm}^{-1}$ – broaden and
 235 shift to lower frequencies with increasing radiation damage (Nasdala et al. 1995, Zhang
 236 et al. 2000, Nasdala et al. 2001, Anderson et al. 2020a, Härtel et al. 2021). Multiple
 237 Raman analyses were made on several grains from each sample set to assess
 238 intracrystalline variations in radiation damage. Measured $\nu_3(\text{SiO}_4)$ and E_g peak widths
 239 and positions are reported in Table S1. Peak width ranges for the $\nu_3(\text{SiO}_4)$ band for all
 240 samples are summarized in Table 2. Equivalent alpha doses (α/g) for unannealed
 241 samples were derived using the relationship between the $\nu_3(\text{SiO}_4)$ peak width and
 242 equivalent alpha dose for Sri Lankan zircon (Palenik et al., 2003; Váczi and Nasdala,
 243 2017) (Table 1). This relationship – calculated assuming an equivalent damage
 244 accumulation interval of 375 Ma to account for the partial annealing of radiation
 245 damage in Sri Lankan zircon – nicely fits the dataset of unannealed zircon presented by
 246 Nasdala et al. (2001), suggesting that the relationship is broadly appropriate for zircon
 247 from a wide range of geological environments.

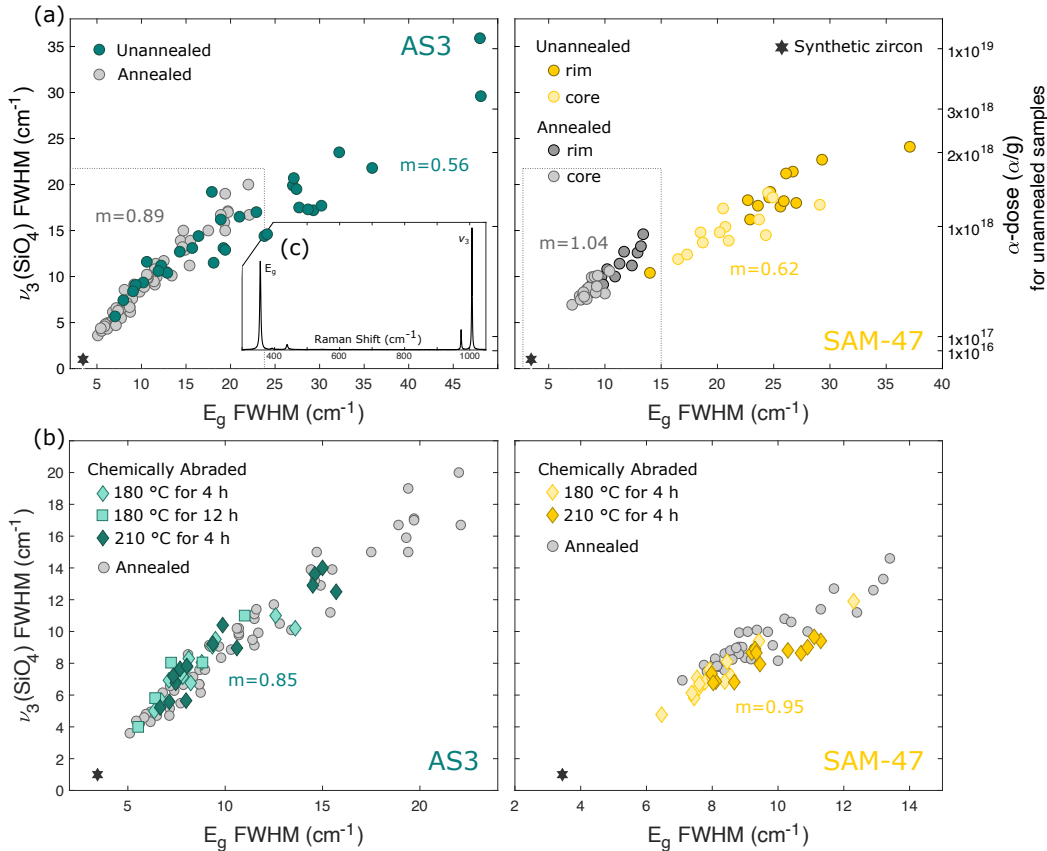


Figure 5: Raman $\nu_3(\text{SiO}_4)$ and E_g peak width data for intermediate-to-high damage samples AS3 and SAM-47. **(a)** Results for unannealed and annealed (900 °C for 48 hour) zircon samples. Alpha dose estimates for unannealed zircon samples derived from measured $\nu_3(\text{SiO}_4)$ peak widths are shown on the right y-axis (Váczi and Nasdala, 2017). Slopes (m) for unannealed and annealed samples were calculated assuming a simple linear regression. Gray boxes mark the plot area presented in **(b)**. **(b)** Results for chemically abraded residues compared to annealed samples. Reported slopes are inclusive of all leaching conditions. **(c)** Representative spectrum of synthetic zircon with peak assignments.

248 Unannealed AS3 and SAM-47 grains have intermediate-to-high degrees of radiation
 249 damage with strong inter- and intra-crystalline variations (Fig. 5a, Table 2). CL black
 250 regions in AS3 samples that yielded anomalous zircon spectra with fluorescent artifacts
 251 indicative of altered material were excluded from radiation damage estimates. Rims in
 252 SAM-47 samples have accumulated more radiation damage than cores, indicating that
 253 rims are enriched in actinides relative to cores. Alpha dose estimates for both AS3 and
 254 SAM-47 span above and below the estimated alpha dose threshold assigned to fission
 255 track percolation $1.9 \times 10^{18} \alpha/\text{g}$ (Ketcham et al., 2013). Importantly, this threshold also
 256 corresponds to key transitions in zircon material properties including density (Holland
 257 and Gottfried, 1955; Murakami et al., 1991; Ewing et al., 2003). Unannealed KR18-04 and
 258 BOM2A zircon samples have low-to-intermediate levels of radiation damage and a
 259 lesser degree of radiation damage zoning (Fig. 6a, Table 2).
 260

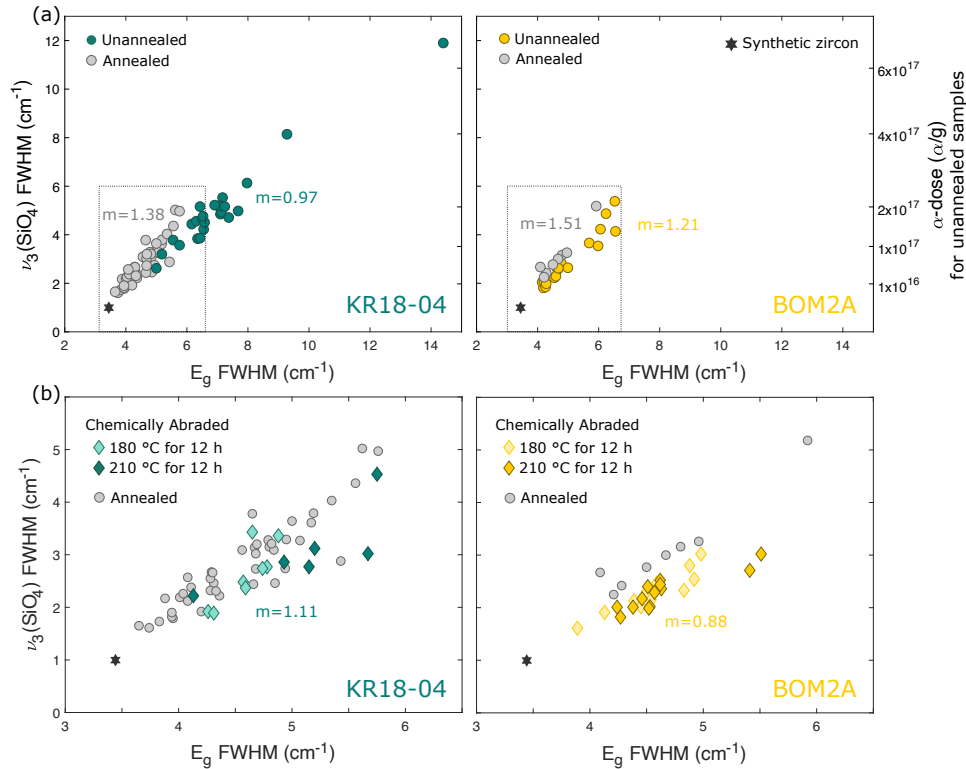


Figure 6: Raman $\nu_3(\text{SiO}_4)$ and E_g peak width data for lower damage samples KR18-04 and BOM2A. (a) Results for unannealed and annealed (900 °C for 48 hour) zircon samples. Alpha dose estimates for unannealed zircon samples derived from $\nu_3(\text{SiO}_4)$ peak width measurements are shown on the right y-axis (Váczi and Nasdala, 2017). Slopes (m) for unannealed and annealed samples were calculated assuming a simple linear regression. Gray boxes mark the plot area presented in (b). (b) Results for chemically abraded residues compared to annealed samples. Reported slopes are inclusive of all leaching conditions.

261 Raman peak widths in annealed AS3, SAM-47, and KR18-04 samples are narrower than
 262 their unannealed counterparts indicating partial annealing of radiation damage (Fig. 5a,
 263 Fig. 6a, and Table 2) (Zhang et al., 2000; Geisler et al., 2001a; 2001b; Ginster et al., 2019;
 264 Härtel et al., 2021). Peak width ranges for each sample are also more restricted implying
 265 that annealing has decreased the magnitude of inter- and intra-crystalline variations in
 266 radiation damage. Annealing has had minimal effect on the crystallinity of BOM2A. The
 267 most crystalline annealed BOM2A and KR18-04 samples have peak widths that closely
 268 approach that of synthetic zircon. The slight differences between the natural and
 269 synthetic samples could reflect minor residual radiation damage or slight differences in
 270 lattice strain related to zircon composition and other intrinsic defects.

271

272 The relationship between the $\nu_3(\text{SiO}_4)$ and E_g peak widths steepens upon annealing in
 273 each of the four samples, since the two Raman peaks have different temperature
 274 sensitivities (Härtel et al., 2021). This observation once again confirms that thermal

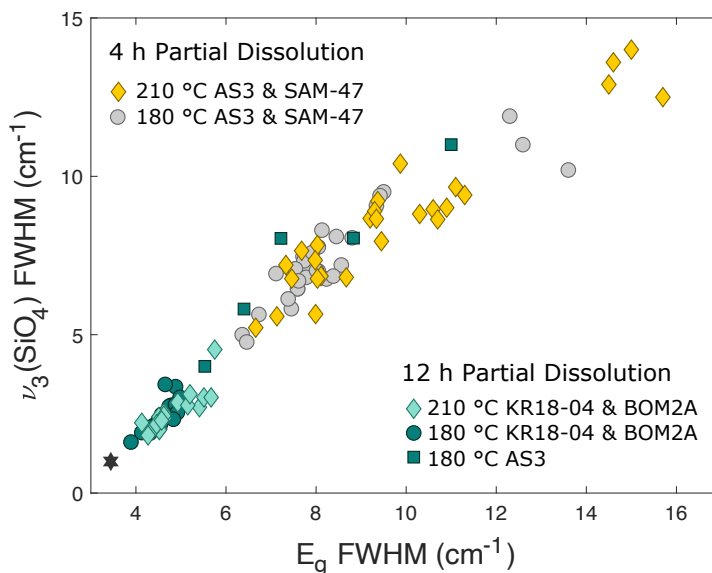


Figure 7: Raman $\nu_3(\text{SiO}_4)$ and E_g peak width results for all chemically abraded zircon residues.

275 annealing is not the inverse of radiation damage accumulation as demonstrated by
 276 previous annealing studies (e.g., Zhang et al., 2000; Geisler et al., 2002; Ginster et al.,
 277 2019). As such, we caution against using the Váczi and Nasdala (2017) $\nu_3(\text{SiO}_4)$ -alpha
 278 dose relationship to derive alpha dose estimates for either the annealed or chemically
 279 abraded samples.

280

281 3.2.2 Chemically abraded zircon residues

282

283 Raman results for chemically abraded residues broken down by zircon sample are
 284 shown in Fig. 5b and Fig. 6b. The broadest peaks for AS3, SAM-47, KR18-04, and
 285 BOM2A residues are narrower than their unleached counterparts indicating that HF
 286 leaching has dissolved the most damaged material in each sample leaving behind a
 287 more crystalline zircon residue. Notably, residue datapoints for SAM-47 and BOM2A
 288 samples largely plot below (at lower ν_3 for a given E_g) the annealed datapoints. The
 289 slope of the $\nu_3(\text{SiO}_4)$ and E_g relationship is also shallower for all four chemically abraded
 290 sample sets when compared to their annealed sample sets. Taken together, these
 291 observations could suggest that additional structural changes occur during HF leaching.

292

293 In Fig. 7 we compile Raman results for all chemically abraded residues to evaluate how
 294 different leaching conditions affect zircon crystallinity. The spread in datapoints for AS3
 295 residues leached at 180 °C for 12 h is shifted toward narrower values compared to AS3
 296 and SAM-47 residues leached at either 180 °C or 210 °C for 4 h implying that increasing
 297 the leaching duration results in a more crystalline zircon residue due to the progressive
 298 dissolution of higher damage domains. Somewhat surprisingly, leaching temperature
 299 does not appear to have a significant effect on residue crystallinity; AS3 and SAM-47

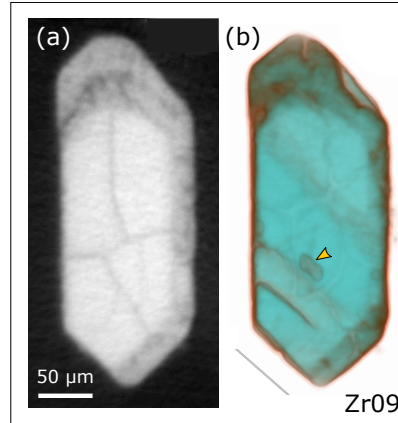


Figure 8: μ CT images of a zircon with density zoning. **(a)** A single 2D μ CT image slice of an annealed – but not leached – AS3 grain with a dark, low-density damaged rim and a light, high-density crystalline core. **(b)** Semi-transparent 3D rendering of the μ CT image stack for the same grain. High-density zircon is teal, and lower-density material is orange-brown. The arrow marks an interior inclusion. The faint stripes are surface indents of surficial inclusions not shown.

300 samples leached for 4 h at 180 °C or 210 °C have residues with broadly similar peak
 301 width distributions, as do KR18-04 and BOM2A samples leached for 12 h at 180 °C or
 302 210 °C. This could reflect a small n-problem. AS3 residues leached at 180 °C for 12 h
 303 have universally broader peak widths compared to KR18-04 and BOM2A residues
 304 treated under the same leaching conditions highlighting that a sample’s initial radiation
 305 damage profoundly affects its residue’s crystallinity.

306

307 3.3 μ CT imaging of radiation damage zoning

308

309 The accumulation of radiation damage decreases the density of zircon by 17% from ~4.7
 310 to 3.9 g/cm³ with the most rapid density change occurring over an alpha dose interval of
 311 $\sim 1 \times 10^{18}$ to $\sim 4 \times 10^{18}$ α /g (Holland and Gottfried, 1955; Murakami et al., 1991; Ewing et al.,
 312 2003; Nasdala et al., 2004). Raman data for unannealed AS3 and SAM-47 grains
 313 indicates that these samples have alpha doses spanning above and below this interval.
 314 Lower density materials attenuate X-rays less, so metamict zircon should appear darker
 315 in grayscale μ CT image slices than crystalline zircon. Indeed, some AS3 and SAM-47
 316 grains exhibit density zoning (Fig. 8), indicating that annealing at 900 °C for 48 h does
 317 not significantly increase the density of metamict material. Importantly, μ CT does not
 318 capture variations in radiation damage below the $\sim 1 \times 10^{18}$ α /g density-change threshold;
 319 density zoning is not observed in any of the low-to-intermediate damaged KR18-04 and
 320 BOM2A samples.

321

322 3.4 Imaging textures before and after partial dissolution

323

324 3.4.1 AS3

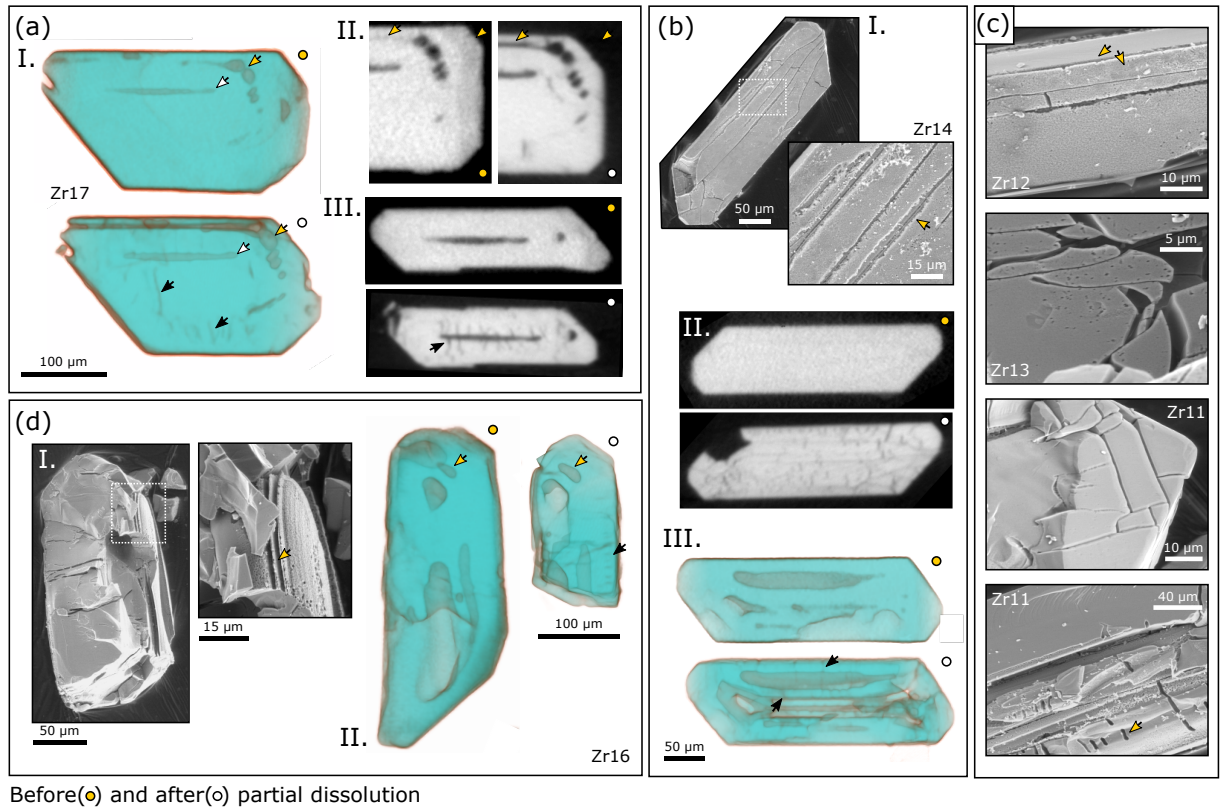


Figure 9: SE and μ CT images of AS3 grains pre- and post-chemical abrasion (yellow dots and white dots, respectively) at 180 °C for 4 h. (a) I. Semi-transparent 3D renderings of μ CT data for Zr17 showing melt inclusions removed by partial dissolution (yellow and white arrows) and newly visible fractures (black arrows). II. 2D μ CT image slices showing the removal of a metamict rim and interior zone. III. 2D μ CT cross section of the melt inclusion marked by white arrows in I. Newly visible radial fractures have developed along the length of the melt inclusion (black arrow). (b) I. SE images of Zr14 showing the widening of fractures on the grain surface. II. 2D μ CT image slices showing a fracture network after partial dissolution. III. 3D rendering of μ CT data showing radial fractures (black arrows) around large melt inclusions removed by partial dissolution. (c) SE images of zircon residues illustrating the contrast between a smooth, low damage surface and a higher damage pitted surface (Zr12), curved acid paths and small etch pits (Zr13), blocky fractures (Zr11 top), and dumbbell-like dissolution features (Zr11 bottom). (d) I. SE images of Zr16 showing the removal of fine-scale zones. II. 3D rendering of μ CT data with showing the removal of large melt inclusions (yellow arrows), the formation of a parallel fracture sequence (black arrow), and significant volume loss likely due to breakage along the grain center where there are two giant melt inclusions.

326 AS3 residues are white and brittle (Fig. 2b). Most residues treated at 180 °C for 12 h and
 327 a large fraction of grains treated at 180 °C or 210 °C for 4 h broke apart during rinsing or
 328 transfer from the microcap to the tape. SE and μ CT images of grains before and after
 329 chemical abrasion are presented in Figures 9, 10, 11, S1, and S2. Each figure shows
 330 results for one of the three leaching conditions – 180 °C for 4 h, 210 °C for 4 h, and 180

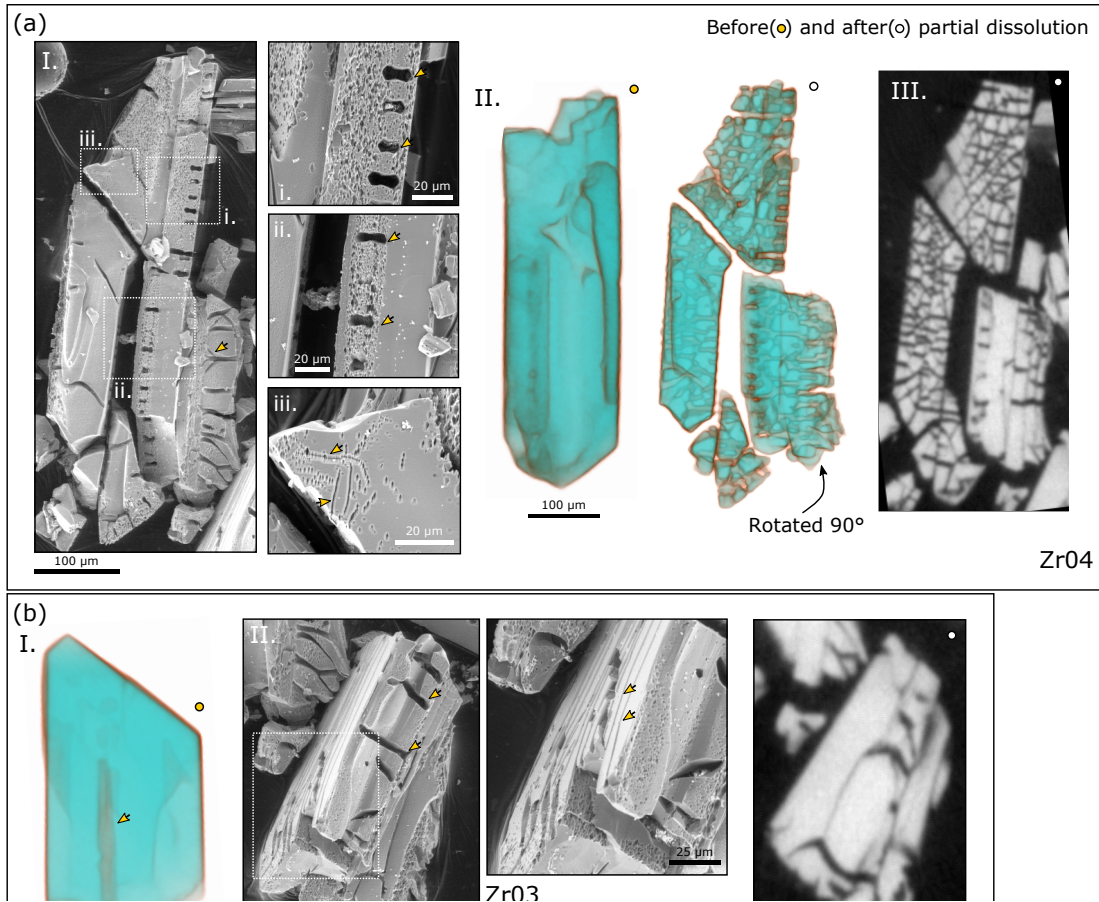


Figure 10: SE and μ CT images of AS3 grains pre- and post-chemical abrasion at 210 °C for 4 h. **(a)** I. SE images of Zr04, a large crystal broken into four pieces. The rotated piece marked with a yellow arrow shows a nice cross-section of the grain interior. The arrow highlights an example of a branching channel. The higher magnification images show that these channels correlate with dumbbell features that cross-cut zones of relatively low (i) or high (ii) radiation damage. iii shows etch pit arrays likely indicative of dislocations loops or low-angle grain boundaries. II. 3D rendering of the μ CT data shows the development of a complex dissolution network in the crystal's interior. III. 2D μ CT image slice showing that the intensive fracturing observed in 3D is restricted to narrow plane within the crystal. **(b)** I. Semi-transparent 3D rendering of μ CT data for Zr03 showing a large melt inclusion. II. SE images show elongated, channel-like dumbbells (low magnification) and the apparent removal of fine-scale zones (high magnification). III. 2D μ CT image slice showing wide acid paths in the grain interior.

331 °C for 12 h. Here we briefly summarize key observations. We refer the reader to the
 332 figure captions for additional context.

333

334 Damaged zircon is more soluble in HF than crystalline zircon. μ CT images show that
 335 low-density, high damage rims and interior zones dissolved early and at low
 336 temperatures (180 °C for 4 h). SE images also document the removal of fine zones early
 337 in the leaching process. Etching in SE images reflects the removal of soluble defects
 338 such as partially-annealed radiation damage, dislocations, low-angle grain boundaries,

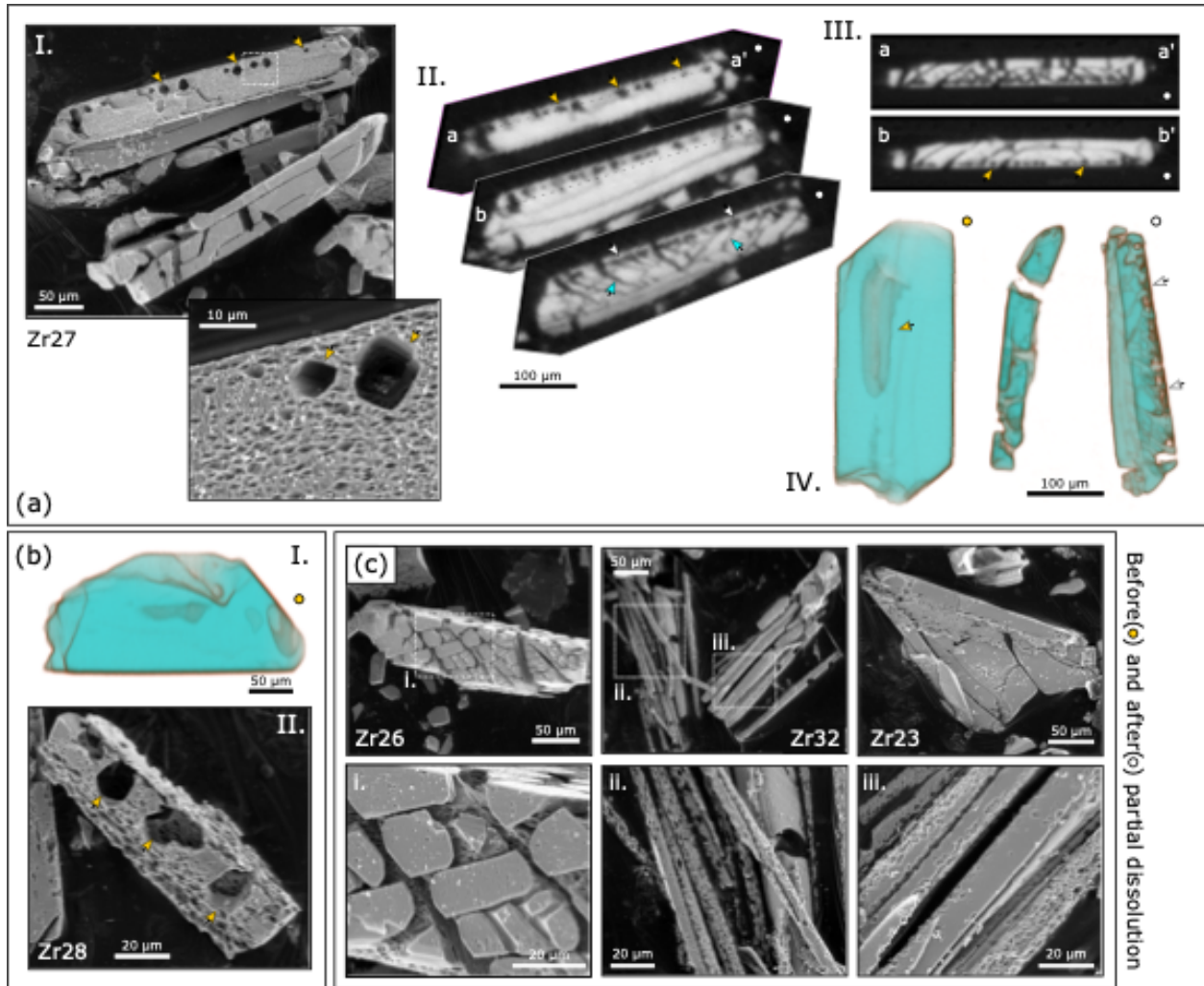


Figure 2. SE and μ CT images of AS3 pre- and post-chemical abrasion at 180 °C for 12 h. **(a)** I. SE images of sample Zr27 showing a row of dumbbells along the length of the zircon crystal. The higher magnification SE image shows a sponge-like surface texture. II. A series of 2D μ CT image slices progressively stepping down to view structures beneath the crystal's surface. The yellow arrows highlight the same dumbbell features marked on the SE image in I. The teal arrows highlight fractures, many of which radiate from dumbbell features. The white arrows mark another series of dumbbells on the bottom side of the crystal. III. Cross-sectional 2D μ CT image slices of a-a' and b-b' as labeled in II. White arrows mark second set of dumbbells with a different crystallographic orientation. IV. Semi-transparent 3D rendering of μ CT data with arrows highlighting a large melt inclusion. The dissolution of this inclusion likely caused the grain to break into two pieces. The white arrows mark the same row of dumbbells as indicated by the white arrows in II. **(b)** I. Semi-transparent 3D rendering of μ CT data for Zr28 prior. II. SE image of the husk-like zircon shell with large dumbbell features. **(c)** SE images of zircon residues Zr26, Zr32, and Zr23 showing cobble stone, straw, and lace-like textures.

339 and intrinsic point defects. Low damage zones have smooth surfaces, whereas higher
 340 damage zones have pitted or sponge-like surfaces due to etching of closely-spaced,
 341 radiation-related defects in SE images (Fig. 9c and Fig. 10a1). For spatial reference,
 342 fission tracks are $\sim 16.7 \mu\text{m}$ and alpha recoil tracks (clusters of alpha recoil tracks

343 stemming from a single decay chain) average ~125 nm in length prior to annealing or
344 etching (Ewing et al., 2003; Jonckheere, 2003). Etch pits are not observed in μ CT images
345 due to the dataset's lower spatial resolution.

346

347 The shape of etch pits is independent of the nature of the defect (Jonckheere and Van
348 den haute, 1996; Jonckheere et al., 2005; 2022). A pit's surface symmetry instead reflects
349 crystallographically-controlled dissolution, and etch pit geometries vary with
350 crystallographic orientation (Gleadow et al., 1976; Yamada et al., 1995). As such, while
351 individual diamond-shaped etch pits resemble SE images of etched fission tracks
352 presented by others for zircon and other minerals (e.g., Jones et al., 2022), these likely
353 reflect other defect types such as lattice dislocations. Fission tracks are expected to
354 anneal during the pre-leach 900 °C heating step (e.g., Yamada et al. 1995; 2007),
355 although some pits could reflect fission tracks that were pre-etched geologically. Given
356 the limited abundance, spacing, and larger size of many diamond and pyramid-like
357 etch pits, we find them unlikely to represent alpha recoil tracks. Etch pit arrays that do
358 not correlate with expected zoning patterns (Fig. 10a-iii) are interpreted as dislocation
359 loops or low-angle grain boundaries.

360

361 Etch textures are subtle at low temperatures and short leaching durations. At hotter
362 temperatures and longer leaching durations, etched zones have deeper, sponge-like
363 textures indicative of a greater degree of dissolution. When leached at 180 °C for 12 h,
364 only a heavily dissected crystalline husk, a collection of perforated straw-like zones, or
365 a cobble stone-like residue is sometimes all that remains.

366

367 Other interesting textures in AS3 residues include geometrical dissolution features that
368 cross-cut radiation damage zones as highlighted in Fig. 10a and Fig. 11a which we refer
369 to as dumbbells. Some dumbbells cross-cut zones of relatively high damage, while
370 others cross-cut zones of relatively low damage. Dumbbells are oriented normal to the
371 of the crystal (the *c*-axis). 3D rendering of μ CT data reveal that dumbbells are surface
372 expressions of complex, fracture networks that are spatially restricted to specific zones.
373 The geometrical shape of dumbbells and the wide, branching, and channel-like
374 appearance of some fractures in SE imaging, indicate that these fracture networks are
375 focal points for crystallographically-controlled dissolution.

376

377 Our μ CT dataset also generates new insights into the fate of inclusions. In μ CT image
378 slices of unleached grains, inclusions appear dark with grayscale intensities marginally
379 above that of background (air and tape) due to their low density and mean atomic
380 number relative to that of zircon. We interpret an inclusion to have dissolved if its gray-
381 scale intensity decreases to that of background, if its size or morphology changes after
382 leaching, or if an acid path leads to the inclusion. We find that inclusions dissolved at

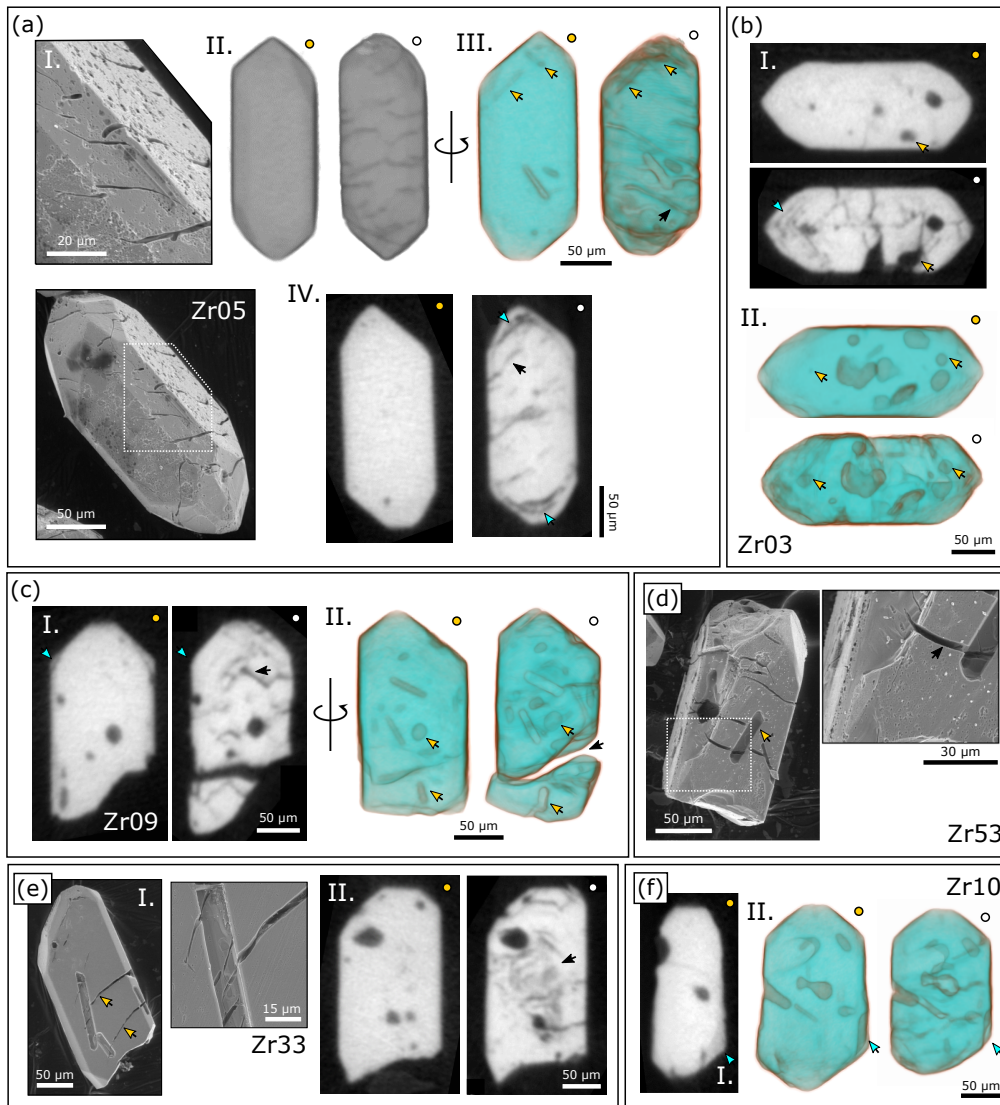
383 each leaching condition investigated. Radial fractures are commonly present around
384 dissolved inclusions in residues (Fig. 9b-I).

385

386 3.4.2 SAM-47

387

388 Like AS3 residues, SAM-47 residues are white and brittle (Fig. 2b). Many residues broke
389 during sample transfer, especially those leached at 210 °C. SE and μ CT images of SAM-
390 47 grains before and after chemical abrasion at 180 °C or 210 °C for 4 h are presented in
391 Figures 12, 13, S3, and S4. Some SAM-47 grains have density zoning with dark, high-



Before (I) and after (II) partial dissolution

Figure 12: SE and μ CT images of SAM-47 grains pre- and post-chemical abrasion at 180 °C for 4 h. **(a)** I. SE images of Zr05 showing deep grooves on the grain's surface and a sponge-like etch texture. II. Opaque 3D rendering of μ CT data showing that these surface fractures are only apparent after partial dissolution. III. Semi-transparent 3D rendering of μ CT data with yellow arrows marking inclusions removed by partial dissolution. IV. 2D μ CT image slices highlighting an example of an acid path into the grain interior (black arrow) and the removal of concentric zones (teal arrow). **(b)** I. 2D μ CT image slices showing the removal of fine-scale concentric zones (teal arrow) and a mineral inclusion (yellow arrows) in Zr03. II. Semi-transparent 3D rendering of μ CT data with yellow arrows depicting the removal of more mineral inclusions. **(c)** I. 2D μ CT image slices of Zr09 showing the removal of a low-density rim (teal arrow) and an acid path into the grain interior (black arrow). II. Semi-transparent 3D rendering of μ CT data highlighting the removal of inclusions (yellow arrows) and the formation of a large fracture (black arrow). **(d)** SE images of Zr53 showing crystal-shaped voids interpreted as dissolved surface-reaching inclusions (yellow arrow) and the fractures that crosscut these voids (black arrow). **(e)** SE images of Zr33 again showing fractures cross-cutting inclusions removed by partial dissolution (yellow arrows) and a smooth grain surface. II. 2D μ CT image slices showing a convolute pattern of material dissolved from the crystal core. **(f)** I. 2D μ CT image slices highlighting a low-density rim on Zr10. II. Semi-transparent 3D rendering of μ CT data showing the removal of this rim.

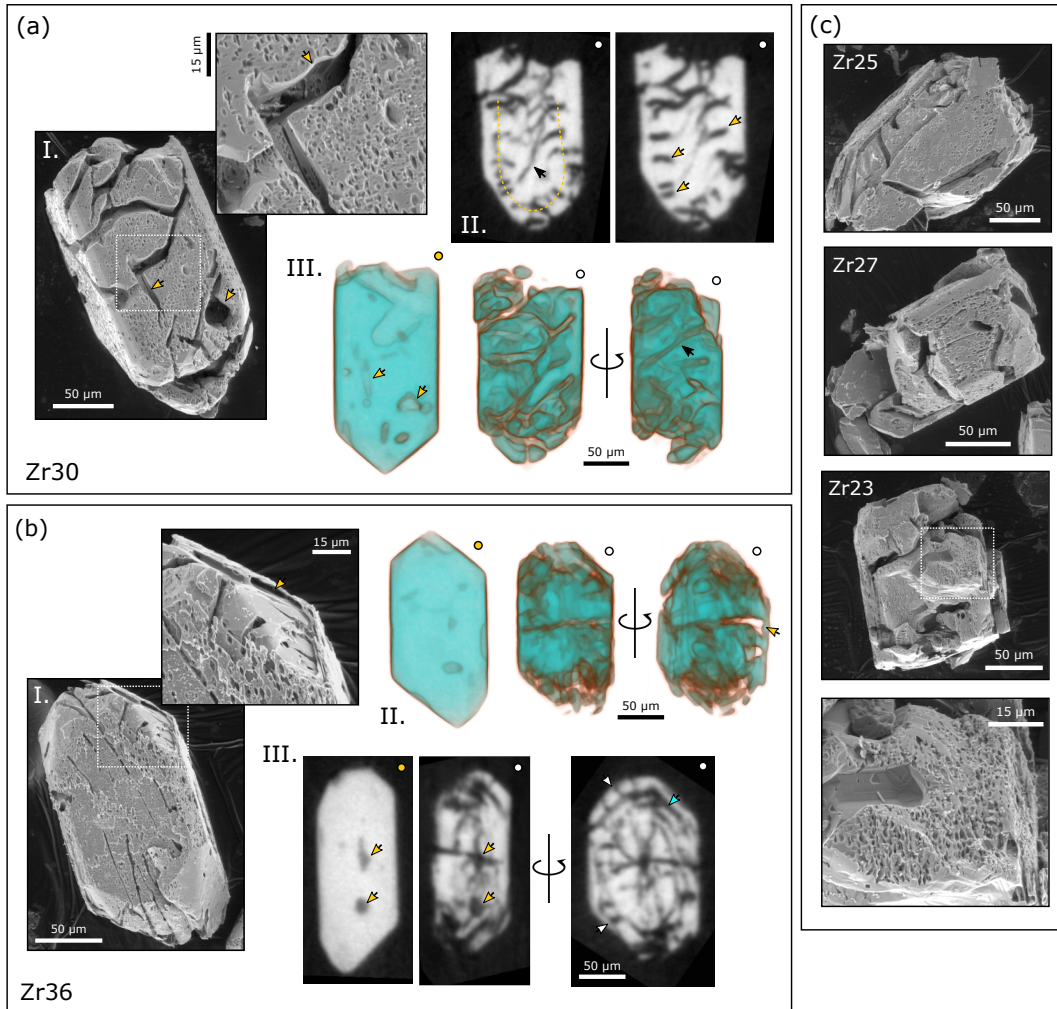
392 damage rims and light, crystalline cores. One crystal exhibits concentric density zoning
 393 in the grain interior. Like for AS3, these low-density zones dissolve at low leaching
 394 temperatures and durations (180 °C, 4 h).

395

396 SE images of SAM-47 residues treated at 180 °C for 4 h show a range of surface textures
 397 (Fig. 12). Some grains have smooth, unetched surfaces while others are more strongly
 398 etched indicating inter- and intra-crystalline variations in radiation damage. Low-
 399 intensity chemical abrasion removes surface-reaching inclusions as evidenced by large
 400 prismatic voids on grain surfaces. Most of these voids are crosscut by fractures. Other
 401 grains have finer sinuous fracture patterns not associated with inclusions. μ CT images
 402 show that acid has reached the interior of most zircon residues treated at 180 °C for 4 h
 403 and dissolved inclusions and fine-scale concentric and convolute zones from crystal
 404 interiors.

405

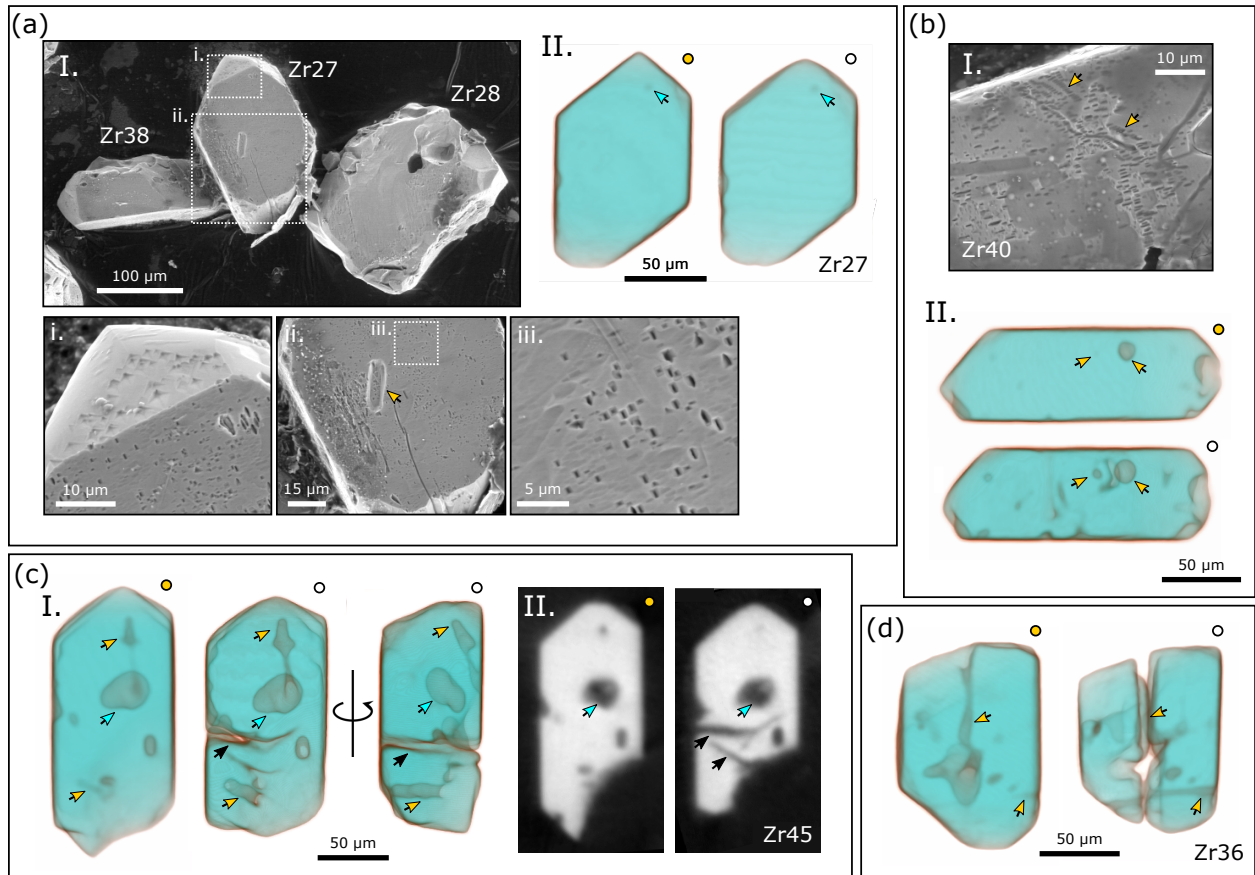
406 SE images of SAM-47 residues treated at 210 °C for 4 h are more strongly etched with
 407 deep sponge-like textures (Fig. 13). Etch pits are larger with diamond-like shapes
 408 similar to those observed in AS3 crystals treated at either 210 °C for 4 h or 180 °C for 12
 409 h, and fractures are wider. SE images indicate the dissolution of surface-reaching
 410 inclusions, and the shell-like appearance of some residues hints at the removal of
 411 interior zones. μ CT images of residues treated at 210 °C for 4 h reveal that concentric
 412 zones and inclusions have been dissolved from crystal cores. Acid paths are wider and
 413 more interconnected, and fractures crosscut dissolved mineral inclusions. We observe
 414 fracture patterns similar to the dumbbell features in AS3. Drawing a line normal to
 415 dumbbell features in a μ CT image slice of Zr30 forms a continuous concentric zone (Fig.



Before(●) and after(o) partial dissolution

Figure 13: SE and μ CT images of SAM-47 grains pre- and post-chemical abrasion at 210 °C for 4 h. **(a)** I. SE images of Zr30 showing wide fractures, the removal of mineral inclusions (yellow arrows), and a moderately etched surface. II. 2D μ CT image slices highlighting dumbbell-like features (yellow arrows) interpreted to cross-cut what could be a concentric zone (yellow dashed line). The black arrow exhibits how fractures radiate from the dumbbell features. III. Semi-transparent 3D rendering of μ CT data. Yellow arrows correlate to those in I. The black arrow highlights how the fractures observed on the surface propagate through the crystal interior. **(b)** I. SE images of Zr36 showing fractures, diamond-shaped etch pits, and the targeted removal of an interior zone (yellow arrow). II. Semi-transparent 3D rendering of μ CT data. The yellow arrow highlights the grain's shell-like appearance because of significant dissolution in the grain's interior. III. 2D μ CT image slices showing the removal of mineral inclusions (yellow arrows), oscillatory zones (teal arrow), and dumbbell-like fractures that appear to cross-cut compositional zones (white arrows). **(c)** SE images of dog-chewed zircon residues Zr25, Zr27, and Zr23.

416 13a-II). Other fractures radiate from the dumbbell features. In sample Zr36 (Fig. 13b-III)
 417 dumbbell features connect dissolved concentric zones both to one another and to the
 418 grain surface in a scaffold-like pattern.
 419



Before(●) and after(○) partial dissolution

Figure 14: SE and μ CT images of KR18-04 grains pre- and post-chemical abrasion at 180 °C for 12 h. (a) I. A low magnification SE image of zircon samples Zr38, Zr27, and Zr28 and higher magnification images of Zr27 showing close up images of rectangular and triangular etch pits and the removal of a surface-reaching inclusion (yellow arrow). II. Semi-transparent 3D rendering of μ CT data for Zr27. Arrows highlight an inclusion inferred to have survived partial dissolution. (b) I. SE image of Zr40 with linear etch pit arrays likely indicative of dislocations. II. Semi-transparent 3D rendering of μ CT data highlighting inclusions that dissolved. (c) I. Semi-transparent 3D rendering of μ CT data for Zr45. Teal arrows highlight a large inclusion inferred to have survived partial dissolution, while yellow arrows mark inclusions that dissolved. Black arrows mark acid paths. II. 2D μ CT image slices. Teal arrows mark the same multi-phase inclusion in I. Black arrows mark acid paths not apparent in the before imagery dataset. (d) Semi-transparent 3D rendering of μ CT data for Zr36. Yellow arrows highlight surface-reaching inclusions removed by partial dissolution, resulting in a large cavity in the grain's interior.

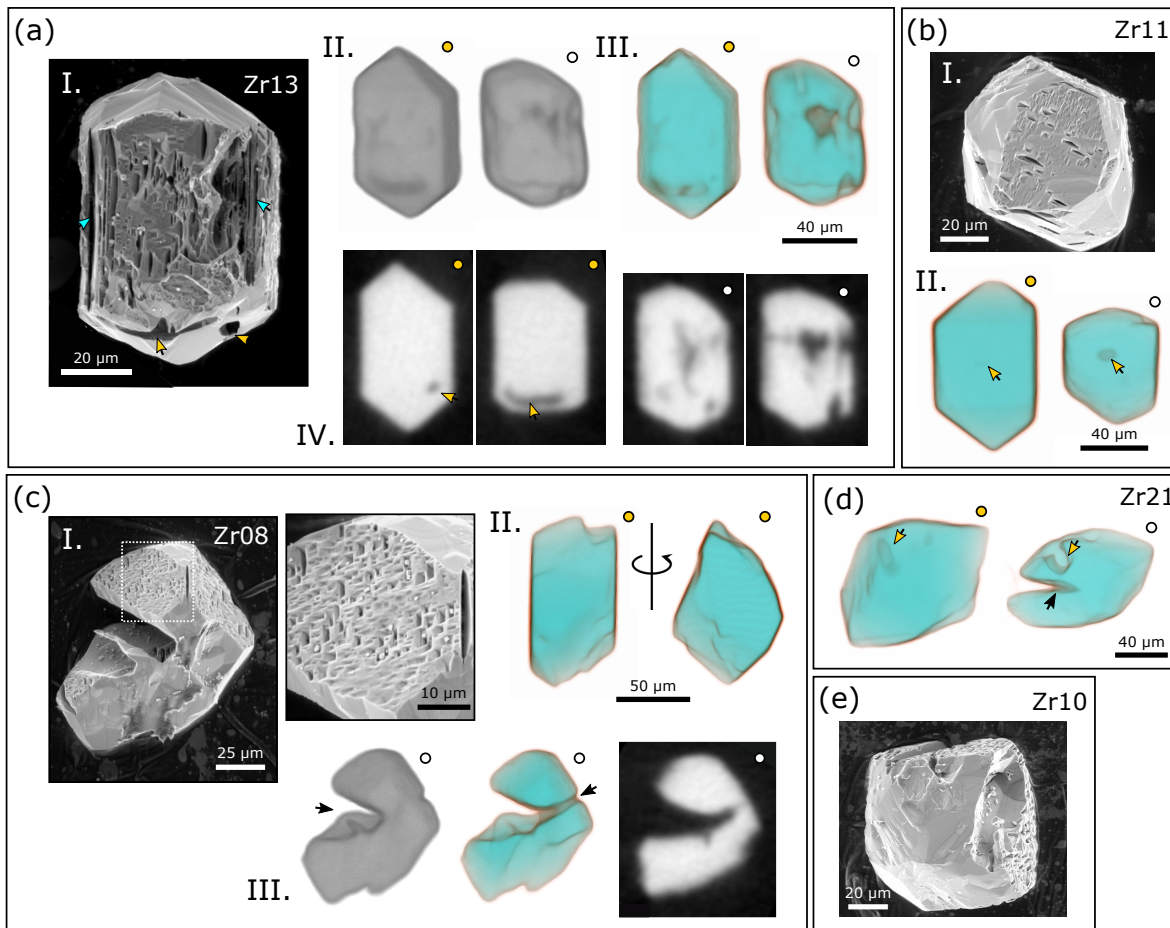
421

422 3.4.3 KR18-04

423

424 KR18-04 residues are transparent and colorless (Fig. 2b). Most residues remained intact
 425 during rinsing and transfer. Only grains with large, pre-existing fractures broke apart.

426 μ CT and SE images of KR18-04 grains before after chemical abrasion at 180 °C or 210 °C
 427 for 12 h are presented in Fig. 14 and Fig. 15, respectively. SE images of residues treated



Before(○) and after(○) partial dissolution

Figure 15: SE and μ CT images of KR18-04 grains pre- and post-chemical abrasion at 210 °C for 12 h. **(a)** I. SE image of Zr13 showing dissolved inclusions (yellow arrows) and the removal of oscillatory zones (teal arrows). II. Opaque 3D rendering of μ CT data. III. Semi-transparent 3D rendering of μ CT data. IV. Representative 2D μ CT image slices indicate that a significant amount of zircon material was dissolved from the grain's interior. Yellow arrows correlate to those in I. **(b)** I. SE image of Zr11 showing deep etch pits on (100) with the long axes oriented parallel to the crystal's *c*-axis. Etch pits are absent from other crystal faces. II. Semi-transparent 3D rendering of μ CT data showing a dissolved inclusion. **(c)** I. SE images of Zr08. High magnification image shows closely spaced and overlapping prismatic etch pits that form a sponge-like texture. II. Semi-transparent 3D rendering of μ CT data acquired before partial dissolution. III. Opaque and Semi-transparent μ CT 3D renderings and a representative 2D μ CT image slice of the sample after partial dissolution. Black arrows highlight acid paths into the grain interior. **(d)** Semi-transparent 3D rendering of μ CT data for Zr21. Yellow arrows mark an inclusion that dissolved. The black arrow highlights the acid path that inexplicably cut into the grain interior. **(e)** SE image of Zr10 with deep prismatic etch pits present on some grain surfaces but not others.

428 at 180 °C show intact grains with mildly etched surfaces (Fig. 14). Etch pits on (100) are
 429 small, prismatic, and generally rectangular, while etch pits on other crystal faces are
 430 more triangular, again highlighting that the shape of etch pits is crystallographically
 431 controlled. Linear etch pit arrays are indicative of dislocation loops.

432

433 Large crystal-shaped voids on grain surfaces once again indicate that leaching dissolves
434 surface-reaching inclusions. μ CT images of residues treated at 180 °C suggest that
435 leaching dissolves some – but not all – mineral inclusions from crystal interiors. For
436 example, the large multi-phase inclusion in Fig. 14c-I is interpreted to have survived
437 partial dissolution since 1) there is apparent change to the grayscale intensities of either
438 phase relative to that of background, 2) there is no apparent change to the inclusion's
439 size or morphology, and 3) there is no evidence that an acid path has reached the
440 inclusion. Beam hardening effects (the halo-like effect around high-density zircon)
441 make it challenging to identify whether or not smaller inclusions survive chemical
442 abrasion. In such cases, grayscale intensity values cannot be used to identify whether or
443 not an inclusion dissolved. Some residues treated at 180°C have fractures or acid paths
444 that lack obvious precursors in the before imagery dataset. Qualitatively, before-and-
445 after μ CT imagery suggest minimal volume loss and a slight shortening of prismatic
446 grain's c-to-a aspect ratio.

447

448 SE images of residues treated at 210 °C show the removal of fine concentric zones and
449 surface-reaching inclusions. Etch pits are well-preserved on some crystal faces
450 including (100) and entirely absent on others. Etch pits are generally larger than those
451 observed in 180 °C residues. Many are deep, rectangular, and well-faceted. The long
452 axes of deep rectangular pits align parallel to the crystallographic *c*-axis, while the long
453 axes of shallower rectangular pits align parallel to the *a*-axis. Etch pit clusters have a
454 sponge-like texture. μ CT images of residues treated at 210 °C show that acid has
455 dissolved inclusions and zircon material from grain interiors. Some grains have deep
456 carveouts from crystal interiors with no obvious structural precursor in the before
457 imagery dataset. Before-and-after imagery suggest higher volume loss and a more
458 pronounced shortening of some grains' aspect ratios.

459

460 3.4.4 BOM2A

461

462 BOM2A residues are transparent and colorless (Fig. 2b). All residues remained intact
463 during rinsing and transfer. SE and μ CT images of BOM2A grains before and after
464 chemical abrasion at 180 °C or 210 °C for 12 h are presented in Fig. 16 and Fig. 17,
465 respectively. Etch pits are small and rectangular in SE images of residues treated at 180
466 °C (Fig. 16). Some etch pits are isolated while others are interconnected. Some surfaces
467 have deep voids that penetrate the grain interior but do not correlate with inclusions.
468 μ CT images qualitatively suggest minor volume loss with a slight shortening of the
469 crystal's *c*-axis. Chemical abrasion dissolves surface-reaching inclusions and some – but
470 not all – inclusions from crystal interiors. Some residues have fractures that are spatially
471 associated with inclusions.

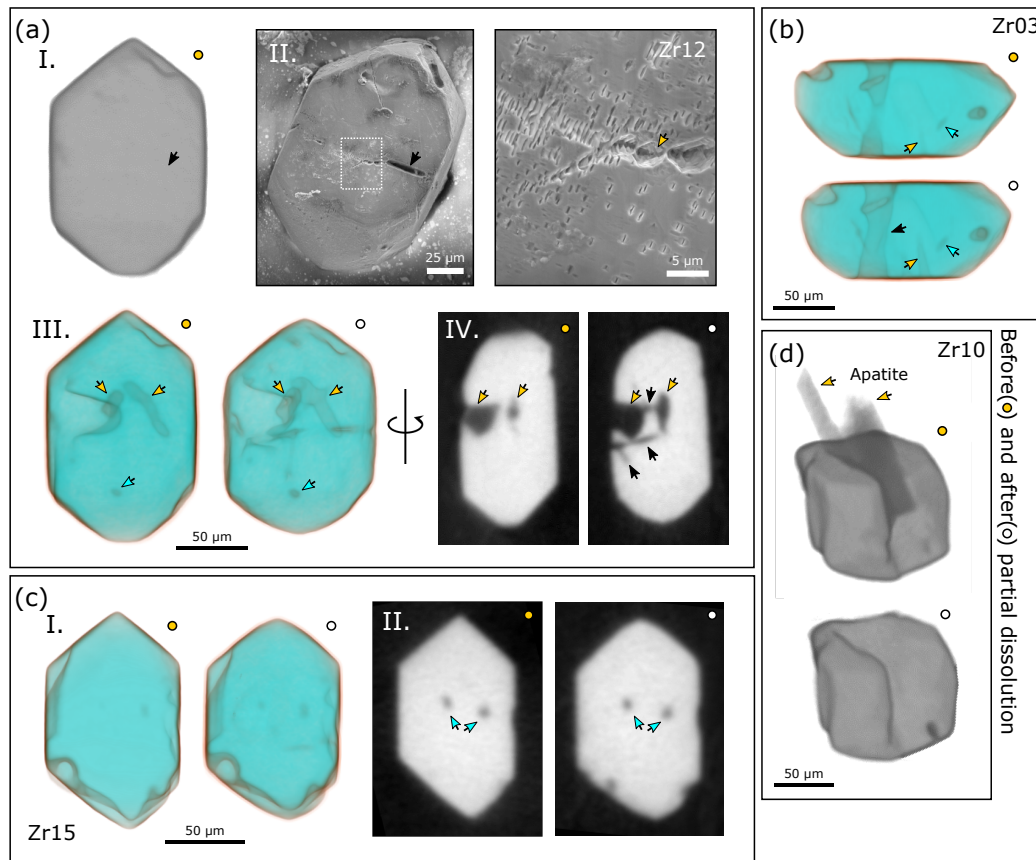
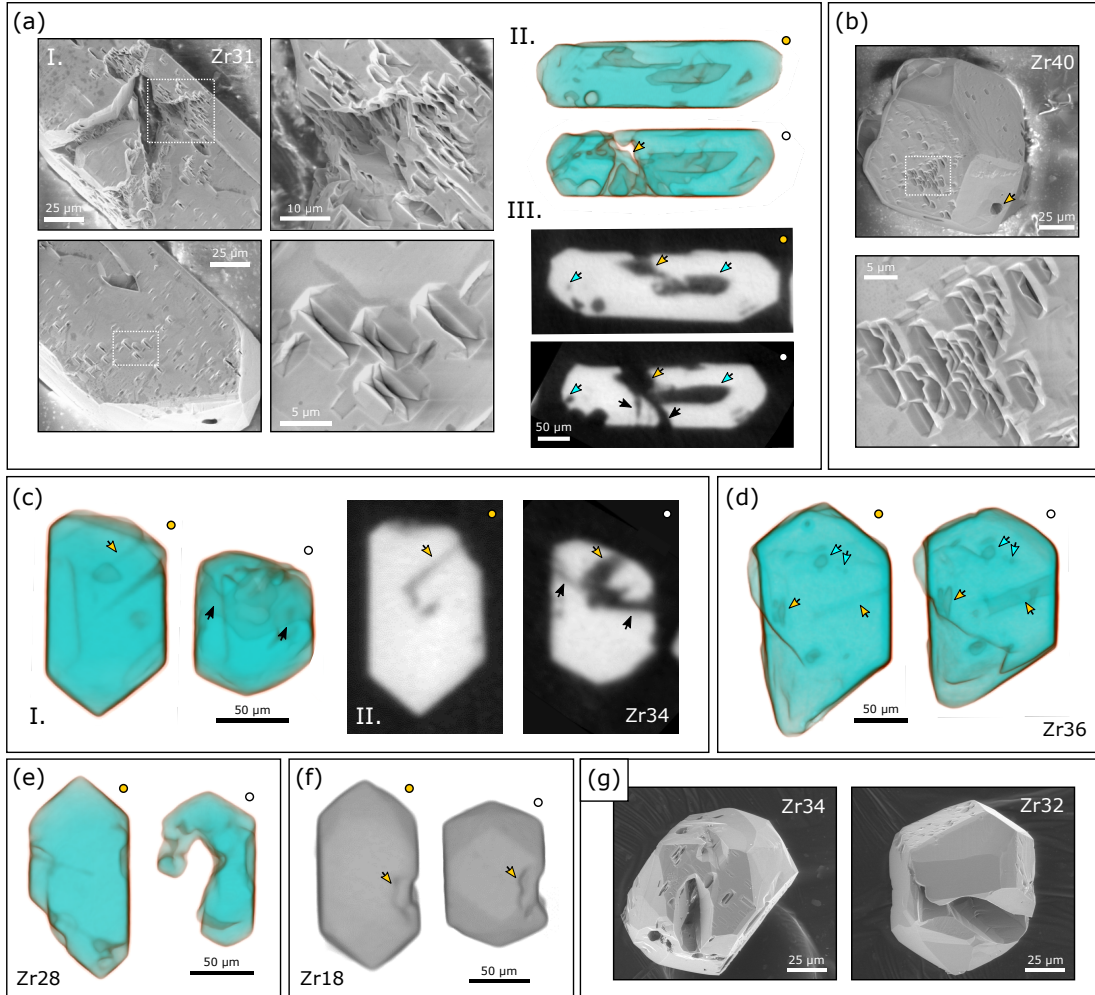


Figure 16. SE and μ CT images of BOM2A grains pre- and post-chemical abrasion at 180 °C for 12 h. **(a)** I. Opaque 3D rendering of μ CT data for Zr12. II. SE image of grain surface with close up image of clustered and isolated rectangular etch pits. The black arrow points to a void in the crystal perhaps related to a surficial inclusion not apparent in the pre-chemical abrasion dataset, and the yellow arrow highlights another interesting dissolution feature. III. Semi-transparent 3D rendering of μ CT data showing inclusions removed by partial dissolution (yellow arrows) and inclusions inferred to have survived (teal arrows). IV. 2D μ CT image slices with yellow arrows depicting inclusions dissolved during chemical abrasion and black arrows highlighting acid paths. **(b)** Semi-transparent 3D rendering of μ CT data for Zr03 showing inclusions removed by partial dissolution (yellow arrows) and inclusions inferred to have survived (teal arrows). The black arrow highlights an acid path cutting through the crystal interior. **(c)** I. Semi-transparent 3D rendering of μ CT data for Zr15 suggesting a slight shortening along the c -axis. II. 2D μ CT image slices showing inclusions inferred to have survived partial dissolution. **(d)** Opaque 3D rendering of μ CT data for Zr10 showing the removal of large, protruding apatite inclusions by partial dissolution.

473 SE images of residues treated at 210 °C show that etch pits are preserved on some
 474 crystal faces but not others suggesting a crystallographic control on either etch pit
 475 formation or preservation (Fig. 17). Like KR18-04 residues leached under the same
 476 conditions, etch pits are larger with well-developed facets at hotter leaching conditions.
 477 Some etch pits are isolated while others interconnect to form acid paths into grain
 478 interiors. The long axes of deep, prismatic etch pits on (100) align with the crystal's c -
 479 axis, while the long axes of shallower etch pits align with the crystal's a -axis. Some SE



Before(●) and after(o) partial dissolution

Figure 17: SE and μ CT images of BOM2A grains pre- and post-chemical abrasion at 210 °C for 12 h. **(a)** I. SE images of Zr31 showing deep fractures penetrating the grain's interior. Close up images show well-faceted etch pits on (100) some of which are isolated while others are interconnected. The long axes of deep, octahedral etch pits are oriented parallel to the c -axis, whereas the long axes of shallower etch pits are oriented parallel to the a -axis. II. Semi-transparent 3D rendering of μ CT data again highlighting the development of large fractures. III. 2D μ CT image slices. Teal arrows highlight inclusions that were dissolved, the yellow arrow points to a surface-reaching inclusion that acted as an acid path into the grain interior, and the black arrow highlights acid paths not observed in the before imagery dataset. **(b)** SE images of Zr40 that demonstrates how some crystallographic faces are strongly etched while others are pristine. Etch pits are again strongly prismatic and sometimes interconnected. The yellow arrow points to a void where there once was an inclusion. **(c)** I. Semi-transparent 3D rendering of μ CT data for Zr34 showing a significant shortening of the crystal's c -axis. II. 2D μ CT image slices. The yellow arrows highlight surface-reaching inclusions removed by partial dissolution. Black arrows mark acid paths not apparent in the before imagery dataset. **(d)** Semi-transparent 3D rendering of μ CT data for Zr36. Teal arrows highlight inclusions inferred to have survived partial dissolution. Yellow arrows highlight inclusions that were dissolved. **(e)** Semi-transparent 3D rendering of μ CT data for Zr28 showing significant volume loss from the grain interior. **(f)** Opaque 3D rendering of μ CT data for Zr18. Yellow arrows highlight how some topographic features are preserved during partial dissolution despite significant volume loss. Note how crystal facets are better developed after partial dissolution. **(g)** Low magnification SE images of Zr34 and Zr32 showcasing the crystallographic-dependence of surface etching and acid paths that cut deep into grain interiors.

480 images show that acid has penetrated deeply into grain interiors forming what look like

481 caverns. Many of these caverns lack obvious precursors in in the before imagery
482 dataset. μ CT images show that the dissolution of surface-reaching inclusions allows
483 acid into crystal cores. Fractures in SE images are sometimes associated with large
484 mineral inclusions. Like the 180 °C leach, we find that leaching at 210 °C dissolves some
485 – but not all – interior inclusions. Qualitatively, volume loss appears greater at 210 °C,
486 and the *c*-axis is considerably shorter in most crystals after partial dissolution. Before-
487 and-after images show that some surface topographic features are preserved during
488 chemical abrasion. Some residues are more strongly faceted than they were prior to
489 chemical abrasion.

490

491 **3.5 Quantifying volume loss and changes to crystal morphology**

492

493 All quantitative measurements made using the ruler and segmentation functions in
494 Dragonfly ORS software for samples KR18-04 and BOM2A are presented in
495 supplementary Tables S2 and S3 and summarized in Fig. 18. Leaching at 180 °C for 12 h
496 causes a ~5 to 10 % decrease in the length of a crystal's *c*-axis (Fig. 18a). Increasing the
497 leaching temperature to 210 °C results in a greater degree of shortening on the order of
498 ~15 to 30 %. In contrast, the length of a crystal's *a*-axes shows little (maximum <4 %) to
499 no change after leaching at 180 °C or 210 °C (Fig. 18b). Consequently, the aspect ratio
500 (*c/a*) of a crystal decreases during chemical abrasion (Fig. 18c). A 2 % change in a crystal
501 with an initial axis length of 80 μ m equates to a change of 1.6 μ m which is
502 approximately the spatial resolution of our μ CT dataset (1.62 μ m). As such, we take ~2
503 % to be a minimum estimate for our measurement error.

504

505 Estimated volume losses are presented in Fig. 18d. Fine-scale dissolution features and
506 small mineral inclusions are sometimes missed by grayscale segmentation method used
507 due to a combination of beam hardening effects which manifest as bright halos around
508 zircon edges and the relatively low spatial resolution of the μ CT dataset. As such,
509 volume loss estimations are considered first-order approximations for minimum
510 volume loss. We find that chemical abrasion at 180 °C for 12 h dissolves ~5 to 10 % of a
511 grain by volume, whereas chemical abrasion at 210 °C for 12 h dissolves ~25 to 50 % of a
512 grain by volume. Although there is considerable overlap between the BOM2A and
513 KR18-04 datasets at both leaching conditions, KR18-04 values are skewed toward higher
514 volume losses because KR18-04 grains have more radiation damage.

515

516 Despite clear evidence for dominantly *c*-axis dissolution, there is only a weak
517 correlation between a grain's aspect ratio and volume loss; crystals with aspect ratio's

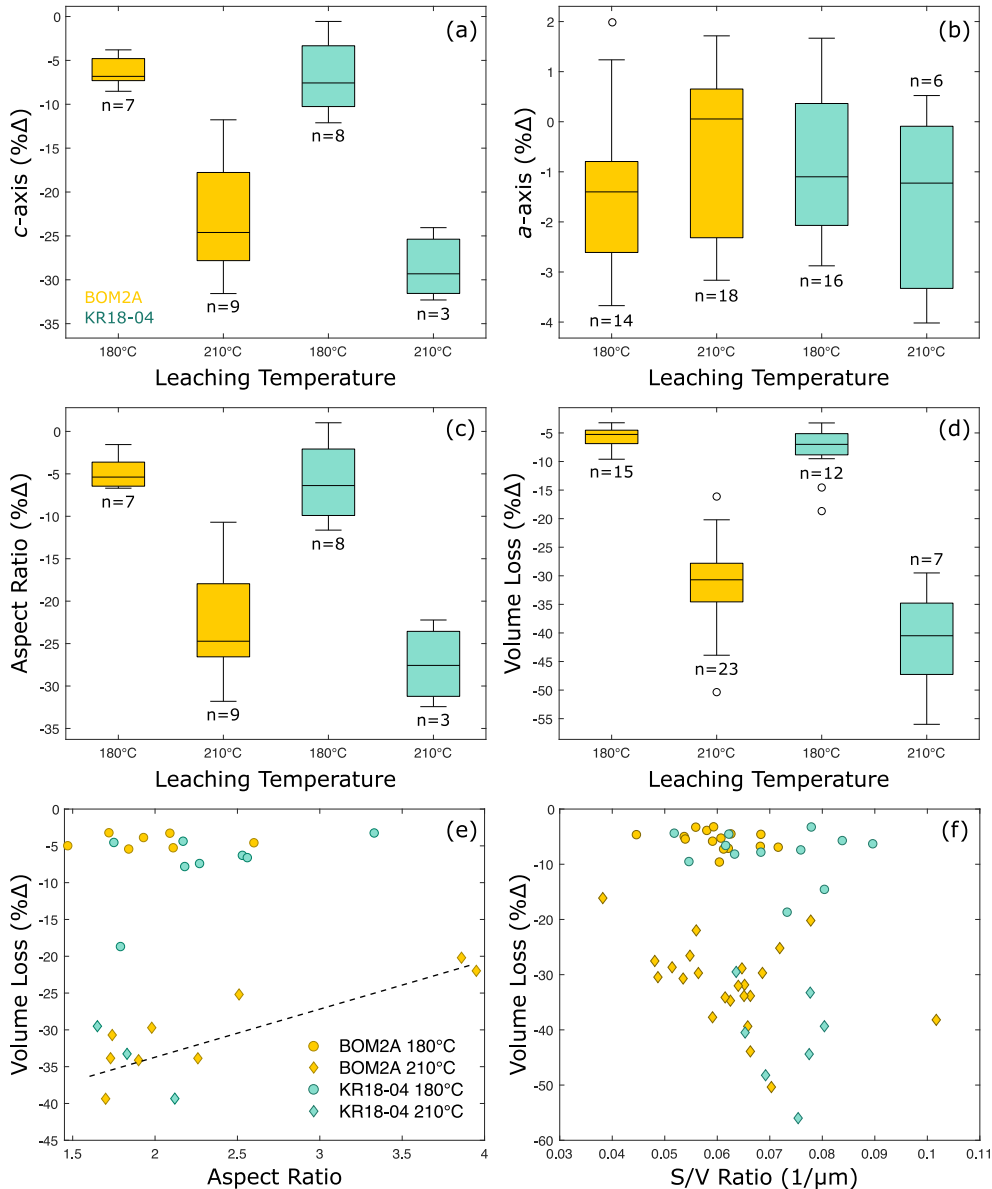


Figure 18: Data plots summarizing crystal morphology, volume, and surface area measurements for KR18-04 and BOM2A. **(a)** Boxplot showing how the length of a grain’s *c*-axis changes during chemical abrasion. In all box plots, the central line represents the dataset’s 25th and 75th percentiles, the box extends to the dataset’s 25th and 75th percentiles, the whiskers extend to include the full data range excluding outliers, and circles markers are outliers that exceed the 99% confidence interval. **(b)** Boxplot showing how the length of a grain’s *a*-axis changes during chemical abrasion. **(c)** Boxplot showing how a grain’s aspect ratio (*c/a*) changes during chemical abrasion. **(d)** Boxplot showing estimated volume loss during chemical abrasion. **(e)** Scatter plot showing the relationship between a grain’s initial aspect ratio and estimated volume loss. **(f)** Scatter plot showing the relationship between a grain’s initial surface-to-volume ratio and estimated volume loss.

518 <2.5 dissolve more readily than crystals with aspect ratio >2.5 in the samples leached at
 519 210 °C (Fig. 18e). There is no correlation between a grain’s initial surface area-to-
 520 volume ratio and volume loss (Fig 18f).

521 4 Discussion

522

523 4.1 The Mechanics of Zircon Dissolution

524

525 4.1.1 Higher damage grains ($\sim 2 \times 10^{17}$ α/g to $> 1 \times 10^{19}$ α/g)

526

527 In addition to dissolving high-damage, low-density rims acid easily accesses crystal
528 cores to dissolve inclusions and interior zones at short leaching durations (4 h) leaving
529 behind an inclusion-free residue with a higher degree of crystallinity in higher damage
530 grains like AS3 and SAM-47 (Fig. 5, Fig. 9 – Fig. 13). The most common acid path into
531 crystal cores in higher damage samples are fractures that are spatially associated with
532 radiation damage zoning and inclusions (Fig. 10a, Fig. 11a-b, and Fig. 13b). While
533 fractures are common in CL and BSE images of annealed AS3 and SAM-47 grains,
534 fractures are rare in μ CT images of annealed grains. This discrepancy reflects the
535 difference in spatial resolution between the two imaging methods. Fractures are visible
536 in μ CT images of residues because dissolution has widened them sufficiently.

537

538 Radial or concentric fracturing related to internal stresses caused by volume expansion
539 of radiation-damaged domains is a common feature in zircon (Chakoumakos et al.,
540 1987; Lee and Tromp, 1995). Fracturing has also been attributed to differential stresses
541 caused by volume reduction of damaged domains during annealing (Geisler et al.
542 2001a, Geisler et al. 2002). CL images of annealed AS3 zircon illustrate that fractures
543 related to radiation damage zoning are indeed common (Fig. 3a-I, a-II, and a-III). Some
544 of these fractures exhibit evidence of hydrothermal alteration indicating that they are
545 geological in nature (Fig. 3a-I). We consider dual radiation damage accumulation and
546 annealing fracturing mechanisms to best explain why some residue fractures crosscut
547 zones of relatively high damage while others crosscut zones of relatively low damage
548 (Fig. 10a). Radiation damage zoning fracturing mechanisms also explain why complex
549 fracture networks are spatially restricted to certain zones (Fig. 10a, Fig. 11a).

550

551 Radial fractures are evident around dissolved melt inclusions in AS3 residues (Fig. 9a-
552 b), and fractures that crosscut mineral inclusions are a common in both annealed SAM-
553 47 samples and chemically abraded residues (Fig 3b, Fig. 12d-e). BSE images of
554 unannealed SAM-47 grains confirm that some fractures formed prior to the thermal
555 annealing, however, we consider it likely that some fractures developed during thermal
556 annealing at 900 °C, since zircon and inclusions have different coefficients of thermal
557 expansion (e.g., Subbarao et al., 1990; Hovis et al., 2015). Stress fractures around
558 inclusions have long been used to identify heat treatment in gemstones
559 (Crowningshield and Nassau, 1981; Nassau 1981).

560

561 While fractures related to radiation damage zoning and inclusions are the major
562 highways providing acid access to crystal interiors, SE images of overlapping etch pits
563 indicate that acid also percolates across regions with high defect densities including
564 zones of higher radiation damage (Fig. 10a, Fig. 11) and regions with dislocation loops
565 (Fig. 10a-iii). Increasing the temperature or duration of acid leaching results in more
566 pronounced and interconnected etching textures on grain surfaces, wider acid paths,
567 and the formation of more complex dissolution networks within crystal cores.

568

569 4.1.2 Lower damage grains ($\sim 6 \times 10^{15}$ to 7×10^{17} α/g)

570

571 The mechanics of zircon dissolution are considerably different for lower damage
572 samples KR18-04 and BOM2A. Fractures spatially associated with large mineral
573 inclusions still play an important role as acid conduits to grain interiors (Fig. 14d, Fig.
574 16a, Fig. 17a). Fractures may be geological in nature or form during thermal annealing
575 (Crowningshield and Nassau, 1981; Nassau, 1981; Subbarao et al., 1990; Hovis et al.,
576 2015). Fracturing related to radiation damage zoning, however, does not meaningfully
577 contribute to zircon dissolution in samples with lower radiation damage and more
578 muted intracrystalline variations.

579

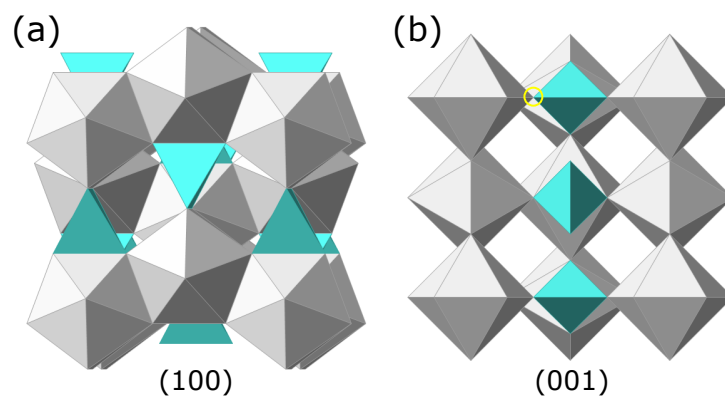


Figure 19: The zircon crystal structure (Hazen and Finger, 1979; Finch and Hanchar, 2003) rendered using CrystalMaker® software. ZrO_8 polyhedra are in light gray and SiO_4 tetrahedra are in teal. (a) Projection on (100) looking down the a -axis. (b) Projection on (001) looking down the c -axis. The yellow circle highlights the corner-sharing bonds between the SiO_4 tetrahedra and the ZrO_8 polyhedra.

580

581 Other mechanisms by which acid reaches a grain interior's is via the dissolution of
582 surface reaching inclusions (Fig. 14d, 15a, 16d) and the percolation of acid across
583 regions with higher defect densities and overlapping etch pits (Fig. 15, Fig. 16a, Fig. 17a-
584 b). In some samples, chemical abrasion dissolves large volumes from crystal cores
585 without clear structural reasons (Fig. 15c-d, Fig. 17e). This could reflect the dissolution
586 of zones with more radiation damage, but the pattern of the dissolved material does not

587 obviously conform with the zonation patterns expected for these samples. Combined,
588 these various acid paths lead to the dissolution of some – but not all – interior inclusions
589 and some zones with higher degrees of radiation damage.

590

591 Importantly, μ CT measurements indicate that dissolution in highly crystalline material
592 is crystallographically-controlled and strongly anisotropic. Most dissolution occurs
593 along the *c*-axis. Etch pits preserved on (100) suggest that dissolution along the *a*-axis is
594 mostly limited to the dissolution of defects that intersect the grain surface. In the (100)
595 and (010) projections of the zircon structure ZrO_8 polyhedra share edges with adjacent
596 ZrO_8 polyhedra and SiO_4 tetrahedra (Fig. 20) (Hazen and Finger, 1979; Finch and
597 Hanchar, 2003). Whereas in the (001) projection of the zircon structure, ZrO_8 polyhedra
598 share edges with adjacent ZrO_8 polyhedra and *corners* with adjacent SiO_4 tetrahedra. We
599 infer that corner sharing bonds in the (001) plane are easier to break during dissolution
600 than the solely edge-sharing bonds in the (100) and (010) planes causing faster
601 dissolution along the *c*-axis. Increasing the leaching temperature from 180 °C to 210 °C
602 leads a more significant shortening of a crystal's aspect ratio and greater volume loss. In
603 lower damage grains that lack fractures, surface-reaching inclusions, and
604 interconnected defect zones, grains predominantly dissolve from rim-to-core along the
605 crystal's *c*-axis (Fig. 14a, Fig. 15b, and Fig. 16c).

606

607 In the two samples analyzed, leaching temperature and a crystal's bulk radiation
608 damage has the strongest control over volume loss. Results for BOM2A show that
609 crystals with very high aspect ratios might dissolve more slowly than more equant
610 grains, since dissolution along the *c*-axis is the rate-limiting process. A grain's initial
611 surface-to-volume ratio does not affect volume loss.

612

613 **4.2 Implications for ID-TIMS U-Pb geochronology**

614

615 4.2.1 Zircon U-Pb ages and trace element analyses

616

617 The goal of this study is to construct a mechanistic understanding of zircon dissolution
618 and identify possible implications for U-Pb dating and coupled trace element analyses
619 upon which future geochronological and geochemical investigations – such as the
620 single-crystal stepwise partial dissolution experiments that are currently underway by
621 authors AJM and BS – can build.

622

623 As discussed above, how a zircon dissolves strongly depends on its initial radiation
624 damage content and the distribution of radiation damage and other defects within the
625 crystals and associated fractures. Dissolution also depends on the size and distribution
626 of inclusions within a grain and the extent to which fractures develop around these

627 inclusions. To a lesser degree, crystal morphology also affects dissolution. As such, the
628 effectiveness of any chemical abrasion protocol will inherently be sample dependent.

629

630 Here we briefly consider the idealized case of a concentrically-zoned magmatic zircon.

631 This discussion focuses on the dissolution of an intact single crystal; some ID-TIMS U-

632 Pb studies analyze polished half-grains or targeted portions of a single crystal.

633 Magmatic crystallization of zircon occurs over a period of time within a magma

634 chamber. As such, zircon cores are intrinsically older than rims and often differ

635 compositionally. A rim-to-core model for zircon dissolution implicitly suggests that

636 dissolving more zircon during chemical abrasion by either increasing the temperature

637 or duration of leaching will remove a greater portion of a crystal's rim and bias its U-Pb

638 date and trace element content toward an older value and core composition,

639 respectively. This is especially concerning for geochronological studies of volcanic rocks

640 where the youngest U-Pb date or population of dates is often taken to represent the age

641 of a volcanic eruption.

642

643 Our results suggest that the majority of zircon crystals evaluated in this study do not

644 predominantly dissolve from rim-to-core. While increasing the intensity of chemical

645 abrasion leads to greater volume loss, much of that added loss comes from the

646 dissolution of interior zones. Consequently, a typical U-Pb analysis of a zircon residue

647 is more likely to reflect the absence of soluble high U zones irrespective of age variation

648 within single grains. As such, analyses of zircon residues are more likely to broadly

649 represent mixed core-rim ages and trace element compositions. The proportion of rim-

650 to-core material will inherently be sample- and leaching condition-dependent. Only

651 grains with low radiation damage, few-to-no inclusions, and no pre-existing fractures

652 are likely to conform to a rim-to-core dissolution model with dissolution predominantly

653 progressing along a crystal's *c*-axis; however, since rim material on (100) is preserved

654 due to limited dissolution along *a*, there likely remains a mixed core-rim age component

655 to each analysis.

656

657 4.2.2 Inclusions and zircon trace element analyses

658

659 Integrating chemical abrasion ID-TIMS U-Pb dates with trace element analyses (TEA) of
660 the same volume of dissolved zircon can provide important information about

661 petrogenetic processes (Schoene et al. 2010b). The integrative TEA approach, however,

662 broadly assumes that inclusions are also dissolved during chemical abrasion, such that

663 the final volume analyzed is zircon as opposed to a zircon-inclusion mixture. While

664 geochronologists generally endeavor to select inclusion-free grains, this is not possible –

665 or desired – for all zircon samples, and not all inclusions can be identified optically with

666 a standard binocular picking scope.

667
668 The fate of inclusions during chemical abrasion has never been rigorously investigated.
669 Our data suggest that inclusions are readily dissolved in grains with intermediate-to-
670 high radiation damage densities due to the development of stress fractures that form
671 either geologically or during thermal annealing at 900 °C. These findings strongly
672 emphasize that the annealing step of chemical abrasion is important not just for
673 minimizing leaching-induced elemental and isotopic fractionation (Mattinson, 2005;
674 2011), but also for building acid paths into grain interiors to dissolve inclusions. In
675 lower damage grains, our findings suggest that small inclusions armored by highly
676 crystalline zircon – can survive 12 h of chemical abrasion at 210 °C. As such, some lower
677 damage residues may be susceptible to inclusion contamination. Increasing the leaching
678 temperature from 180 °C to 210 ° improves the likelihood that inclusions will be
679 removed, but it does not guarantee it.

680

681 **4.3 Imaging radiation damage zoning: Implications for (U-Th)/He thermochronology**

682 The accumulation of radiation damage in zircon has a profound impact on not only on
683 U-Pb geochronology, but also on He diffusion kinetics and deep-time zircon (U-Th)/He
684 thermochronology (Guenther et al. 2013; Cherniak, 2019; Anderson et al. 2017; 2020b).
685 While cathodoluminescence imaging and Raman 2D spectral mapping have previously
686 been used to either qualitatively or quantitatively characterize the distribution of
687 radiation damage in polished zircon grains prior to laser ablation zircon (U-Th)/He
688 analyses (Danišik et al., 2017; Anderson et al., 2017; 2020a), finding a method for rapid
689 and non-destructive 3D characterization of strong radiation damage zoning in
690 unpolished grains for single-crystal zircon (U-Th)/He dating has remained elusive. μ CT
691 offers an exciting new way to quickly screen zircon grains for strong radiation damage
692 zoning prior to (U-Th)/He analysis. Strongly zoned grains could either be excluded
693 from datasets or corrections could be applied to account for expected intracrystalline
694 variations in He diffusivity. μ CT data can also be used to identify mineral phases or
695 inclusions and intergrowths that might impact He systematics (Cooperdock et al., 2016;
696 Cooperdock and Stockli, 2018; Cooperdock et al. 2022), and improve alpha ejection
697 corrections by providing zoning information and generating more robust surface area-
698 to-volume estimates (Cooperdock et al., 2019).

699 **5 Conclusions**

700 In this study we present a microstructural investigation of four zircon samples covering
701 a range of ages and radiation damage densities evaluated before and after chemical
702 abrasion in HF acid in pressure digestion vessels at 180 °C or 210 °C for 4 h or 12 h.
703 Results yield new insights into the mechanics of zircon dissolution and advance μ CT as

704 an effective tool for the rapid – and non-destructive – imaging of strong radiation
705 damage zoning in zircon in 3D.

706 How a zircon dissolves strongly depends on the degree of radiation damage and the
707 nature of intracrystalline variations. Dissolution also depends on the size and placement
708 of inclusions. In lower damage zircon ($\sim 6 \times 10^{15}$ to 7×10^{17} α/g), dissolution is strongly
709 anisotropic; dissolution dominantly progresses along the *c*-axis with minimal
710 dissolution occurring along *a*. Acid reaches the interior of many lower damage crystals
711 via the dissolution of surface-reaching inclusions, fractures that crosscut inclusions, and
712 by the percolation of acid across closely-spaced, soluble defects to remove interior zones
713 with higher degrees of damage and some – but not all – mineral inclusions. In addition
714 to inclusions and radiation damage, acid also preferentially attacks intrinsic defects
715 such as dislocation loops.

716 In higher damage samples (2×10^{17} α/g to $>1 \times 10^{19}$ α/g), acid readily dissolves low-
717 density, high-damage rims and regularly accesses crystal cores to dissolve inclusions
718 and interior zones with higher degrees of damage resulting in a more crystalline
719 residue. The most common acid path into the interior of the higher damage samples
720 analyzed are planar fractures associated with radiation damage zoning, fractures that
721 form around inclusions, and acid percolation across regions with high-defect densities
722 which forms sponge-like textures. Fractures reflect differential stress caused by volume
723 expansion and/or reduction of radiation damaged domains and inclusions. Some
724 fractures are geological in nature, but a subset of fractures like formed during the
725 thermal annealing step conducted prior to leaching (900 °C for 48 h); these results
726 highlight the important role that the annealing step of chemical abrasion plays in
727 generating pathways for acid to reach crystal interiors.

728 Increasing the leaching temperature or duration leads to the development of wider acid
729 paths, more extensive dissolution networks, and the development of deeper sponge-like
730 surface textures. In the lower damage samples analyzed, increasing the leaching
731 temperature by 30 °C resulted in an increase in volume loss of up to ~40 %.

732 The effectiveness of any chemical abrasion protocol for ID-TIMS U-Pb geochronology
733 will ultimately be sample-dependent. Most residue dates like reflect a mixture of core
734 and rim material, although the proportion of rim relative to core is expected to be both
735 sample- and leaching-condition dependent. Future microstructural investigations
736 should focus on a wider range of zircon ages, morphologies, and geological
737 environments of formation to help build a broader intuition for how different zircon
738 populations dissolve. Other future studies could integrate textural data with
739 geochemical and geochronological analyses of leachates and residues to further

740 elucidate the mechanics of dissolution. Studies that evaluate how different annealing
741 conditions affect zircon micro-fracturing or the rate of dissolution would also be
742 beneficial.

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745 participated in the interpretation of the experimental results. AJM prepared the figures
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